

Date Prepared: 08/12/2020

SAFETY DATA SHEET

1. IDENTIFICATION

Product Name: EBECRYL® IBOMA radiation curing resins

Synonyms: None

Product Description: Not available

Molecular Weight:

Intended/Recommended Use: Monomer for polymerization

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA

For Product and all Non-Emergency Information call your local Allnex contact point or contact us at http://www.allnex.com/contact

EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:

+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC) See Section 16 for Emergency phone numbers for other regions.

Trademarks indicated with ®, TM or * as well as the allnex name and logo are registered, unregistered or pending trademarks of Allnex Netherlands BV or its directly or indirectly affiliated allnex Group companies.

2. HAZARDS IDENTIFICATION

GHS Classification

Specific Target Organ Toxicity - Single Exposure Hazard Category 3 Skin Corrosion / Irritation Hazard Category 2 Serious Eye Damage / Eye Irritation Hazard Category 2A Aquatic Environment Acute Hazard Category 2 Aquatic Environment Chronic Hazard Category 3

LABEL ELEMENTS



Signal Word WARNING

Hazard Statements

May cause respiratory irritation
Causes skin irritation
Causes serious eye irritation
Toxic to aquatic life
Harmful to aquatic life with long lasting effects

Date Prepared: 08/12/2020

Precautionary Statements

Avoid breathing dust/fume/gas/mist/vapours/spray.

Use only outdoors or in a well-ventilated area.

Wash face, hands and any exposed skin thoroughly after handling.

Wear protective gloves/protective clothing/eye protection/face protection.

Avoid release to the environment.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Call a POISON CENTER or doctor/physician if you feel unwell.

IF ON SKIN: Wash with plenty of soap and water.

Specific treatment (see supplemental first aid instructions on this label).

If skin irritation occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Dispose of contents/container in accordance with local and national regulations.

Hazards Not Otherwise Classified (HNOC), Other Hazards

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENTS

Component / CAS No.	%	GHS Classification
Isobornyl methacrylate	>98.5	Skin Irrit. 2 (H315)
7534-94-3		Eye Irrit. 2A (H319)
		STOT SE 3 (H335)
		Aquatic Acute 2 (H401)
		Aquatic Chronic 3 (H412)

This product does not contain OSHA regulated components.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

4. FIRST AID MEASURES

First-aid Measures

Inhalation:

Remove to fresh air. Treat symptomatically. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Skin Contact:

Wash immediately with plenty of water and soap. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Treat symptomatically.

Eye Contact:

If easy to do, remove any contact lenses. Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician. Treat symptomatically. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Ingestion:

Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Treat symptomatically. In

Date Prepared: 08/12/2020

case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

Most Important Symptoms and Effects, Acute and Delayed

No information available.

Immediate Medical Attention and Special Treatment

Not applicable.

Notes To Physician:

No specific measures have been identified.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media:

full water jet.

Protective Equipment:

Wear self-contained breathing apparatus and protective suit. Use personal protective equipment as required.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:

Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Evacuate personnel to safe areas. Use personal protective equipment as required.

Methods For Containment:

Prevent further leakage or spillage if safe to do so.

Methods For Cleaning Up:

Take up mechanically, placing in appropriate containers for disposal.

Environmental Precautions:

Avoid release to the environment.

References to other sections:

See Sections 7, 8 and 13 for additional information.

7. HANDLING AND STORAGE

HANDLING

Precautions: Wash hands thoroughly after handling. Avoid release to the environment. Use only outdoors or in a well-ventilated area. Avoid breathing vapors or spray mist. Wear protective gloves and eye/face protection.

Special Handling Statements: Handle in accordance with good industrial hygiene and safety practices. Avoid contact with skin, eyes or clothing. Take off contaminated clothing and wash it before reuse. Do not eat, drink or smoke when using this product.

STORAGE

Keep container tightly closed and dry in a cool, well-ventilated place.

< 40 °C 104 °F

Reason: Safety.

Date Prepared: 08/12/2020

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures:

Ensure adequate ventilation, especially in confined areas.

Respiratory Protection:

Where exposures are below the established exposure limit, no respiratory protection is required. Where exposures exceed the established exposure limit, use respiratory protection recommended for the material and level of exposure. Recommended respirators include those certified by NIOSH.

Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

Eye Protection:

Wear eye/face protection such as chemical splash proof goggles or face shield.

Skin Protection:

Avoid skin contact. Wear impermeable gloves and suitable protective clothing.

Hand Protection:

Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

Gloves for short term exposure/splash protection - non exhaustive list:

Laminated multilayer gloves, break through time: > 60 min

Nitrile rubber (NBR), thickness: > 0.56 mm, break through time: < 60 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

Not suitable gloves - non exhaustive list:

Latex gloves

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing.

Additional Advice:

Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

Exposure Limit(s)

No values have been established.

Biological Exposure Limit(s)

No values have been established.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color: colorless Appearance: liquid clear

Date Prepared: 08/12/2020

Vapor Pressure: 0.075 hPa, 20°C Specific Gravity/Density: 1 g/cm³ @ 25 °C

Vapor Density:

Percent Volatile (% by wt.):

pH:

Saturation In Air (% By Vol.):

Evaporation Rate:

Solubility In Water:

Volatile Organic Content:

Not available

Not available

Not available

Not available

Flash Point: 114 °C Pensky-Martens Closed Cup

Flammable Limits (% By Vol): Not available
Autoignition Temperature: 385 °C
Decomposition Temperature: Not available

Partition coefficient 5.09

(n-octanol/water):

Odor Threshold: Not available

Viscosity (Kinematic): 8.39 mm²/s @ 20 °C

Viscosity (Dynamic):

Explosive Properties:

Oxidizing Properties:

Not available

Not available

10. STABILITY AND REACTIVITY

Reactivity: No information available

Stability: Stable.

Conditions To Avoid: Protect from heat and direct sunlight.

Materials To Avoid: Strong oxidizing agents.

Strong acids Strong bases

Hazardous Decomposition

Products:

None known

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Eyes, Skin, Oral, Respiratory System.

Acute toxicity - oral: Not Classified - Based on available data and/or professional judgment, the classification

criteria are not met.

Acute toxicity - dermal: Not Classified - Based on available data and/or professional judgment, the

classification criteria are not met.

Acute toxicity - inhalation: Not Classified - Based on available data and/or professional judgment, the

classification criteria are not met.

Skin corrosion / irritation: Causes skin irritation

Serious eye damage / eye irritation: Causes serious eye irritation

Respiratory sensitization: Not Classified - Based on available data and/or professional judgment, the

classification criteria are not met.

Skin sensitization: Not Classified - Based on available data and/or professional judgment, the classification

criteria are not met.

Date Prepared: 08/12/2020

Carcinogenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Germ cell mutagenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Reproductive toxicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure: May cause respiratory irritation.

Specific target organ toxicity (STOT) - repeated exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Aspiration hazard: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

PRODUCT TOXICITY INFORMATION

ACUTE TOXICITY DATA

oral	rat	Acute LD50	>	2000 mg/kg
dermal	rabbit	Acute LD50	>	2000 mg/kg
inhalation	rat	Acute LC50 4 hr	>	5 mg/l (Dust/Mist)

LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation Skin Irritating
Acute Irritation eye Irritating

ALLERGIC SENSITIZATION

Sensitization Skin No data Sensitization respiratory No data

GENOTOXICITY

Assays for Gene Mutations

Ames Salmonella Assay No data

OTHER INFORMATION

The toxicological properties of this material have not been fully determined.

Prolonged or repeated contact with skin or mucous membrane may result in irritation symptoms such as redness, blistering, dermatitis, etc.

The inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.

HAZARDOUS INGREDIENT TOXICITY DATA

Isobornyl methacrylate (CAS 7534-94-3) - The acute oral (rat) and dermal (rabbit) LD50 values are 3.16 – 6.81 mL/kg and > 3000 mg/kg, respectively. Only very slight, transient irritation was observed in skin and eye irritation studies with rabbits. This substance did not show a sensitizing effect on guinea-pig. In an oral repeated dose study adverse effects were observed in liver and kidneys. Isobornyl methacrylate did not show developmental toxicity via oral gavage to rats at doses as high as 500 mg/kg bw/day. In vitro testing has not shown indication for genotoxic effects. Carcinogenic effects have not been investigated.

12. ECOLOGICAL INFORMATION

TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

SDS: 0073965

Overall Environmental Toxicity: Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

RESULTS OF PBT AND vPvB ASSESSMENT

Not determined

HAZARDOUS INGREDIENT TOXICITY DATA

No Hazardous Ingredients

Component / CAS No.	Toxicity to Fish
Isobornyl methacrylate (7534-94-3)	LC50 = 1.79 mg/L - Danio rerio (96hrs)
	NOEC = 0.97 mg/L - Danio rerio (96hrs)

Component / CAS No.	Toxicity to Water Flea
Isobornyl methacrylate (7534-94-3)	EC50 > 2.57 mg/L - Daphnia magna (48hrs) NOEC = 0.233 mg/L - Daphnia magna (21d)

Component / CAS No.	Toxicity to Algae
Isobornyl methacrylate (7534-94-3)	EC50 = 2.66 mg/L - Pseudokirchnerella subcapitata
	(96hrs)
	NOEC = 0.254 mg/L - Pseudokirchnerella
	subcapitata (96hrs)

Component / CAS No.	Partition coefficient
Isobornyl methacrylate (7534-94-3)	Not available

13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is

responsible for determining the waste classification and disposal method.

.

SDS: 0073965

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Dangerous Goods? Not applicable/Not regulated

TRANSPORT CANADA

Dangerous Goods? Not applicable/Not regulated

ICAO / IATA

Dangerous Goods? Not applicable/Not regulated

IMO

Dangerous Goods? Not applicable/Not regulated

SPECIAL PRECAUTIONS FOR USER

Protect against external heat sources higher than +40°C/104°F.

15. REGULATORY INFORMATION

Inventory Information

United States (USA): All components of this product are designated as "Active" on the TSCA Inventory or are not required to be listed.

Canada: All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

European Economic Area (including EU): When purchased and shipped from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

Australia: All components of this product are included in the Australian Inventory of Industrial Chemicals (AIIC) or are not required to be listed on AIIC.

New Zealand: This product is approved or exempt under the Hazardous Substances and New Organisms (HSNO) Act.

China: All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

Japan: All components of this product are included on the Japanese (ENCS and ISHL) inventories or are not required to be listed on the Japanese inventories.

Korea: All components of this product are included on the Korean (ECL) inventory or are not required to be listed

on the Korean inventory. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances). All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.

Date Prepared: 08/12/2020

Philippines: All components of this product are included on the Philippine (PICCS) inventory or are not required to be listed on the Philippine inventory.

Taiwan: All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

OTHER ENVIRONMENTAL INFORMATION

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

Physical Hazards

Not applicable

Health Hazards

Skin Corrosion or Irritation
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

16. OTHER INFORMATION

NFPA Hazard Rating (National Fire Protection Association)

Health: 1 - Materials that, under emergency conditions, can cause significant irritation. 0 - Materials that under emergency conditions, would offer no hazard beyond that of ordinary combustible materials.

Fire: 1 - Materials that must be preheated before ignition can occur.

Instability: 1 - Materials that in themselves are normally stable, but that can become unstable at elevated temperatures and pressures. 0 - Materials that in themselves are normally stable, even under fire exposure conditions.

Reasons for Issue: Revised Section 2

Revised Section 3 Revised Section 11

Date Prepared: 08/12/2020 **Date of last significant revision:** 08/12/2020

Component - Hazard Statements

Isobornyl methacrylate

H315 - Causes skin irritation.

H319 - Causes serious eye irritation.

H335 - May cause respiratory irritation.

H401 - Toxic to aquatic life.

H412 - Harmful to aquatic life with long lasting effects.

Emergency phone numbers for other regions

Australia: +61 1800 022 037 (Allnex Australia)

China (PRC): +86(0)25 8547 7110 (Jiangsu registration center) / +86(0)532 8388 9090 (NRCC)

India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)

Indonesia: 007 803 011 0293 (Carechem 24) Japan: +81 345 789 341 (Carechem 24) Korea: +82 2 3479 8401 (Carechem 24) Malaysia: +60 3 6207 4347 (Carechem 24)

New Zealand: +64 0800 803 002 (Allnex New Zealand)

Philippines: +63 2 231 2149 (Carechem 24) Taiwan: +886 2 8793 3212 (Carechem 24) Vietnam: +84 8 4458 2388 (Carechem 24) All Others: +65 3158 1074 (Carechem 24)

Europe

+44 (0) 1235 239 670 (Carechem 24)

Middle East, Africa

+44 (0) 1235 239 671 (Carechem 24)

Latin America

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

Prepared By: Product Stewardship & Regulatory Affairs Department, http://www.allnex.com/contact

Date Prepared: 08/12/2020

This information is given without any warranty or representation. We do not assume any legal responsibility for same, nor do we give permission, inducement, or recommendation to practice any patented invention without a license. It is offered solely for your consideration, investigation, and verification. Before using any product, read its label.