



ADHESIVES

SYNTHETIC
POLYMERS

PACE® 382

DESCRIPTION

A vinyl acetate homopolymer made in a polyvinyl alcohol colloidal system

APPLICATION

Designed as a base for adhesives and coatings, and construction products requiring a low VOC content

FEATURES

- ◆ Good wet tack
- ◆ Ease of formulation
- ◆ Medium initial viscosity
- ◆ Relatively shear stable viscosity
- ◆ Poor borax tolerance
- ◆ Rewettable films for ease in cleanup
- ◆ Good mechanical stability
- ◆ Residual monomer levels at less than 0.1%

PROPERTIES

Nonvolatiles, %	54.0 - 56.0
pH	4.0 - 5.5
Viscosity, Brookfield, RV, #3 @ 20 Rpm, 25°C/77°F, Cps	2000 2600
Weight, U.S., Lbs./Gal.	8.95 - 9.25
Glass Transition Temp., °C by DSC	
Onset	30
Inflection	36

STORAGE

Protect from freezing. Ideal storage temperature is 72°F. Stability at 72°F is >180 days.

SHIPPING FORM

Available in 10,000- or 20,000-gallon railroad tank cars, 5,000-gallon tank trucks or 55-gallon non-returnable plastic or fiber drums

READ THE PACE® 382 MATERIAL SAFETY DATA SHEET BEFORE HANDLING, STORING, OR USING THIS PRODUCT.

RV 4/02

Forbo Adhesives, LLC ♦ Synthetic Polymers ♦ P.O. Box 110447 ♦ Durham, NC 27709

800 711-2417

The information herein is general information designed to assist customers in determining whether our products are suitable for their applications. Our products are intended for sale to industrial and commercial customers. We require customers to inspect and test our products before use and to satisfy themselves as to contents and suitability for their specific applications. We warrant that our products will meet our written specifications. **Nothing herein shall constitute any other warranty express or implied, including any warranty of merchantability or fitness for a particular purpose, nor is any protection from any law or patent to be inferred.** All patent rights are reserved. The exclusive remedy for all proven claims is limited to replacement of our materials and in no event shall we be liable for special, incidental or consequential damages.