

# PRIMACOR™ 5985

## Copolymer

### Introduction

PRIMACOR™ 5985 dispersible polymer is an ethylene acrylic acid copolymer with excellent adhesion to metallic, cellulosic, glass and other polar substrates. In dispersion form, it can be used effectively as a foil primer or laminating adhesive for polyethylene and metallized substrates.

PRIMACOR™ 5985 Copolymer exhibits:

- Dispersible in aqueous amines and alkali
- “Clean” dispersion requires no salts, surfactants or solvents
- Dispersions use existing waterbourne application equipment
- Low heat seal temperature, high hot tack
- High gloss, excellent clarity
- Excellent grease and oil resistance, water hold-out, and excellent product resistance for flexible packaging applications
- Low odor

Applications:

- Adhesives
- Laminations
- Foil priming
- Heat sealing
- Nonwoven binding
- Metal/paper coating

Complies with:

- US. FDA 21 CFR 177.1310(a)(2)

Additives:

- Antiblock: No
- Slip: No

### Properties

|            | Nominal Value (English)                  | Nominal Value (SI)      | Test Method           |
|------------|--|-------------------------|-----------------------|
| Resin      | Density                                  | 0.958 g/cm <sup>3</sup> | ASTM D792<br>ISO 1183 |
|            | Melt Index (2.16 kg @125°C) <sup>1</sup> | 12 g/10min              | ASTM D1238            |
| Properties | Melt Index (2.16 kg @190°C) <sup>2</sup> | 240 g/10min             | ISO 1133              |
|            | Comonomer Content <sup>3</sup>           | 20.5 %                  | SK Method             |
|            | Vicat Softening Temperature              | 108 °F                  | ASTM D1525<br>ISO 306 |
|            | Melting Temperature (DSC)                | 171 °F                  | 77.2 °C<br>SK Method  |

<sup>1</sup> As measured at the time of production.

<sup>2</sup> Melt Index values are correlated from Melt Flow Rate (ASTM D 1238 conditions of 125°C/2.16 kg).

<sup>3</sup> Comonomer content measured by a SK proprietary method that has equivalent accuracy as compared to ASTM D 4094.

### Extrusion Notes

Equipment used to process this resin should be constructed of corrosion resistant materials. Dies and adapters are recommended to be stainless and/or duplex chrome or nickel plated.

### Notes

These are *typical values* and are *not be construed as specifications*. The physical properties are highly dependent on the manufacturing conditions. So customers should confirm performances by their own tests.

For additional sales, order and technical assistance

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