

RILSAN®

BESN BLACK TL

PA11, EHL, 22-010

Rilsan® BESN BLACK TL resin is a polyamide 11 produced from a renewable source. This black grade is designed for extrusion.

The percentage of renewable carbon according to ASTM D 6866 (calculated) is >97%.

MAIN CHARACTERISTICS

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
MECHANICAL PROPERTIES			
Tensile Modulus	- / 1420	MPa	ISO 527-1/-2
Yield stress	- / 41	MPa	ISO 527-1/-2
Yield strain	- / 5	%	ISO 527-1/-2
Nominal Strain at Break	- / >50	%	ISO 527-1/-2
Charpy Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / 10	kJ/m ²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / 12	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	186 / *	°C	ISO 11357-1/-3
OTHER PROPERTIES			
Water Absorption	1.9 / *	%	Sim. to ISO 62
Density	1020 / 1020	kg/m ³	ISO 1183
%Bio-Based	97	-	ASTM D6866

MAIN APPLICATIONS:

- Fluid transportation
- Metal tubing sheathing

PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags, 44 lb bags) ready to be processed.

SHELF LIFE:

Two years from the delivery. For any use above this limit, please refer to our technical services.

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 230°C / 250°C / 280°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-8 hours at 80-90°C.

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PROCESSING

Film Extrusion, Profile Extrusion, Sheet Extrusion, Other Extrusion

DELIVERY FORM

Pellets

ADDITIVES

Lubricants

SPECIAL CHARACTERISTICS

Bio-Based, Heat Stabilized, Light Stabilized

REGIONAL AVAILABILITY

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

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ARKEMA

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