SAFETY DATA SHEET

Classified in accordance 29 CFR 1910.1200

1. Identification

Product identifier: TEGO® Rad 2650
Chemical name:
Acrylated polysiloxane

Other means of identification
None.

Recommended restrictions

Recommended use: Industrial use
Restrictions on use: None known.

Manufacturer/Importer/Distributor Information

Company Name	:	Evonik Corporation Nutrition & Care PO Box 34628 Richmond, VA 23234 USA
Telephone	:	+1 804 727 0700
Fax	:	+1 804 727 0845
E-mail	:	product-regulatory-services@evonik.com

Emergency telephone number:

24-Hour Health Emergency	:	+1 800 424 9300 (CHEMTREC - US & CANADA) 800 681 9531 (CHEMTREC MEXICO) +1 703 527 3887 (CHEMTREC WORLD)

2. Hazard(s) identification

Hazard Classification

Health Hazards

Toxic to reproduction — Category 2

Label Elements

Hazard Symbol:

Signal Word: Warning

Hazard Statement:

Suspected of damaging fertility.

Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required.

Response: IF exposed or concerned: Get medical advice/attention.

Storage: Store locked up.

Disposal: Dispose of contents/ container to an approved facility in accordance with local, regional, national and international regulations.

Hazard(s) not otherwise classified (HNOC): None.

3. Composition/information on ingredients

Chemical name:
Acrylated polysiloxane

Substances

Composition information of impurities and stabilizers

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%)*
octamethylcyclotetrasiloxane		556-67-2	0.01 - <0.25%

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The exact concentration has been withheld as a trade secret.

4. First-aid measures

Description of necessary first-aid measures

General information: Remove soiled or soaked clothing immediately

Inhalation: fresh air supply, consult a doctor if feeling unwell.

Skin Contact: In case of contact with skin wash off with soap and water. In case of discomfort: Supply with medical care.

Eye contact: In case of contact with eyes rinse thoroughly with water. In case of discomfort: Supply with medical care.

Ingestion: Thoroughly clean the mouth with water In case of discomfort: Supply with medical care.

Personal Protection for First-aid Responders: No data available.

Most important symptoms and effects, both acute and delayed

Symptoms: Up to now no symptoms are known.

Hazards: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: Treat symptomatically.

5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media: foam, carbon dioxide, dry powder, water spray.

Unsuitable extinguishing media: High volume water jet.

Special hazards arising from the substance or mixture: In the event of fire the following can be released: - Carbon monoxide, carbon dioxide, silicon dioxide Under certain conditions of combustion traces of other toxic substances cannot be excluded

Special protective equipment and precautions for fire-fighters

Special fire-fighting procedures: No specific precautions.

Special protective equipment for fire-fighters: Do not inhale explosion and/or combusition gases. Self-contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Ensure adequate ventilation.

Accidental release measures: No data available.

Methods and material for containment and cleaning up: Take up with absorbent material (eg sand, kieselguhr, universal binder) Dispose of absorbed material in accordance with the regulations.

Environmental Precautions: Do not allow to enter drains or waterways Prevent product from getting into subsoil/soil.

7. Handling and storage

Handling

Technical measures (e.g. Local and general ventilation): Installation of an appropriate extraction system is necessary: - on the coater head if aerosol formation (misting) of the liquid silicone is observed - at the end of the UV chamber to remove most of the nitrogen gas (free radical curing silicones only), ozone and potential volatiles from the coating material. - when converting cured silicone at temperatures above 120°C - e.g. embossing and hotmelt coating - to remove potentially outgassing components. Short term: filter apparatus, combination filter A-P2

Safe handling advice: Provide good ventilation of working area (local exhaust ventilation if necessary).Do not inhale gases/vapours/aerosols. Avoid contact with skin and eyes.If vapours / aerosols are generated during processing, local extraction at the processing machines is recommended. Do not inhale aerosols/ vapours/ gases as they are hazardous.

Contact avoidance measures: No data available.

Storage

Safe storage conditions: Keep container tightly closed in a cool, well-ventilated place.Keep away from direct sunlight.Do not store together with oxidizing agents.Maximum storage temperature: 30 °C

Safe packaging materials: No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

Biological Limit Values

No biological exposure limits noted for the ingredient(s).

Appropriate Engineering Controls Installation of an appropriate extraction system is necessary: - on the coater head if aerosol formation (misting) of the liquid silicone is observed - at the end of the UV chamber to remove most of the nitrogen gas (free radical curing silicones only), ozone and potential volatiles from the coating material. - when converting cured silicone at temperatures above 120°C - e.g. embossing and hotmelt coating - to remove potentially outgassing components. Short term: filter apparatus, combination filter A-P2

Individual protection measures, such as personal protective equipment

Eye/face protection: Safety glasses

Skin Protection

Hand Protection: Material: Nitrile rubber.
Break-through time: 480 min
Material: Natural rubber.
Break-through time: 480 min
Material: Chloroprene
Break-through time: 480 min
Material: Butyl rubber.
Break-through time: 480 min

Skin and Body Protection: protective clothing

Respiratory Protection: in case of formation of vapours/aerosols: Short term: filter apparatus, combination filter A-P2

Hygiene measures:	When using do not eat, drink or smoke. Remove soiled or soaked clothing immediately. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	
Physical state:	liquid
Form:	liquid
Color:	Amber
Odor:	faint inherent odor
Odor Threshold:	not measured
Freezing point:	not measured
Boiling Point:	not measured
Flammability:	not measured
Upper/lower limit on flammability or explosive limits	
Explosive limit - upper:	not measured
Explosive limit - lower:	not measured
Flash Point:	262 °F/128 °C (DIN EN 22719)
Self Ignition Temperature:	not measured
Decomposition Temperature:	not measured
pH:	not measured
Viscosity	
Dynamic viscosity:	300 - 600 mPa.s (77 °F/25 °C, DIN 53015)
Kinematic viscosity:	300 - 600 mm2/s (77 °F/25 °C, calculated)
Flow Time:	No data available.
Solubility(ies)	
Solubility in Water:	not measured
Solubility (other):	not measured
Partition coefficient (n-octanol/water):	not measured
Vapor pressure:	not measured
Relative density:	not measured
Density:	Approximate 1 g/cm3 (77 °F/25 °C) (DIN 51757)
Bulk density:	No data available.
Relative vapor density:	not measured

Other information

Explosive properties:	not measured
Oxidizing properties:	not oxidizing
Minimum ignition temperature:	not measured
Metal Corrosion:	Not corrosive to metals
Evaporation Rate:	not measured

10. Stability and reactivity

Reactivity:	see section "Possibility of hazardous reactions".

Chemical Stability:	The product is stable under normal conditions.
Possibility of hazardous reactions:	Risk of polymerisation.
Conditions to avoid:	Open flames, sparks or input of much heat direct sunlight
Incompatible Materials:	Oxidizing agents.
Hazardous Decomposition Products:	None with proper storage and handling.

11. Toxicological information

Information on toxicological effects

Information on likely routes of exposure

Inhalation:	Information on effects are given below.
Skin Contact:	Information on effects are given below.
Eye contact:	Information on effects are given below.
Ingestion:	Information on effects are given below.

Acute toxicity (list all possible routes of exposure)

Oral
Product: LD 50 (Rat): > 2,000 mg/kg

Dermal
Product: No data available.
Not classified for acute toxicity based on available data.

Inhalation
Product: No data available.
Not classified for acute toxicity based on available data.

Repeated dose toxicity
Product: No data available.

Skin Corrosion/Irritation
Product: Not irritating Not irritating;

Serious Eye Damage/Eye Irritation
Product: Not irritating Not irritating

Respiratory or Skin Sensitization
Product: Magnussona i Kligmana., OECD 406 (Guinea Pig): Not a skin sensitizer.

Carcinogenicity
Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:
No carcinogens present or none present in regulated quantities

ACGIH: US.ACGIH Threshold Limit Values:
No carcinogens present or none present in regulated quantities

US. National Toxicology Program (NTP) Report on Carcinogens:
No carcinogens present or none present in regulated quantities

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:
No carcinogens present or none present in regulated quantities

Germ Cell Mutagenicity

No data available.

In vitro

Product:	No data available.
Components:	
octamethylcyclotetrasiloxane	Ames test (OECD 471): negative Chromosomal aberration (OECD 473): negative gene mutation test (OECD 476): negative

In vivo

Product:	No data available.
Components:	
octamethylcyclotetrasiloxane	Micronucleus test (OECD 474) Inhalation - vapor (Rat): negative Chromosomal aberration (OECD 478) Oral (Rat): negative Chromosomal aberration (OECD 475) Inhalation - vapor (Rat, Female, Male): negative

Reproductive toxicity
Product: No data available.

Specific Target Organ Toxicity - Single Exposure
Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure
Product: No data available.

Aspiration Hazard
Product: Not classified

Information on health hazards

Other hazards
Product: No data available.

12. Ecological information

Ecotoxicity:
Acute hazards to the aquatic environment:

Fish
Product: No data available.

Aquatic Invertebrates
Product: No data available.

Toxicity to Aquatic Plants

Product:	No data available.
Components:	
octamethylcyclotetrasiloxane	EC 50 (Algae (Pseudokirchneriella subcapitata), 96 h): > 22 µg/l (US-EPA-

ane	method) EC 50 (Algae (Pseudokirchneriella subcapitata), 96 h): > 22 µg/l (US-EPA-method)

Toxicity to microorganisms

Product:	No data available.

Chronic hazards to the aquatic environment:

Fish

Product:	No data available.

Aquatic Invertebrates

Product:	No data available.

Toxicity to Aquatic Plants

Product:	No data available.
Components:	
octamethylcyclotetrasiloxane	NOEC (Algae (Pseudokirchneriella subcapitata), 96 h): < 22 µg/l (US-EPA-method)

Toxicity to microorganisms

Product:	No data available.

Persistence and Degradability

Biodegradation

Product:	No data available.

BOD/COD Ratio

Product:	No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product:	No data available.

Partition Coefficient n-octanol / water (log Kow)

Product:	Log Kow: not measured

Mobility in soil:

Product	No data available.

Results of PBT and vPvB assessment:

Product	No data available.

Other adverse effects:

Other hazards

Product:	Do not allow to enter soil, waterways or waste water canal. Based on expert judgement and on experimental data within an analogue approach, the maximum estimated aqueous concentration of typical impurities of siloxane polymers, migrating into water is below their established no-effect threshold value for aquatic organisms.

13. Disposal considerations

Disposal methods:	In accordance with local authority regulations, take to special waste incineration plant
Contaminated Packaging:	If empty contaminated containers are recycled or disposed of, the receiver must be informed about possible hazards.

14. Transport information

Domestic regulation

49 CFR
Not regulated as a dangerous good

International Regulations

UNRTDG
Not regulated as a dangerous good

IATA-DGR
Not regulated as a dangerous good

IMDG-Code
Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
None present or none present in regulated quantities.

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)
None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended
None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):
None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Reproductive toxicity

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

None present or none present in regulated quantities.

US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):
None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)
None present or none present in regulated quantities.

US State Regulations

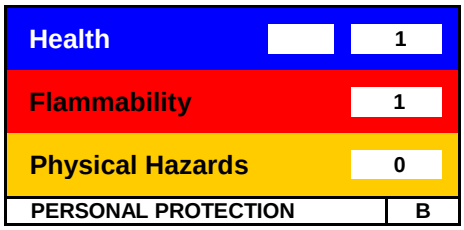
US. California Proposition 65
No ingredient requiring a warning under CA Prop 65.

Inventory Status:

US TSCA Inventory:	Included on Inventory.	
Canada DSL Inventory List:	Included on Inventory.	

16.Other information, including date of preparation or last revision

HMIS Hazard ID



B - Safety Glasses & Gloves

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

Issue Date: 03/13/2019

Version #: 3.0

Further Information: No data available.

Revision Information Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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