SDS: 0018394
Date Prepared: 05/05/2023

SAFETY DATA SHEET

1. IDENTIFICATION

Product Name:	**EBECRYL® 81 RADIATION CURING RESINS**
Synonyms:	None
Product Description:	Amine modified polyetheracrylate
Molecular Formula:	Mixture
Molecular Weight:	Mixture
Intended/Recommended Use:	Coatings & Inks

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA
For Product and all Non-Emergency Information call your local Allnex contact point or contact us at http://www.allnex.com/contact

EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:
+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC)
See Section 16 for Emergency phone numbers for other regions.

2. HAZARDS IDENTIFICATION

GHS Classification
Serious Eye Damage / Eye Irritation Hazard Category 2A
Skin Sensitizer Hazard Category 1B
Aquatic Environment Acute Hazard Category 2

LABEL ELEMENTS

Signal Word
WARNING

Hazard Statements
Causes serious eye irritation
May cause an allergic skin reaction
Toxic to aquatic life

Precautionary Statements
Wash face, hands and any exposed skin thoroughly after handling.
Wear protective gloves/protective clothing/eye protection/face protection.
Avoid breathing dust/fume/gas/mist/vapours/spray.

Contaminated work clothing should not be allowed out of the workplace.
Avoid release to the environment.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/attention.
Specific treatment (see supplemental first aid instructions on this label).
Wash contaminated clothing before reuse.
Dispose of contents/container in accordance with local and national regulations.

Hazards Not Otherwise Classified (HNOC), Other Hazards
Polymerization may occur from excessive heat, contamination or exposure to direct sunlight.

3. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENTS

Component / CAS No.	%	GHS Classification
oxybis(methyl-2,1-ethanediyl) diacrylate 57472-68-1	< 0.74	Skin Irrit. 2 (H315) Eye Dam. 1 (H318) Skin Sens. 1 (H317) Aquatic Acute 2 (H401)
Acrylated resin -	45 - 55	Eye Irrit. 2A (H319) Skin Sens. 1B (H317) Aquatic acute 2 (H401)
Acrylated resin -	45 - 55	Eye Irrit. 2A (H319)

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

4. FIRST AID MEASURES

First-aid Measures

Inhalation:
Remove to fresh air. If breathing is difficult, give oxygen. Obtain medical advice if there are persistent symptoms.

Skin Contact:
Wash immediately with plenty of water and soap. Remove contaminated clothing and shoes without delay. Obtain medical attention. Do not reuse contaminated clothing without laundering. Destroy or thoroughly clean shoes before reuse.

Eye Contact:
Rinse immediately with plenty of water for at least 15 minutes. Obtain medical advice if there are persistent symptoms.

Ingestion:
If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

Most Important Symptoms and Effects, Acute and Delayed
None known.

Immediate Medical Attention and Special Treatment
In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

Notes To Physician:
No specific measures have been identified.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:
Use water spray or fog, carbon dioxide or dry chemical.

Unsuitable Extinguishing Media:
full water jet, high pressure water jet.

Protective Equipment:
Firefighters, and others exposed, wear self-contained breathing apparatus. Wear full firefighting protective clothing. See SDS Section 8 (Exposure Controls/Personal Protection).

Special Hazards:
Keep containers cool by spraying with water if exposed to fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:
Where exposure level is not known, wear approved, positive pressure, self-contained respirator. Where exposure level is known, wear approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

Methods For Cleaning Up:
Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water.

Environmental Precautions:
Avoid release to the environment.

References to other sections:
See Sections 7, 8 and 13 for additional information.

7. HANDLING AND STORAGE

HANDLING

Precautions: Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves and eye/face protection.

Special Handling Statements: Provide good ventilation of working area (local exhaust ventilation if necessary). Avoid excessive heat, contamination or exposure to direct sunlight to prevent polymerization.

STORAGE
Observe label precautions. Prevent unauthorised access. Keep away from sources of ignition. Keep away from oxidizing agents, from alkaline and acid materials. Containers which are opened must be carefully resealed and kept

upright to prevent leakage. Protect from direct sunlight. This might cause uncontrollable polymerization of the product with generation of heat. Storage in stainless steel, amber glass, amber polyethylene or baked phenolic lined container.

Storage Temperature: Store at 4 - 40 °C
Reason: Quality.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures:
Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure when spraying or curing at elevated temperatures.

Respiratory Protection:
For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment.
Recommended respirators include those certified by NIOSH.

Recommended:
Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

Eye Protection:
Wear eye/face protection such as chemical splash proof goggles or face shield. Eyewash equipment and safety shower should be provided in areas of potential exposure.

Skin Protection:
Avoid skin contact. Wear impermeable gloves and suitable protective clothing. Barrier creams may be used in conjunction with the gloves to provide additional skin protection.

Hand Protection:
Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

Gloves for repeated or prolonged exposure - non exhaustive list:
Nitrile rubber (NBR), thickness: > 0.56 mm, break through time: up to 480 min

Gloves for short term exposure/splash protection - non exhaustive list:
Nitrile rubber (NBR), thickness: 0.1 mm, break through time: up to 30 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

Not suitable gloves - non exhaustive list:
Latex gloves

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. Use PE gloves as under gloves for difficult situations like for instance: high exposure, unknown composition or unknown properties of the chemicals.

Additional Advice:
Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

Exposure Limit(s)

No values have been established.

Biological Exposure Limit(s)

No values have been established.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	amber
Appearance:	clear liquid
Odor:	ester-like
Boiling Point:	> 100 °C
Melting Point:	Not available
Vapor Pressure:	< 1.33 hPa @ 20 °C
Specific Gravity/Density:	1.06 g/cm³
Vapor Density:	Not available
Percent Volatile (% by wt.):	Not available
pH:	Not available
Saturation In Air (% By Vol.):	Not available
Evaporation Rate:	Not available
Solubility In Water:	Insoluble
Volatile Organic Content:	Not available
Flash Point:	191 °C 375 °F Cleveland Open Cup
Flammable Limits (% By Vol):	Not applicable
Autoignition Temperature:	Not available
Decomposition Temperature:	Not available
Partition coefficient (n-octanol/water):	Not available
Odor Threshold:	Not available
Viscosity (Kinematic):	Not available
Viscosity (Dynamic):	Low viscous liquid
Flammability:	Normal combustion
Oxidizing Properties:	Not available

10. STABILITY AND REACTIVITY

Reactivity: No information available

Stability: Stable.

Conditions To Avoid: Avoid direct exposure to sunlight. Avoid friction with temperature increase as result. Avoid exposure to strong UV sources. Loss of dissolved air. Loss of polymerization inhibitor. Avoid direct contact with heat sources. Avoid temperature higher than 40°C. Protect from direct sunlight.

Polymerization: May occur

Conditions To Avoid: Uncontrolled polymerization may cause rapid evolution of heat and increase in pressure that could result in violent rupture of sealed storage vessels or containers Hazardous polymerization can occur when exposed to direct sunlight. Hazardous exothermic polymerization can occur when heated.

Materials To Avoid: Copper, copper alloys, carbon steel, iron and rust.
Contact with strong oxidizing agents.
Avoid sources of free radicals, peroxides and metal ions.

	They give an exothermic reaction with the product. Unintentional contact with them should be avoided. Hazardous polymerization may occur.
Hazardous Decomposition Products:	nitrogen oxides oxides of carbon hydrocarbons

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Skin, Eyes, Oral.

Acute toxicity - oral: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.
Acute toxicity - dermal: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.
Acute toxicity - inhalation: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.

Skin corrosion / irritation: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.
Serious eye damage / eye irritation: Causes serious eye irritation

Respiratory sensitization: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.
Skin sensitization: May cause an allergic skin reaction

Carcinogenicity: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.
Germ cell mutagenicity: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.
Reproductive toxicity: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure: Not Classified. **-** Based on available data and/or professional judgment, the classification criteria are not met.
Specific target organ toxicity (STOT) - repeated exposure: Not Classified. **-** Based on available data and/or professional judgment, the classification criteria are not met.

Aspiration hazard: Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.

PRODUCT TOXICITY INFORMATION

ACUTE TOXICITY DATA

oral	rat	Acute LD50		> 2000	mg/kg
dermal	rabbit	Acute LD50		> 2000	mg/kg
Inhalation	rat	Acute LC50	4 hr	> 5	mg/l (Dust/Mist)

LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation	eye	rabbit	Irritating
Acute Irritation	dermal	rabbit	Not irritating

ALLERGIC SENSITIZATION

Sensitization	Skin	Sensitizing
Sensitization	respiratory	No data

GENOTOXICITY

Assays for Gene Mutations

Ames Salmonella Assay	Salmonella Typhimurium Escherichia coli	Not mutagenic

OTHER INFORMATION

The toxicity data above are the results from Allnex sponsored studies or from the available public literature.
The toxicological properties of this material have not been fully determined.
Prolonged or repeated contact with skin or mucous membrane may result in irritation symptoms such as redness, blistering, dermatitis, etc.
The inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.

HAZARDOUS INGREDIENT TOXICITY DATA

Oxybis(methyl-2,1-ethanediyl) diacrylate has acute oral (rat) and dermal (rabbit) LD50 values of 3530 mg/kg and >2,000 mg/kg, respectively. Direct contact with this material may cause moderate skin irritation and severe eye irritation/eye burns. Repeated or prolonged skin contact may cause skin sensitization.

Acrylated resin has acute oral (rat) and dermal (rabbit) LD50 values >2000 mg/kg bw, respectively. Serious corneal opacity and considerable redness and oedema were observed in an eye irritation study with rabbits. No dermal reactions were observed in a skin irritation study with rabbits. This material may cause dermal sensitization. Based on all available data, genotoxicity is not expected. No systemic toxicity was observed up to the highest dose level in a sub-chronic study via oral route with rats. Developmental toxicity is not expected and reproductive performance were not affected with a structural analogue.

Acrylated resin has an acute oral (rat) and dermal toxicity (rabbit) LD50 values of >2000 mg/kg and >2000 mg/kg, respectively. Eye contact can cause serious corneal opacity, considerable redness and oedema. Skin irritation - no dermal reactions (OECD-PII= 0). Mutagenicity: negative in the Ames test, positive in the mouse lymphoma gene mutation test. In vitro mammalian chromosome aberration test: negative.

WARNING: Reproductive Harm – www.P65Warnings.ca.gov

12. ECOLOGICAL INFORMATION

TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

Overall Environmental Toxicity: Toxic to aquatic life.

The ecological properties of this material have not been fully investigated.

RESULTS OF PBT AND vPvB ASSESSMENT

Not determined

HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
oxybis(methyl-2,1-ethanediyl) diacrylate (57472-68-1)	LC50 = 2.2-4.64 mg/l - Leuciscus idus (96h)
Acrylated resin (-)	Not available
Acrylated resin (-)	Not available

Component / CAS No.	Toxicity to Water Flea
oxybis(methyl-2,1-ethanediyl) diacrylate (57472-68-1)	EC50 = 22.3 mg/l - Water Flea (Daphnia magna) (48h)
Acrylated resin (-)	Not available
Acrylated resin (-)	Not available

Component / CAS No.	Toxicity to Algae
oxybis(methyl-2,1-ethanediyl) diacrylate (57472-68-1)	EC50 = 16.7 mg/l - Desmodesmus subspicatus (72h) EC10 = 2.2 mg/L - Desmodesmus subspicatus (72h)
Acrylated resin (-)	Not available
Acrylated resin (-)	Not available

Component / CAS No.	Partition coefficient
oxybis(methyl-2,1-ethanediyl) diacrylate (57472-68-1)	0.01 - 0.39
Acrylated resin (-)	Not available
Acrylated resin (-)	Not available

13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Dangerous Goods? Not applicable/Not regulated

TRANSPORT CANADA

Dangerous Goods? Not applicable/Not regulated

ICAO / IATA

Dangerous Goods? Not applicable/Not regulated

IMO

Dangerous Goods? Not applicable/Not regulated

SPECIAL PRECAUTIONS FOR USER
Protect against external heat sources above +40°C/104°F.

15. REGULATORY INFORMATION

Inventory Information

United States (USA): All components of this product are designated as “Active” on the TSCA Inventory or are not required to be listed.

Canada: One or more components of this product are NOT included on the Canadian Domestic Substances List (DSL). These components are included on the Canadian Non-Domestic Substances List (NDSL).

European Economic Area (including EU): When purchased and shipped from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

United Kingdom: When purchased from allnex UK this product is compliant with the UK-REACH Regulation as all its components are either notified, excluded, exempt and/or registered. If the material has been purchased by your legal entity based in GB from an allnex legal entity based in the EEA (EU or Norway) in 2019 or 2020, you can continue to import the material into GB as it is covered by allnex DUIN.

Australia: All components of this product are included in the Australian Inventory of Industrial Chemicals (AIIC) or are not required to be listed on AIIC.

New Zealand: This product is approved or exempt under the Hazardous Substances and New Organisms (HSNO) Act.

China: All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

Japan: One or more components of this product are NOT included on the Japanese (ENCS and/or ISHL) inventories.

Korea: All components of this product are included on the Korean (ECL) inventory or are not required to be listed on the Korean inventory. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances). All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.

Philippines: One or more components of this product are NOT included on the Philippine (PICCS) inventory.

Taiwan: All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

Switzerland: All components of this product are exempt from the new substance notification requirements for

Switzerland (SR 813.11 art. 24-26).

Turkey: When purchased directly from Allnex by a Turkish legal entity, this product is compliant with the PRE-registration requirements of KKDIK as all its components are either pre-registered, excluded and/or exempt.

OTHER ENVIRONMENTAL INFORMATION
The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

This product does not contain any components regulated under these sections of the EPA

PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

Physical Hazards
Not applicable

Health Hazards
Respiratory or Skin Sensitization
Serious eye damage or eye irritation

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16. OTHER INFORMATION

NFPA Hazard Rating (National Fire Protection Association)
Health: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

Fire: 1 - Materials that must be preheated before ignition can occur.

Instability: 1 - Materials that in themselves are normally stable, but that can become unstable at elevated temperatures and pressures.

Reasons for Issue: Revised Section 3

Date Prepared: 05/05/2023
Date of last significant revision: 03/06/2022

Component - Hazard Statements
oxybis(methyl-2,1-ethanediyl) diacrylate
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H318 - Causes serious eye damage.
H401 - Toxic to aquatic life.
Acrylated resin
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H401 - Toxic to aquatic life.
Acrylated resin
H319 - Causes serious eye irritation.

Emergency phone numbers for other regions

Asia Pacific
Australia: +61 1800 022 037 (Allnex Australia)
China (PRC): +86(0)532 8388 9090 (NRCC)
India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)
Indonesia: 007 803 011 0293 (Carechem 24)
Japan: 0120 015 230 (toll free) (Carechem 24)

Korea: +82 2 3479 8401 (Carechem 24)
Malaysia: +60 3 6207 4347 (Carechem 24)
New Zealand: +64 0800 803 002 (Allnex New Zealand)
Philippines: +63 2 231 2149 (Carechem 24)
Taiwan: +886 2 8793 3212 (Carechem 24)
Vietnam: +84 8 4458 2388 (Carechem 24)
All Others: +65 3158 1074 (Carechem 24)

Europe
+44 (0) 1235 239 670 (Carechem 24)

Middle East, Africa
+44 (0) 1235 239 671 (Carechem 24)

Latin America
Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)
Chile: +56 2 2582 9336 (Carechem 24)
Mexico and all others: +52-555-004-8763 (Carechem 24)

Prepared By: Product Sustainability & Regulatory Affairs Department, http://www.allnex.com/contact