

**PEBAX® 2533 SD 02**

**1. PRODUCT AND COMPANY IDENTIFICATION**

**Company**

Arkema Inc.  
 900 First Avenue  
 King of Prussia, Pennsylvania 19406

Specialty Polyamides

**Customer Service Telephone Number:** (800) 932-0420  
 (Monday through Friday, 8:00 AM to 5:00 PM EST)

**Emergency Information**

**Transportation:** CHEMTREC: (800) 424-9300  
 (24 hrs., 7 days a week)  
**Medical:** Rocky Mountain Poison Center: (866) 767-5089  
 (24 hrs., 7 days a week)

**Product Information**

**Product name:** PEBAX® 2533 SD 02  
**Synonyms:** Not available  
**Molecular formula:** Complex mixture  
**Chemical family:** Polyether block amides  
**Product use:** Mouldings and Extrusion

**SECTION 2: HAZARDS IDENTIFICATION**

**Emergency Overview**

**Color:** colourless to slightly yellow  
**Physical state:** solid  
**Form:** pellets  
**Odor:** odourless

**\*Classification of the substance or mixture:**

Not a hazardous substance or mixture.

**GHS-Labeling**

**Supplemental Hazard Statements:**

Processing may release vapors and/or fumes which cause eye, skin and respiratory tract irritation.

## SAFETY DATA SHEET



## PEBAX® 2533 SD 02

**Supplemental information:****Potential Health Effects:**

The product, in the form supplied, is not anticipated to produce significant adverse human health effects. Contains high molecular weight polymer(s). Effects due to processing releases: Irritating to eyes, respiratory system and skin. Prolonged or repeated exposure may cause: headache, drowsiness, nausea, weakness, (severity of effects depends on extent of exposure).

**Other:**

Handle in accordance with good industrial hygiene and safety practice. (pellets/granules) This product may release fume and/or vapor of variable composition depending on processing time and temperature.

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS-No.	Wt/Wt	GHS Classification**
Proprietary polymer	Proprietary*	> 97 %	Not classified
Proprietary Additive	Proprietary*	< 3 %	H410

\*The specific chemical identity is withheld because it is trade secret information of Arkema Inc.

\*\*For the full text of the H-Statements mentioned in this Section, see Section 16.

**SECTION 4: FIRST AID MEASURES****4.1. Description of necessary first-aid measures:****Inhalation:**

If inhaled, remove victim to fresh air.

**Skin:**

In case of contact, immediately flush skin with plenty of water. If molten polymer gets on the skin, cool rapidly with cold water. Do not peel solidified product off the skin. Obtain medical treatment for thermal burns. Remove material from clothing. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Product code: A07523

Version 2.4

Issued on: 03/30/2022

Page: 2 / 11

## SAFETY DATA SHEET

**ARKEMA**

### PEBAX® 2533 SD 02

#### **Eyes:**

Immediately flush eye(s) with plenty of water. Obtain medical treatment for thermal burns.

#### **Ingestion:**

If swallowed, DO NOT induce vomiting. Get medical attention. Never give anything by mouth to an unconscious person.

#### **4.2. Most important symptoms and effects, both acute and delayed:**

For most important symptoms and effects (acute and delayed), see Section 2 (Hazard Statements and Supplemental Information if applicable) and Section 11 (Toxicology Information) of this SDS.

#### **4.3. Indication of any immediate medical attention and special treatment needed:**

Unless otherwise noted in Notes to Physician, no specific treatment noted; treat symptomatically.

### **SECTION 5: FIREFIGHTING MEASURES**

#### **Extinguishing media (suitable):**

Water spray, Carbon dioxide (CO<sub>2</sub>), Foam, Dry chemical

#### **Protective equipment:**

Fire fighters and others who may be exposed to products of combustion should wear full fire fighting turn out gear (full Bunker Gear) and self-contained breathing apparatus (pressure demand / NIOSH approved or equivalent).

#### **Further firefighting advice:**

Fire fighting equipment should be thoroughly decontaminated after use.

#### **Fire and explosion hazards:**

When burned, the following hazardous products of combustion can occur:

Carbon oxides

Hazardous organic compounds

Hydrogen cyanide (hydrocyanic acid)

(traces)

### **SECTION 6: ACCIDENTAL RELEASE MEASURES**

#### **Personal precautions, Emergency procedures, Methods and materials for containment/clean-up:**

Prevent further leakage or spillage if you can do so without risk. Ventilate the area. Sweep up and shovel into suitable properly labeled containers for prompt disposal. Possible fall hazard – floor may become slippery from leakage/spillage of product. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits.

#### **Protective equipment:**

Appropriate personal protective equipment is set forth in Section 8.

Product code: A07523

Version 2.4

Issued on: 03/30/2022

Page: 3 / 11

**SECTION 7: HANDLING AND STORAGE****Handling****General information on handling:**

Avoid breathing dust.

Avoid breathing processing fumes or vapors.

Handle in accordance with good industrial hygiene and safety practices. These practices include avoiding unnecessary exposure and removal of material from eyes, skin, and clothing.

**Storage****General information on storage conditions:**

Keep in a dry, cool place. Store in closed containers, in a secure area to prevent container damage and subsequent spillage. Store away from moisture and heat to maintain the technical properties of the product.

**Storage stability – Remarks:**

Stable under recommended storage conditions.

**Storage incompatibility – General:**

None known.

**Temperature tolerance – Do not store above:**

140 °F (60 °C)

**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION****Airborne Exposure Guidelines:****Particles Not Otherwise Specified / Nuisance Dust (Proprietary)**

US. ACGIH Threshold Limit Values

Form:	Respirable particles.
Time weighted average	3 mg/m <sup>3</sup>
Form:	Inhalable particles.
Time weighted average	10 mg/m <sup>3</sup>

US. OSHA Table Z-3 (29 CFR 1910.1000)

Form:	Respirable fraction.
Time weighted average	15millions of particles per cubic foot of air

US. OSHA Table Z-3 (29 CFR 1910.1000)

## SAFETY DATA SHEET



# PEBAX® 2533 SD 02

---

Form: Total dust  
Time weighted average 50millions of particles per cubic foot of air

US. OSHA Table Z-3 (29 CFR 1910.1000)

Form: Respirable fraction.  
Time weighted average 5 mg/m3

US. OSHA Table Z-3 (29 CFR 1910.1000)

Form: Total dust  
Time weighted average 15 mg/m3

Only those components with exposure limits are printed in this section. Limits with skin contact designation above have skin contact effect. Air sampling alone is insufficient to accurately quantitate exposure. Measures to prevent significant cutaneous absorption may be required. Limits with a sensitizer designation above mean that exposure to this material may cause allergic reactions.

### Engineering controls:

Investigate engineering techniques to reduce exposures below airborne exposure limits or to otherwise reduce exposures. Provide ventilation if necessary to minimize exposures or to control exposure levels to below airborne exposure limits (if applicable see above). If practical, use local mechanical exhaust ventilation at sources of air contamination such as open process equipment.

### Respiratory protection:

Avoid breathing dust. Avoid breathing processing fumes or vapors. Where airborne exposure is likely or airborne exposure limits are exceeded (if applicable, see above), use NIOSH approved respiratory protection equipment appropriate to the material and/or its components and substances released during processing. Consult respirator manufacturer to determine appropriate type equipment for a given application. Observe respirator use limitations specified by NIOSH or the manufacturer. For emergency and other conditions where there may be a potential for significant exposure or where exposure limit may be significantly exceeded, use an approved full face positive-pressure, self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. Respiratory protection programs must comply with 29 CFR § 1910.134.

### Skin protection:

Processing of this product releases vapors or fumes which may cause skin irritation. Minimize skin contamination by following good industrial hygiene practice. Wearing protective gloves is recommended. Wash hands and contaminated skin thoroughly after contact with processing fumes or vapors. Wash thoroughly after handling.

### Eye protection:

Use good industrial practice to avoid eye contact. Processing of this product releases vapors or fumes which may cause eye irritation. Where eye contact may be likely, wear chemical goggles and have eye flushing

---

Product code: A07523

Version 2.4

Issued on: 03/30/2022

Page: 5 / 11

equipment available.

<b>SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES</b>
--

<b>Color:</b>	colourless to slightly yellow
<b>Physical state:</b>	solid
<b>Form:</b>	pellets
<b>Odor:</b>	odourless
<b>Odor threshold:</b>	No data available
<b>Flash point</b>	No data available
<b>Lower flammable limit (LFL):</b>	Not applicable
<b>Upper flammable limit (UFL):</b>	Not applicable
<b>pH:</b>	No data available
<b>Density:</b>	No data available
<b>Specific Gravity (Relative density):</b>	No data available
<b>Boiling point/boiling range:</b>	No data available
<b>Melting point/range:</b>	273 °F (134 °C)
<b>Freezing point:</b>	No data available.
<b>Evaporation rate:</b>	No data available
<b>Solubility in water:</b>	Negligible
<b>Solubility in other solvents: [qualitative and quantitative]</b>	Soluble in:
	Phenol
	Metacresol
	Benzyl alcohol (when hot)
	Formic acid (concentrate), Sulphuric acid (concentrate)

SAFETY DATA SHEET



PEBAX® 2533 SD 02

---

	Partially METHYLENE CHLORIDE
<b>Viscosity, dynamic:</b>	No data available
<b>Oil/water partition coefficient:</b>	(No data available)
<b>Thermal decomposition:</b>	572 - 662 °F (300 - 350 °C)
<b>Flammability:</b>	See GHS Classification in Section 2 if applicable

**SECTION 10: STABILITY AND REACTIVITY**

**Stability:**  
The product is stable under normal handling and storage conditions.

**Hazardous reactions:**  
Hazardous polymerization does not occur.

**Materials to avoid:**  
None known.

**Conditions / hazards to avoid:**  
Avoid storing in moist and warm conditions. (to maintain the technical properties of the product). See Hazardous Decomposition Products below.

**Hazardous decomposition products:**

Thermal decomposition giving toxic, flammable, and / or corrosive products:  
Carbon oxides  
Ammonia  
Amino derivatives  
Hydrogen cyanide (hydrocyanic acid)  
(traces)  
Hazardous organic compounds

**SECTION 11: TOXICOLOGICAL INFORMATION**

Data on this material and/or its components are summarized below.

**Data for Proprietary polymer (Proprietary)**

**Acute toxicity**

**Oral:**  
No deaths occurred. (rat) LD0 > 4,000 mg/kg.

**Skin Irritation:**

Not irritating. (rabbit) (4 h)

**Eye Irritation:**

Causes mild eye irritation. (rabbit)

**Skin Sensitization:**

Not a sensitizer. Guinea pig maximization test. No skin allergy was observed.

**Genotoxicity****Assessment in Vitro:**

No genetic changes were observed in a laboratory test using: bacteria

**Genotoxicity****Assessment in Vivo:**

No genetic changes were observed in a laboratory test using: mice

**Other information**

The information presented is from representative materials with this Chemical Abstract Service (CAS) Registry number. The results vary depending on the size and composition of the test substance.

**SECTION 12: ECOLOGICAL INFORMATION****Chemical Fate and Pathway**

Data on this material and/or its components are summarized below.

**Data for Proprietary Additive (Proprietary)****Biodegradation:**

Not readily biodegradable. (28 d) < 10 %

**Octanol Water Partition Coefficient:**

log Pow: 10.9, at 77 °F (25 °C) (Method: calculated)

**Ecotoxicology**

Data on this material and/or its components are summarized below.

**Data for Proprietary Additive (Proprietary)****Aquatic toxicity data:**

Harmful. Danio rerio (zebra fish) 96 h LD50 = 70.7 mg/l (Nominal concentration, Water accommodated fraction was tested.)

**Algae:**

Harmful. Desmodesmus subspicatus (green algae) 72 h EL50 (Growth inhibition) 97 mg/l

**Microorganisms:**

Activated sludge 3 h EC50 (Respiration inhibition) > 1,000 mg/l

**Chronic toxicity to aquatic invertebrates:**



SAFETY DATA SHEET



PEBAX® 2533 SD 02

Very toxic. Daphnia magna (Water flea) 21 d NOEC 0.1 mg/l

**Chronic toxicity to aquatic plants:**

Harmful. Desmodesmus subspicatus (green algae) 72 h EC10 (Growth inhibition) 15.4 mg/l

**SECTION 13: DISPOSAL CONSIDERATIONS**

**Waste disposal:**

Where possible recycling is preferred to disposal or incineration. If recycling is not an option, incinerate or dispose of in accordance with federal, state, and local regulations. Pigmented, filled and/or solvent laden product may require special disposal practices in accordance with federal, state and local regulations. Consult a regulatory specialist to determine appropriate state or local reporting requirements, for assistance in waste characterization and/or hazardous waste disposal and other requirements listed in pertinent environmental permits. Note: Chemical additions to, processing of, or otherwise altering this material may make this waste management information incomplete, inaccurate, or otherwise inappropriate. Furthermore, state and local waste disposal requirements may be more restrictive or otherwise different from federal laws and regulations.

**SECTION 14: TRANSPORT INFORMATION**

**US Department of Transportation (DOT):** not regulated

**International Maritime Dangerous Goods Code (IMDG):** not regulated

**SECTION 15: REGULATORY INFORMATION**

**Chemical Inventory Status**

US. Toxic Substances Control Act	TSCA	The components of this product are all on the Active TSCA Inventory.
Canadian Domestic Substances List (DSL)	DSL	All components of this product are on the Canadian DSL
China. Inventory of Existing Chemical Substances in China (IECSC)	IECSC (CN)	All components of this product are listed or exempted
Japan. ENCS - Existing and New Chemical Substances Inventory	ENCS (JP)	All components of this product are listed or exempted
Japan. ISHL - Inventory of Chemical Substances	ISHL (JP)	All components of this product are listed or exempted
Korea. Korean Existing Chemicals Inventory (KECI)	KECI (KR)	All components of this product are listed or exempted
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	PICCS (PH)	The mixture contains a polymer. All the monomers for this polymer & other substances are listed on the inventory.

Product code: A07523

Version 2.4

Issued on: 03/30/2022

Page: 9 / 11

SAFETY DATA SHEET



PEBAX® 2533 SD 02

---

Australian Inventory of Industrial Chemicals	AU AIICL	All components of this product are listed or exempted
Taiwan Chemical Substance Inventory (TCSI)	TCSI	All components of this product are listed or exempted

**United States – Federal Regulations**

**SARA Title III – Section 302 Extremely Hazardous Chemicals:**

The components in this product are either not SARA Section 302 regulated or regulated but present in negligible concentrations.

**SARA Title III - Section 311/312 Hazard Categories:**

No SARA Hazards

**SARA Title III – Section 313 Toxic Chemicals:**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) - Reportable Quantity (RQ):**

The components in this product are either not CERCLA regulated, regulated but present in negligible concentrations, or regulated with no assigned reportable quantity.

**United States – State Regulations**

**New Jersey Right to Know**

No components are subject to the New Jersey Right to Know Act.

**Pennsylvania Right to Know**

<u>Chemical name</u>	<u>CAS-No.</u>
Proprietary polymer	Proprietary

**California Prop. 65**

This product does not contain any chemicals known to the State of California to cause cancer, birth defects, or any other reproductive defects.

**SECTION 16: OTHER INFORMATION**

**Full text of H-Statements referred to under sections 2 and 3.**

H410 Very toxic to aquatic life with long lasting effects.

Latest Revision(s):

Reference number:	200006920
Date of Revision:	03/30/2022

---

Product code: A07523      Version 2.4      Issued on: 03/30/2022      Page: 10 / 11

SAFETY DATA SHEET



PEBAX® 2533 SD 02

---

Date Printed: 03/31/2022

PEBAX® is a registered trademark of Arkema Inc.

The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, ARKEMA expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information;

**NO WARRANTY OF FITNESS FOR ANY PARTICULAR PURPOSE, WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, IS MADE CONCERNING THE GOODS DESCRIBED OR THE INFORMATION PROVIDED HEREIN.** The information provided herein relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. The user should thoroughly test any application before commercialization. Nothing contained herein constitutes a license to practice under any patent and it should not be construed as an inducement to infringe any patent and the user is advised to take appropriate steps to be sure that any proposed use of the product will not result in patent infringement. See SDS for Health & Safety Considerations.

*Arkema has implemented a Medical Policy regarding the use of Arkema products in Medical Devices applications that are in contact with the body or circulating bodily fluids (<http://www.arkema.com/en/social-responsibility/responsible-product-management/medical-device-policy/index.html>) Arkema has designated Medical grades to be used for such Medical Device applications. Products that have not been designated as Medical grades are not authorized by Arkema for use in Medical Device applications that are in contact with the body or circulating bodily fluids. In addition, Arkema strictly prohibits the use of any Arkema products in Medical Device applications that are implanted in the body or in contact with bodily fluids or tissues for greater than 30 days. The Arkema trademarks and the Arkema name shall not be used in conjunction with customers' medical devices, including without limitation, permanent or temporary implantable devices, and customers shall not represent to anyone else, that Arkema allows, endorses or permits the use of Arkema products in such medical devices.*

*It is the sole responsibility of the manufacturer of the medical device to determine the suitability (including biocompatibility) of all raw materials, products and components, including any medical grade Arkema products, in order to ensure that the final end-use product is safe for its end use; performs or functions as intended; and complies with all applicable legal and regulatory requirements (FDA or other national drug agencies) It is the sole responsibility of the manufacturer of the medical device to conduct all necessary tests and inspections and to evaluate the medical device under actual end-use requirements and to adequately advise and warn purchasers, users, and/or learned intermediaries (such as physicians) of pertinent risks and fulfill any postmarket surveillance obligations. Any decision regarding the appropriateness of a particular Arkema material in a particular medical device should be based on the judgment of the manufacturer, seller, the competent authority, and the treating physician.*

---

Product code: A07523

Version 2.4

Issued on: 03/30/2022

Page: 11 / 11

