



# SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY

**Product name:** RHOPLEX™ AC-2235M Acrylic Emulsion

**Issue Date:** 05/03/2018

**Print Date:** 09/01/2018

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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**Product name:** RHOPLEX™ AC-2235M Acrylic Emulsion

**Recommended use of the chemical and restrictions on use**

**Identified uses:** This product is used in coatings, textiles, binders and adhesives.

**COMPANY IDENTIFICATION**

THE DOW CHEMICAL COMPANY  
2030 DOW CENTER  
MIDLAND MI 48674-0000  
UNITED STATES

**Customer Information Number:**

800-258-2436  
SDSQuestion@dow.com

**EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact:** CHEMTREC +1 800-424-9300

**Local Emergency Contact:** 800-424-9300

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## 2. HAZARDS IDENTIFICATION

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**Hazard classification**

This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

**Other hazards**

No data available

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## 3. COMPOSITION/INFORMATION ON INGREDIENTS

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**Chemical nature:** Acrylic Latex

This product is a mixture.

Component	CASRN	Concentration
Acrylic polymer(s)	Not hazardous	>= 46.0 - <= 47.0 %

Residual monomers	Not required	< 0.05 %
Aqua ammonia	1336-21-6	<= 0.2 %
Water	7732-18-5	>= 53.0 - <= 54.0 %

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## 4. FIRST AID MEASURES

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### Description of first aid measures

**Inhalation:** Move to fresh air.

**Skin contact:** Wash with water and soap as a precaution. If skin irritation persists, call a physician.

**Eye contact:** Rinse with plenty of water. If eye irritation persists, consult a specialist.

**Ingestion:** Drink 1 or 2 glasses of water. Consult a physician if necessary. Never give anything by mouth to an unconscious person.

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## 5. FIREFIGHTING MEASURES

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**Suitable extinguishing media:** Use extinguishing media appropriate for surrounding fire.

**Unsuitable extinguishing media:** No data available

### Special hazards arising from the substance or mixture

**Hazardous combustion products:** No data available

**Unusual Fire and Explosion Hazards:** Material can splatter above 100C/212F. Dried product can burn.

### Advice for firefighters

**Fire Fighting Procedures:** No data available

**Special protective equipment for firefighters:** Wear self-contained breathing apparatus and protective suit.

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## 6. ACCIDENTAL RELEASE MEASURES

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**Personal precautions, protective equipment and emergency procedures:** Use personal protective equipment. Keep people away from and upwind of spill/leak. Material can create slippery conditions.

**Environmental precautions:** CAUTION: Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

**Methods and materials for containment and cleaning up:** Contain spills immediately with inert materials (e.g., sand, earth). Transfer liquids and solid diking material to separate suitable containers for recovery or disposal.

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## 7. HANDLING AND STORAGE

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**Precautions for safe handling:** Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep container tightly closed. Do not breathe vapors, mist or gas.

**Conditions for safe storage:** Keep from freezing - product stability may be affected. STIR WELL BEFORE USE.

### Storage stability

**Storage temperature:** 1 - 49 °C (34 - 120 °F)

Other data: Monomer vapors can be evolved when material is heated during processing operations. See SECTION 8, for types of ventilation required. NOTE: Formaldehyde will be generated under acidic conditions. Maintain adequate ventilation under these conditions to prevent exposure to formaldehyde above the Rohm and Haas Co. recommended ceiling of 0.3 ppm.

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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### Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value/Notation
Aqua ammonia	Dow IHG	TWA	10 ppm
	Dow IHG	STEL	30 ppm
	OSHA Z-1	TWA	35 mg/m <sup>3</sup> 50 ppm
	ACGIH	TWA	25 ppm, Ammonia
	ACGIH	STEL	35 ppm, Ammonia

### Exposure controls

**Engineering controls:** Use local exhaust ventilation with a minimum capture velocity of 100 ft/min. (0.5 m/sec.) at the point of vapor evolution. Refer to the current edition of Industrial Ventilation: A Manual of Recommended Practice published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.

**Protective measures:** Facilities storing or utilizing this material should be equipped with an eyewash facility.

**Individual protection measures**

**Eye/face protection:** Safety glasses with side-shields Eye protection worn must be compatible with respiratory protection system employed.

**Skin protection**

**Hand protection:** The glove(s) listed below may provide protection against permeation. (Gloves of other chemically resistant materials may not provide adequate protection): Neoprene gloves

**Respiratory protection:** A respiratory protection program meeting OSHA 1910.134 and ANSI Z88.2 requirements or equivalent must be followed whenever workplace conditions warrant a respirator's use. None required if airborne concentrations are maintained below the exposure limit listed in Exposure Limit Information. For airborne concentrations up to 10 times the exposure limit, wear a properly fitted NIOSH approved (or equivalent) half-mask, air-purifying respirator. Air-purifying respirators should be equipped with NIOSH approved (or equivalent) ammonia/methylamine cartridges and N95 filters. If oil mist is present, use R95 or P95 filters.

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**9. PHYSICAL AND CHEMICAL PROPERTIES**


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**Appearance**

<b>Physical state</b>	liquid Milky
<b>Color</b>	white
<b>Odor</b>	Ammonia
<b>Odor Threshold</b>	No data available
<b>pH</b>	8.0 - 9.0
<b>Melting point/range</b>	No data available
<b>Freezing point</b>	No data available
<b>Boiling point (760 mmHg)</b>	100.00 °C ( 212.00 °F) Water
<b>Flash point</b>	Noncombustible
<b>Evaporation Rate (Butyl Acetate = 1)</b>	<1.00 Water
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Lower explosion limit</b>	Not Applicable
<b>Upper explosion limit</b>	Not Applicable
<b>Vapor Pressure</b>	22.6648080 Pa at 20.00 °C (68.00 °F) Water
<b>Relative Vapor Density (air = 1)</b>	<1.0000 Water
<b>Relative Density (water = 1)</b>	1.0000 - 1.2000
<b>Water solubility</b>	Dilutable
<b>Partition coefficient: n-octanol/water</b>	No data available
<b>Auto-ignition temperature</b>	Not Applicable
<b>Decomposition temperature</b>	No data available
<b>Dynamic Viscosity</b>	600.000 mPa.s maximum
<b>Kinematic Viscosity</b>	No data available
<b>Explosive properties</b>	No data available
<b>Oxidizing properties</b>	No data available

**Molecular weight** No data available  
**Percent volatility** 53.000 - 54.000 % Water

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** No data available

**Chemical stability:** Stable

**Possibility of hazardous reactions:** None known.  
Product will not undergo polymerization.

**Conditions to avoid:** No data available

**Incompatible materials:** There are no known materials which are incompatible with this product.

**Hazardous decomposition products:** Thermal decomposition may yield acrylic monomers.

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## 11. TOXICOLOGICAL INFORMATION

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*Toxicological information appears in this section when such data is available.*

### Acute toxicity

#### Acute oral toxicity

LD50, Rat, > 5,000 mg/kg

#### Acute dermal toxicity

LD50, Rabbit, > 5,000 mg/kg

#### Acute inhalation toxicity

Product test data not available. Refer to component data.

### Skin corrosion/irritation

May cause transient irritation.

### Serious eye damage/eye irritation

No eye irritation

### Sensitization

Product test data not available. Refer to component data.

### Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available. Refer to component data.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Product test data not available. Refer to component data.

**Carcinogenicity**

Product test data not available. Refer to component data.

**Teratogenicity**

Product test data not available. Refer to component data.

**Reproductive toxicity**

Product test data not available. Refer to component data.

**Mutagenicity**

Product test data not available. Refer to component data.

**Aspiration Hazard**

Product test data not available. Refer to component data.

**Additional information**

No data are available for this material. The information shown is based on profiles of compositionally similar materials.

**COMPONENTS INFLUENCING TOXICOLOGY:**

**Residual monomers**

**Acute inhalation toxicity**

The LC50 has not been determined.

**Aqua ammonia**

**Acute inhalation toxicity**

LC50, Rat, male, 1 Hour, dust/mist, 9.850 mg/l

**Sensitization**

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

**Carcinogenicity**

Did not cause cancer in laboratory animals.

**Teratogenicity**

Available data are inadequate for evaluation of potential to cause fetotoxicity.

**Reproductive toxicity**

Available data are inadequate to determine effects on reproduction.

**Mutagenicity**

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

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**12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information appears in this section when such data is available.*

**General Information**

There is no data available for this product.

**Toxicity****Residual monomers****Acute toxicity to fish**

No relevant data found.

**Aqua ammonia****Acute toxicity to fish**

Material is highly toxic to aquatic organisms on an acute basis (LC50/EC50 between 0.1 and 1 mg/L in the most sensitive species tested).

LC50, Fish, 96 Hour, 0.89 mg/l

**Acute toxicity to aquatic invertebrates**

LC50, Daphnia magna (Water flea), static test, 48 Hour, 101 mg/l

**Acute toxicity to algae/aquatic plants**

Based on data from similar materials

EC50, Chlorella vulgaris (Fresh water algae), 18 d, 2,700 mg/l

**Chronic toxicity to fish**

Based on data from similar materials

LOEC, Oncorhynchus mykiss (rainbow trout), 33 d, <= 0.05 mg/l

**Chronic toxicity to aquatic invertebrates**

Based on data from similar materials

NOEC, Daphnia magna (Water flea), 21 d, 0.42 mg/l

**Persistence and degradability****Residual monomers**

**Biodegradability:** No relevant data found.

**Aqua ammonia**

**Biodegradability:** Material is expected to be readily biodegradable. Biodegradation may occur under aerobic conditions (in the presence of oxygen).

**Theoretical Oxygen Demand:** 3.76 mg/mg Estimated.

**Bioaccumulative potential**

**Residual monomers**

**Bioaccumulation:** No relevant data found.

**Aqua ammonia**

**Bioaccumulation:** Partitioning from water to n-octanol is not applicable.

**Mobility in soil**

**Residual monomers**

No relevant data found.

**Aqua ammonia**

No specific, relevant data available for assessment.

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### 13. DISPOSAL CONSIDERATIONS

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**Disposal methods:** Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. For disposal, incinerate or landfill at a permitted facility in accordance with local, state, and federal regulations.

**Contaminated packaging:** Empty containers retain product residues. Follow label warnings even after container is emptied. Improper disposal or reuse of this container may be dangerous and illegal. Refer to applicable federal, state and local regulations.

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### 14. TRANSPORT INFORMATION

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**DOT**

Not regulated for transport

**Classification for SEA transport (IMO-IMDG):**

**Transport in bulk  
according to Annex I or II  
of MARPOL 73/78 and the  
IBC or IGC Code**

Not regulated for transport  
Consult IMO regulations before transporting ocean bulk

**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container



volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## 15. REGULATORY INFORMATION

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**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312**

No SARA Hazards

**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103**

Calculated RQ exceeds reasonably attainable upper limit.

Components	CASRN	RQ (RCRA Code)
Aqua ammonia	1336-21-6	100 lbs RQ

**Pennsylvania**

Any material listed as "Not Hazardous" in the CAS REG NO. column of SECTION 2, Composition/Information On Ingredients, of this MSDS is a trade secret under the provisions of the Pennsylvania Worker and Community Right-to-Know Act.

**California Prop. 65**

This product contains a chemical that is at or below California Propositions 65's "safe harbor level" as determined via a risk assessment. Therefore, the chemical is not required to be listed as a Prop 65 chemical on the SDS or label.

**United States TSCA Inventory (TSCA)**

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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## 16. OTHER INFORMATION

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**Hazard Rating System**

**HMIS**

Health	Flammability	Physical Hazard
1	0	0

**Revision**

Identification Number: 99095388 / A001 / Issue Date: 05/03/2018 / Version: 4.0  
 Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

### Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
Dow IHG	Dow Industrial Hygiene Guideline
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
STEL	Short term exposure limit
TWA	Time weighted average

### Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

### Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and

understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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