

Revision Date 26-Apr-2020

Revision Number 4

1. IDENTIFICATION

Product identifier

Product Name ALKOSYNT IT 80

Other means of identification Not available

Recommended use of the chemical and restrictions on use

Recommended Use Industrial use

Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier Address

OXITENO USA, LLC
3200 Southwest Freeway
Suite 1200
Houston, TX 77027

Emergency telephone number

Company Phone Number (346) 718-6200

Emergency Telephone Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1

Label elements

Danger

Harmful if swallowed
Causes skin irritation
Causes serious eye damage



Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Wear protective gloves/eye protection/face protection

Precautionary statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor
 IF ON SKIN: Wash with plenty of water and soap
 If skin irritation occurs: Get medical advice/attention
 Take off contaminated clothing and wash it before reuse
 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
 Rinse mouth

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification

Toxic to aquatic life

Hazards not otherwise classified (HNOC)

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical name	CAS No	Weight-%	Trade secret
Alcohols, C11-14-iso-, C13-rich, ethoxylated	78330-21-9	60 - 100	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Inhalation Remove to fresh air. Get medical attention immediately if symptoms occur.

Eye contact Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do.

Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.

Skin contact Wash off immediately with soap and plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists.

Ingestion Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Dry chemical, CO₂, alcohol-resistant foam or water spray.

Unsuitable extinguishing media A water jet should not be directed directly at the burning product, as it may spread and increase the intensity of the fire.

Specific hazards arising from the chemical Not flammable.

Hazardous combustion products Carbon monoxide. Carbon dioxide (CO₂).

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation.

Other Information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Avoid release to the environment.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up.

Packaging materials stainless steel 316. stainless steel 304/307.

Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Hand protection Wear suitable gloves. Impervious gloves. PVC (polyvinyl chloride).

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid @25 °C / 77 °F
Color colorless, turbid
Odor Practically odorless.
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	6 - 8	
Melting point / freezing point	15 °C / 59 °F	As is @25 °C
Boiling point or initial boiling point and boiling range	230 °C / 446 °F	
Flash point	195 °C / 383 °F	CC (closed cup)
Evaporation rate	No data available	
Flammability	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	< 2	mmHg @25 °C
Relative vapor density	16	
Density and/or relative density	1.09 g/cm ³ @25 °C	
Water solubility	Soluble	
Solubility in other solvents	No data available	
Partition Coefficient (n-octanol/water)	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	No data available	
Dynamic viscosity	70 cP @ 25°C	
Particle characteristics	No information available	
<u>Other Information</u>		
Molecular weight	No information available	
VOC Content (%)	No information available	
Bulk density	0.9956 g/cm ³ @25°C	

10. STABILITY AND REACTIVITY

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing. Hazardous polymerization does not occur.
Conditions to avoid	Extremes of temperature and direct sunlight. Keep away from open flames, hot surfaces and sources of ignition. Exposure to air or moisture over prolonged periods.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents.
Hazardous decomposition products	In case of combustion: Carbon monoxide. Carbon dioxide (CO ₂).

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Severely irritating to eyes. Causes serious eye damage. May cause burns. May cause irreversible damage to eyes. (based on components).

Skin contact Specific test data for the substance or mixture is not available. Causes skin irritation. (based on components).

Ingestion Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Harmful if swallowed. (based on components).

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. May cause redness and tearing of the eyes.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Acute toxicity

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Alcohols, C11-14-iso-, C13-rich, ethoxylated 78330-21-9	1000 - 2100 mg/kg (rat)	-	-

Skin corrosion/irritation Classification based on data available for ingredients. Irritating to skin.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity The product does not contain any component present at concentration greater than or equal to 0.1% listed as carcinogen/possibly carcinogen for NTP, IARC and OSHA.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity Toxic to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Alcohols, C11-14-iso-, C13-rich, ethoxylated 78330-21-9	-	LC50, 96h, Onkorhynchus mykiss: 5.18 mg/L; NOEC 2.15 mg/L.	-	EC50, 48h, Daphnia magna: 1.5 mg/L.

Persistence and degradability Readily biodegradable.

Alcohols, C11-14-iso-, C13-rich, ethoxylated (78330-21-9)			
Method	Exposure time	Value	Results

	28 days	100 %	Readily biodegradable
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Bioaccumulative potential It is not expected to bioaccumulate in the environment.

Mobility in soil No information available.

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. TRANSPORT INFORMATION

DOT Not regulated

IATA Not regulated

IMDG Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL	Complies
NDSL	Does not comply
EINECS/ELINCS	Does not comply
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
- DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
- EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
- ENCS** - Japan Existing and New Chemical Substances
- IECSC** - China Inventory of Existing Chemical Substances
- KECL** - Korean Existing and Evaluated Chemical Substances
- PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- AICS** - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute toxicity (any route of exposure)
 Skin Corrosion or Irritation
 Serious eye damage or eye irritation

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

Concentration of the impurities: max. 1 ppm

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs
1,4-Dioxane 123-91-1	100 lb	-
Ethylene oxide 75-21-8	10 lb	10 lb

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals.

Chemical name	California Proposition 65
1,4-Dioxane - 123-91-1	Carcinogen
Ethylene oxide - 75-21-8	Carcinogen Developmental Female Reproductive Male Reproductive

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
1,4-Dioxane 123-91-1	X	X	X
Ethylene oxide 75-21-8	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 3	Flammability 1	Instability 0	Physical and chemical properties -
<u>HMIS</u>	Health hazards 3	Flammability 1	Physical hazards 0	Personal protection X

Revision Date 26-Apr-2020

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Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet