

SDS: 0069711 Date Prepared: 12/28/2018

SAFETY DATA SHEET

1. IDENTIFICATION

Product Name:CYCAT® 6020 CatalystSynonyms:NoneProduct Description:Amine salt of an aromatic sulfonic acidMolecular Formula:MixtureMolecular Weight:MixtureIntended/Recommended Use:Catalyst

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA **For Product and all Non-Emergency Information call** your local Allnex contact point or contact us at http://www.allnex.com/contact

EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:

+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC) See Section 16 for Emergency phone numbers for other regions.

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2. HAZARDS IDENTIFICATION

GHS Classification

Flammable Liquids Hazard Category 2 Acute Toxicity (Oral) Hazard Category 4 Specific Target Organ Toxicity - Single Exposure Hazard Category 3 Skin Corrosion / Irritation Hazard Category 2 Serious Eye Damage / Eye Irritation Hazard Category 2A Aquatic Environment Acute Hazard Category 3 Aquatic Environment Chronic Hazard Category 3

LABEL ELEMENTS



Signal Word DANGER

Hazard Statements

Highly flammable liquid and vapor Harmful if swallowed May cause drowsiness or dizziness Causes skin irritation Causes serious eye irritation Harmful to aquatic life Harmful to aquatic life with long lasting effects

Precautionary Statements

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Ground/Bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/protective clothing/eye protection/face protection. Wash face, hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product. Avoid breathing dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Avoid release to the environment. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. In case of fire: Use CO2, dry chemical, or foam to extinguish. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Specific treatment (see supplemental first aid instructions on this label). If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. Store in a well-ventilated place. Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Dispose of contents/container in accordance with local and national regulations.

Hazards Not Otherwise Classified (HNOC), Other Hazards

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENTS

Component / CAS No.	%	GHS Classification	Carcinogen
Benzenesulfonic acid, C10-16-alkyl derivs.,	56 - 57	Acute Tox. 4 (H302)	-
compds. with diisopropanolamine		Skin Irrit. 2 (H315)	
2244409-20-7		Eye Irrit. 2 (H319)	
		Aquatic Acute 3 (H402)	
		Aquatic Chronic 3 (H412)	
Isopropanol	~ 40	Flam. Liq. 2 (H225)	Not applicable
67-63-0		STOT SE 3 (H336)	
		Skin Irrit. 3 (H316)	
		Eye Irrit. 2A (H319)	
Di-isopropanolamine	3.6 - 3.8	Eye Irrit. 2A (H319)	-
110-97-4			

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA.

See Section 16 for full text of H phrases.

4. FIRST AID MEASURES

First-aid Measures

Inhalation:

Remove to fresh air. If breathing is difficult, give oxygen. Obtain medical advice if there are persistent symptoms.

Skin Contact:

Wash immediately with plenty of water and soap.

Eye Contact:

Rinse immediately with plenty of water for at least 15 minutes. Obtain medical advice if there are persistent symptoms.

Ingestion:

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

Most Important Symptoms and Effects, Acute and Delayed

None known.

Immediate Medical Attention and Special Treatment

Not applicable.

Notes To Physician:

No specific measures have been identified.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Use water spray, alcohol foam, carbon dioxide or dry chemical to extinguish fires. Water stream may be ineffective.

Unsuitable Extinguishing Media:

full water jet.

Protective Equipment:

Firefighters, and others exposed, wear self-contained breathing apparatus. Wear full firefighting protective clothing. See SDS Section 8 (Exposure Controls/Personal Protection).

Special Hazards:

Keep containers cool by spraying with water if exposed to fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:

Where exposure level is not known, wear approved, positive pressure, self-contained respirator. Where exposure level is known, wear approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

Methods For Cleaning Up:

Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water. Remove sources of ignition.

Environmental Precautions:

Avoid release to the environment.

References to other sections:

See Sections 7, 8 and 13 for additional information.

7. HANDLING AND STORAGE

HANDLING

Precautions: Keep away from heat, sparks and open flame. - No smoking. Keep container tightly closed. Ground/Bond container and receiving equipment. Use explosion-proof electrical, ventilating, lighting and other equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves and eye/face protection. Wash hands thoroughly after handling. Do not eat, drink or smoke when using this product. Avoid release to the environment. Use only outdoors or in a well-ventilated area. Avoid breathing vapors or spray mist.

Special Handling Statements: Provide good ventilation of working area (local exhaust ventilation if necessary). During processing and handling of the product, comply with the indicative occupational exposure limit values. Containers must be bonded and grounded when pouring or transferring material.

STORAGE

Areas containing this material should have fire safe practices and electrical equipment in accordance with applicable regulations and/or guidelines. Standards are primarily based on the material's flashpoint, but may also take into account properties such as miscibility with water or toxicity. All local and national regulations should be followed. In the Americas, National Fire Protection Association (NFPA) 30: Flammable and Combustible Liquids Code, is a widely used standard. NFPA 30 establishes storage conditions for the following classes of materials: Class I Flammable Liquids, Flashpoint <37.8 °C. Class II Combustible Liquids, 37.8 °C < Flashpoint <60 °C. Class IIIa Combustible Liquids, 60 °C < Flashpoint < 93 °C. Class IIIb Combustible Liquids, Flashpoint > 93 °C. Store in a cool, dry, well ventilated place and keep container tightly closed. Keep away from heat sources and direct sunlight. Avoid flammable gas mixtures. Take precautionary measures against electrostatic loading - earthing necessary during loading operations. Vapours may form explosive mixtures with air.

Storage Temperature: Store at -20 - 32.2 °C -4 - 90 °F **Reason:** Quality.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures:

Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure.

Respiratory Protection:

For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. Recommended respirators include those certified by NIOSH.

Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

Eye Protection:

Wear eye/face protection such as chemical splash proof goggles or face shield. Eyewash equipment and safety shower should be provided in areas of potential exposure.

Skin Protection:

Avoid skin contact. Wear impermeable gloves and suitable protective clothing. Since this product is absorbed through the skin, care must be taken to prevent skin contact and contamination of clothing.

Hand Protection:

Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

<u>Gloves for repeated or prolonged exposure - non exhaustive list:</u> Nitrile rubber (NBR), thickness: > 0.38 mm, break through time: up to 480 min

<u>Gloves for short term exposure/splash protection - non exhaustive list:</u> Nitrile rubber (NBR), thickness: > 0.38 mm, break through time: up to 480 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

Not suitable gloves - non exhaustive list: Natural rubber (NRL), thickness: 0.12 mm

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. Use PE gloves as under gloves for difficult situations like for instance: high exposure, unknown composition or unknown properties of the chemicals.

Additional Advice:

Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

Exposure Limit(s)

2244409-20-7 Benzenesulfonic acid, C10-16-alkyl derivs., compds. with diisopropanolamine

OSHA (PEL):	Not established
ACGIH (TLV):	Not established
Other Value:	Not established
67-63-0 Isopropanol	
OSHA (PEL):	400 ppm (TWA)
	980 mg/m³ (TWA)
ACGIH (TLV):	400 ppm (STEL)
	200 ppm (TWA)
Other Value:	Not established

Biological Exposure Limit(s)

Isopropanol 67-63-0

Biological Exposure Indices 40 mg/L (urine - end of shift at end of workweek) (ACGIH)

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	light brown
Appearance:	liquid
Odor:	alcohol
Boiling Point:	82 °C 180 °F (value for isopropanol)
Melting Point:	 ~ -86 °C -123 °F (value for isopropyl alcohol)
Vapor Pressure:	32.8 mm Hg @ 20 °C (value for isopropanol)
Specific Gravity/Density:	1.0 g/cm ³
Vapor Density:	2.1 (air = 1) (value for isopropyl alcohol)
Percent Volatile (% by wt.):	~ 62.5
pH:	Not available

Saturation In Air (% By Vol.): Evaporation Rate: Solubility In Water: Volatile Organic Content: Flash Point: Flammable Limits (% By Vol): Autoignition Temperature: Decomposition Temperature: Partition coefficient	1.3 Not available > 160 g/L Complete Not available ~ 13 °C 55 °F Setaflash Closed Cup Lower: 2.2 Upper: 12 (values for isopropanol) 399 °C 750 °F (value for isopropanol) Not available Not available
(n-octanol/water): Odor Threshold:	Not available
Viscosity (Kinematic):	Not available
Viscosity (Dynamic):	Not available
Explosive Properties:	Not available
Oxidizing Properties:	No

10. STABILITY AND REACTIVITY

Reactivity:	No information available	
Stability:	Stable.	
Conditions To Avoid:	None known.	
Polymerization:	Will not occur	
Conditions To Avoid:	None known.	
Materials To Avoid:	Oxidizing agents Alkaline materials.	
Hazardous Decomposition Products:	Carbon dioxide Carbon monoxide (CO) hydrogen sulfide (H2S) oxides of sulfur (includes sulfur di and tri oxides)	

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Oral, Eyes, Skin, Respiratory System.

Acute toxicity - oral: Harmful if swallowed Acute toxicity - dermal: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met. Acute toxicity - inhalation: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin corrosion / irritation: Causes skin irritation Serious eye damage / eye irritation: Causes serious eye irritation

Respiratory sensitization: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin sensitization: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Carcinogenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Germ cell mutagenicity: Not Classified - Based on available data and/or professional judgment, the

classification criteria are not met.

Reproductive toxicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure: May cause drowsiness or dizziness. May cause respiratory irritation.

Specific target organ toxicity (STOT) - repeated exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Aspiration hazard: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

PRODUCT TOXICITY INFORMATION

ACUTE TOXICITY DATA oral (gavage) dermal inhalation	rat rabbit rat	Acute LD50 Acute LD50 Acute LC50 4 hr	888 mg/kg > 2000 mg/kg > 5 mg/l (Dust/Mist)
LOCAL EFFECTS ON SKIN AND EYE Acute Irritation Acute Irritation	dermal eye	Irritating Irritating	
ALLERGIC SENSITIZATION Sensitization Sensitization	Skin respiratory	No data No data	
GENOTOXICITY			

Assays for Gene Mutations Ames Salmonella Assay No data

OTHER INFORMATION

The product toxicity information above has been estimated.

11. TOXICOLOGICAL INFORMATION

HAZARDOUS INGREDIENT TOXICITY DATA

The toxicological properties of this salt have been assessed based on its components and structural analogues. The salt is expected to be harmful when swallowed and may cause eye and skin irritation. Other toxicological endpoints have not been fully determined.

Isopropanol has acute oral (rat) and dermal (rabbit) LD50 values of 5.0 g/kg and 12.8 g/kg, respectively. The 4-hour inhalation LC50 (rat) for isopropanol is >16,000 ppm (40.86 mg/L). Acute overexposure to isopropanol vapor may cause mild irritation of the eyes and respiratory tract. Chronic overexposure to isopropanol vapors may cause central nervous system depression, headaches, dizziness, nausea, and staggered gait. Liquid isopropanol may cause moderate to severe eye irritation. In laboratory animals studies, isopropanol has produced fetotoxic effects at levels that were maternally toxic and developmental effects at levels that were maternally non-toxic, and inhalation exposures that produced reduced fetal weight at non-maternally toxic levels. Literature reports chronic exposure has caused kidney problems and testicular effects in laboratory animals.

Diisopropanolamine has an acute oral (rat) LD50 value of 4765 mg/kg. Direct contact with this material may cause moderate eye and mild skin irritation.

12. ECOLOGICAL INFORMATION

TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, **OTHER ADVERSE EFFECTS**

Overall Environmental Toxicity: Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

The ecological assessment for this material is based on an evaluation of its components.

RESULTS OF PBT AND vPvB ASSESSMENT

Not determined

HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
Benzenesulfonic acid, C10-16-alkyl	Not available
derivs., compds. with	
diisopropanolamine (2244409-20-7)	
Isopropanol (67-63-0)	LC50 = 11130 mg/L - Pimephales promelas (96h) LC50 > 1400000 μg/L - Lepomis macrochirus (96h) LC50 = 9640 mg/L - Pimephales promelas (96h)
Di-isopropanolamine (110-97-4)	LC50 1000 - 2200 mg/L - Brachydanio rerio (96h) LC50 1000 - 2200 mg/L - Leuciscus idus (96h)

Component / CAS No.	Toxicity to Water Flea
Benzenesulfonic acid, C10-16-alkyl derivs., compds. with	Not available
diisopropanolamine (2244409-20-7)	
Isopropanol (67-63-0)	EC50 = 13299 mg/L - Daphnia magna (48h)
Di-isopropanolamine (110-97-4)	EC50 = 277.7 mg/L - Daphnia magna Straus (48h)

Component / CAS No.	Toxicity to Algae
Benzenesulfonic acid, C10-16-alkyl	Not available
derivs., compds. with	
diisopropanolamine (2244409-20-7)	
Isopropanol (67-63-0)	EC50 > 1000 mg/L - Desmodesmus subspicatus (96h) EC50 > 1000 mg/L - Desmodesmus subspicatus
	(72h)
Di-isopropanolamine (110-97-4)	EC50 = 270 mg/L - Desmodesmus subspicatus (72h)

Component / CAS No.	Partition coefficient
Benzenesulfonic acid, C10-16-alkyl	Not available
derivs., compds. with	
diisopropanolamine (2244409-20-7)	
Isopropanol (67-63-0)	0.05
Di-isopropanolamine (110-97-4)	-0.79

13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seg) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Dangerous Goods? X PROPER SHIPPING NAME: FLAMMABLE LIQUID, N.O.S. Hazard Class: 3 Packing Group: II UN/ID Number: UN1993 Transport Label Required: Flammable Liquid TECHNICAL NAME (N.O.S.): ISOPROPANOL

TRANSPORT CANADA

Dangerous Goods? X PROPER SHIPPING NAME: FLAMMABLE LIQUID, N.O.S. Hazard Class: 3 Packing Group: II UN Number: UN1993 Transport Label Required: Flammable Liquid TECHNICAL NAME (N.O.S.): ISOPROPANOL Dangerous Goods? X UN PROPER SHIPPING NAME: FLAMMABLE LIQUID, N.O.S. Transport Hazard Class: 3 Packing Group: II UN Number: UN1993 Transport Label Required: Flammable Liquid TECHNICAL NAME (N.O.S.): ISOPROPANOL

IMO

Dangerous Goods? X UN PROPER SHIPPING NAME: FLAMMABLE LIQUID, N.O.S. Transport Hazard Class: 3 UN Number: UN1993 Packing Group: II Transport Label Required: Flammable Liquid TECHNICAL NAME (N.O.S.): ISOPROPANOL

15. REGULATORY INFORMATION

Inventory Information

United States (USA): One or more components of this product are NOT included on the U.S. Toxic Substances Control Act (TSCA) Inventory. The chemical, physical, and toxicological properties of this material have not been fully investigated. Its handling or use may be hazardous, and it must be used under the supervision of technically qualified individuals. Materials not included on the TSCA Inventory may only be used for research and development (R&D) purposes or in other TSCA exempt activities.

This product is manufactured for export only in compliance with Section 12(a) of the Toxic Substances Control Act, 15 U. S. C. 2601 et. seq.

Canada: One or more components of this product are NOT included on the Canadian Domestic Substances List (DSL).

Australia: One or more components of this product have NOT yet been included in the Australian Inventory of Chemical Substances (AICS) or assessed by NICNAS.

New Zealand: This product is NOT approved under the Hazardous Substances and New Organisms (HSNO) Act.

China: One or more components of this product are NOT included on the Chinese (IECSC) inventory.

Japan: All components of this product are included on the Japanese (ENCS and ISHL) inventories or are not required to be listed on the Japanese inventories.

Korea: One or more components of this product are NOT included on the Korean (ECL) inventory.

Philippines: One or more components of this product are NOT included on the Philippine (PICCS) inventory.

Taiwan: One or more components of this product are NOT included in the Taiwan chemical substance inventory (TCSI).

OTHER ENVIRONMENTAL INFORMATION

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

Component / CAS No.	%	TPQ (lbs)	RQ(lbs)	S313	TSCA 12B
Isopropanol	~ 40	None	0	Yes	No
67-63-0					

PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

Health Hazards

Acute toxicity (any route of exposure) Skin Corrosion or Irritation Serious eye damage or eye irritation Specific target organ toxicity (single or repeated exposure)

16. OTHER INFORMATION

NFPA Hazard Rating (National Fire Protection Association)

Health: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

Fire: 3 - Liquids and solids that can be ignited under almost all ambient temperature conditions.

Instability: 0 - Materials that in themselves are normally stable, even under fire exposure conditions.

Reasons For Issue:	Revised Section 15
Date Prepared:	12/28/2018
Date of last significant revision:	12/28/2018

Benzenesulfonic acid, C10-16-alkyl derivs., compds. with diisopropanolamine

H302 - Harmful if swallowed.

H315 - Causes skin irritation.

H319 - Causes serious eye irritation.

H402 - Harmful to aquatic life.

H412 - Harmful to aquatic life with long lasting effects.

Isopropanol

H225 - Highly flammable liquid and vapor.

H316 - Causes mild skin irritation.

H319 - Causes serious eye irritation.

H336 - May cause drowsiness or dizziness.

Di-isopropanolamine

H319 - Causes serious eye irritation.

Emergency phone numbers for other regions

Asia Pacific

Australia: +61 1800 022 037 (Allnex Australia) China (PRC): +86(0)25 8547 7110 (Jiangsu registration center) / +86(0)532 8388 9090 (NRCC) India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24) Indonesia: 007 803 011 0293 (Carechem 24) Japan: +81 345 789 341 (Carechem 24) Korea: +82 2 3479 8401 (Carechem 24) Malaysia: +60 3 6207 4347 (Carechem 24) New Zealand: +64 0800 803 002 (Allnex New Zealand) Philippines: +63 2 231 2149 (Carechem 24) Taiwan: +886 2 8793 3212 (Carechem 24) Vietnam: +84 8 4458 2388 (Carechem 24) All Others: +65 3158 1074 (Carechem 24) **Europe** +44 (0) 1235 239 670 (Carechem 24) **Middle East, Africa** +44 (0) 1235 239 671 (Carechem 24) **Latin America** Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24) Chile: +56 2 2582 9336 (Carechem 24) Mexico and all others: +52-555-004-8763 (Carechem 24)

Prepared By: Product Stewardship & Regulatory Affairs Department, http://www.allnex.com/contact

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