

SAFETY DATA SHEET

According to Regulation 2012 OSHA Hazard Communication Standard: 29 CFR 1910.1200

1. Identification of the substance or mixture and of the supplier

1.1 Product identifier:

Product name: BLUESIL EMUL 1635

Product No.: PRCO90061400

1.2 Relevant identified uses of the substance or mixture and uses advised against:

Identified uses: Mold releasing agent.

Uses advised against: None known.

1.3 Details of the supplier of the safety data sheet:

Manufacturer:

Elkem Silicones USA Corp.
7979 Park Place Road
29745 York, SC
USA

Telephone: +1 (803) 792-3000

Fax: +1 (803) 684-7202

E-mail: product.stewardship@elkem.com

Supplier:

Elkem Silicones USA Corp.
Two Tower Blvd, Suite 1802
08816-1100 East Brunswick, NJ
USA

Telephone: +1 (732) 227-2060

Fax: +1 (732) 249-7000

1.4 Emergency telephone number:

+1 (800) 424-9300 CHEMTREC

2. Hazard identification

2.1 Classification of the substance or mixture:

The product has been classified according to the legislation in force.

Hazard Classification:

Health Hazards:

Acute toxicity (Oral)

Category 4

H302: Harmful if swallowed.

Serious eye damage

Category 1

H318: Causes serious eye damage.

2.2 Label Elements:

Hazard pictograms:



Signal Word:

Danger

Hazard statements:

H318: Causes serious eye damage.

H302: Harmful if swallowed.

Precautionary Statements:

Prevention: P280: Wear eye protection/face protection.

Response: P305+P351+P315: IF IN EYES: Rinse cautiously with water for several minutes. Get immediate medical advice/attention.
P301+P330+P312: IF SWALLOWED: Rinse mouth. Call a POISON CENTER/doctor if you feel unwell.

2.3 Other hazards which do not result in GHS classification:

No other information noted.

3. Composition/information on ingredients

Mixtures:

General information:

Aqueous emulsion of Polyorganosiloxanes.

Hazardous Component(s):

Chemical name	Concentration *	Type	CAS number	Classification
Alcohols, C11-14-iso-, C13-rich, ethoxylated	1 - <10%	Component	78330-21-9	Acute Tox. 4 H302; Skin Corr. 2 H315; Eye Dam. 1 H318; Aquatic Acute 2 H401; Aquatic Chronic 3 H412;

* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The full text for all H-statements is displayed in section 16.

4. First-aid measures

General information:

Show this Safety Data Sheet to the attending physician.

4.1 Description of first aid measures:

Inhalation:

Under normal conditions of intended use, this material is not expected to be an inhalation hazard.

Skin Contact:

Wash skin with soap and water. Get medical attention if irritation persists after washing.

Eye Contact:

In the event of contact with the eyes, rinse thoroughly with clean water for at least 15 minutes. Continue flushing for several additional minutes. Open eyes wide apart. Get medical attention immediately, preferably an ophthalmologist.

Ingestion:

Do not induce vomiting. Rinse mouth thoroughly. Call a POISON CENTER/doctor if you feel unwell.

Personal Protection for First-aid Responders:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). Refer to sections 5 and 8 for information on emergency procedures and protective equipment.

4.2 Most important symptoms and effects, both acute and delayed:

Any important symptoms and effects are described in Section 11 (Toxicological information) of this SDS.

4.3 Indication of any immediate medical attention and special treatment needed:

Notes to the physician:

Treatment is symptomatic and supportive.

5. Fire-fighting measures

5.1 Extinguishing media:

Suitable extinguishing media:

Water spray, foam, dry powder or carbon dioxide.

Unsuitable extinguishing media:

Avoid water in straight hose stream; will scatter and spread fire.

5.2 Special hazards arising from the substance or mixture:

Material will burn if water evaporates from emulsion, and it is heated above its flash point. Thermal decomposition or combustion may liberate carbon oxides, silicon oxides and other toxic gases or vapors.

5.3 Advice for firefighters:

Special fire-fighting procedures:

Use standard firefighting procedures and consider the hazards of other involved materials. Remove undamaged containers from fire area if it is safe to do so. Evacuate to a safe location and contact the emergency services. Water spray should be used to cool containers.

Special protective equipment for fire-fighters:

Firefighters should wear standard protective equipment and a positive pressure self-contained breathing apparatus (SCBA).

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures:

Provide good ventilation. Avoid inhalation of vapors, mists or dusts. Avoid contact with eyes, skin, and clothing. Prevent further leakage or spillage if safe to do so. Caution: Contaminated surfaces may be slippery.

6.2 Environmental precautions:

Do not release into the environment. Do not discharge into drains, water courses or onto the ground.

6.3 Methods and material for containment and cleaning up:

Absorb with sand or other inert absorbent and place into containers.

6.4 Reference to other sections:

Please observe the important information mentioned in the other sections. In particular, information on exposure controls/personal protection and disposal considerations can be found under sections 8 and 13.

7. Handling and storage

7.1 Precautions for safe handling:

Precautions:

Avoid inhalation of vapors/aerosols/dusts and contact with skin and eyes. See Section 8 of the SDS for Personal Protective Equipment. Handle in accordance with good industrial hygiene and safety practices. Handle and open container with care. For further information, refer to section 10: "Stability and Reactivity". Take care to prevent spills, waste and minimize release to the environment. In case of spills, beware of slippery floors and surfaces.

Hygiene measures:

Provide eyewash station.

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

7.2 Conditions for safe storage, including any incompatibilities:

Store in accordance with local/regional/national regulations. Store in a well-ventilated place. Keep container tightly closed. Keep in properly labelled containers.

Protect from freezing. Store between 5°C (41°F) and 38°C (100°F).

7.3 Specific end use(s):

See the technical data sheet on this product for further information.

8. Exposure controls/personal protection

8.1 Control Parameters:

Occupational Exposure Limits:

None of the components have assigned exposure limits.

8.2 Exposure controls:

Appropriate Engineering Controls:

Provide adequate ventilation. In case of inadequate ventilation: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment:

Avoid inhalation of vapors/aerosols/dusts and contact with skin and eyes. Personal protective equipment should be chosen according to applicable standards, adapted to the conditions of use of the product and in discussion with the supplier of the personal protective equipment.

Eye/face protection: Goggles/face shield are recommended.

Hand Protection: Impervious Protective Gloves

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: If ventilation is insufficient, suitable respiratory protection must be provided.

Environmental Controls:

See sections 7 and 13 of the Safety Data Sheet.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties:

Appearance:

Physical state: Liquid

Form:	Emulsion
Color:	Opaque white with blue tint
Odor:	Odorless
pH:	6 - 8 Product as is.
Melting point/freezing point:	0 °C
Boiling Point:	100 °C
Flash Point:	> 100 °C / > 212 °F Aqueous emulsion
Flammability:	No data available.
Flammability Limit - Upper (%):	No data available.
Flammability Limit - Lower (%):	No data available.
Vapor pressure:	No data available.
Relative vapor density:	No data available.
Evaporation Rate:	No data available.
Density:	No data available.
Solubility(ies):	
Solubility in Water:	Dispersible
Solubility (other):	Common organic solvents.: Insoluble
Partition coefficient (n-octanol/water):	No data available.
Self-ignition:	No data available.
Decomposition Temperature:	No data available.
Kinematic viscosity:	1,200 mm ² /s

9.2 Other information:

Oxidizing properties:	According to the data on the components Not considered as oxidizing. (evaluation by structure-activity relationship)
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10. Stability and reactivity

10.1 Reactivity:

Not relevant.

10.2 Chemical Stability:

Stable

10.3 Possibility of hazardous reactions:

Will not occur.

10.4 Conditions to avoid:

Freezing.

10.5 Incompatible Materials:

Strong oxidizing agents.

10.6 Hazardous Decomposition Products:

Thermal decomposition or combustion may liberate carbon oxides, other toxic gases or vapors and amorphous silica.

11. Toxicological information

11.1 Information on toxicological effects:

Acute toxicity:

Oral:

ATEmix : 807.64 mg/kg

Dermal:

Not classified for acute toxicity based on available data.

Inhalation:

Not classified for acute toxicity based on available data.

Repeated dose toxicity:

No data available.

Skin Corrosion/Irritation:

Based on available data, the classification criteria are not met.

Serious Eye Damage/Eye Irritation:

Based on our knowledge of the composition information: Causes serious eye damage.

Respiratory or Skin Sensitization:

No data available.

Germ Cell Mutagenicity:

In vitro: No data available.

In vivo: No data available.

Carcinogenicity:

No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogens present or none present in regulated quantities

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogens present or none present in regulated quantities

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended:

No carcinogens present or none present in regulated quantities

Reproductive toxicity:

Fertility: No data available.

Teratogenicity: No data available.

Specific Target Organ Toxicity - Single Exposure:

No data available.

Specific Target Organ Toxicity - Repeated Exposure:

No data available.

Aspiration Hazard:

No data available.

12. Ecological information**12.1 Ecotoxicity:****Acute toxicity:****Fish:**

No data available.

Aquatic Invertebrates:

No data available.

Aquatic plants:

No data available.

Toxicity to microorganisms:

No data available.

Chronic Toxicity:**Fish:**

No data available.

Aquatic Invertebrates:

No data available.

12.2 Persistence and Degradability:

Stability in water: No data available.

Biodegradation:

No data available.

BOD/COD Ratio: No data available.

12.3 Bioaccumulative potential:**Bioconcentration Factor (BCF):**

No data available.

Partition coefficient (n-octanol/water): No data available.

12.4 Mobility in soil:

No data available.

12.5 Other adverse effects:

No data available.

13. Disposal considerations

13.1 Waste treatment methods:

The user's attention is drawn to the possible existence of local regulations regarding disposal.

Disposal methods:

Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Contaminated Packaging:

Contaminated packages should be as empty as possible. Recycle following cleaning or dispose of at an authorised site. Packaging that cannot be cleaned should be disposed of in the same way as the product it contained.

14. Transport information

DOT

Not Regulated.

IMDG / IMO

Not Regulated.

IATA

Not Regulated.

15. Regulatory information

US Federal Regulations:

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D): None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4): None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA):

Hazard categories:

Acute toxicity (any route of exposure), Serious eye damage or eye irritation

SARA 304 Emergency Release Notification: None present or none present in regulated quantities.

US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 313 Toxic Chemicals (40 CFR 372.65) - Supplier Notification Required: None present or none present in regulated quantities.

US State Regulations:

US. California Proposition 65: No ingredient requiring a warning under CA Prop 65.

US. New Jersey Worker and Community Right-to-Know Act: No ingredient regulated by NJ Right-to-Know Law present.

US. Massachusetts RTK - Substance List: No ingredient regulated by MA Right-to-Know Law present.

US. Pennsylvania RTK - Hazardous Substances: No ingredient regulated by PA Right-to-Know Law present.

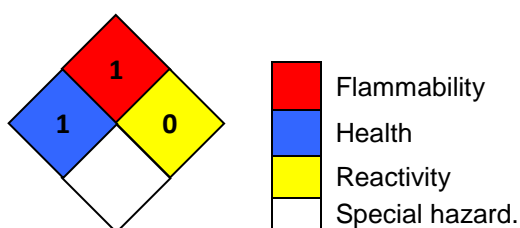
US. Rhode Island RTK: No ingredient regulated by RI Right-to-Know Law present.

Inventory Status:

Canada DSL Inventory List:	On or in compliance with the inventory.
Japan (ENCS) List:	On or in compliance with the inventory.
Korea Existing Chemicals Inv. (KECI):	On or in compliance with the inventory.
New Zealand Inventory of Chemicals:	On or in compliance with the inventory.
Philippines PICCS:	On or in compliance with the inventory.
US TSCA Inventory:	On or in compliance with the inventory.

16. Other information, including date of preparation or last revision

NFPA Hazard ID:



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

Wording of the H-statements in section 2 and 3:

H302	Harmful if swallowed.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H401	Toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

Issue Date: 01/02/2024

Version #: 6.0

Further Information:

No data available.

Disclaimer:

The information given is based on data available for the material, the components of the material, and similar materials. The information is believed to be correct. It is given in good faith. This information should be used to make an independent determination of the methods to safeguard workers and the environment.