



SAFETY DATA SHEET

BLUE CUBE OPERATIONS LLC

Product name: D.E.R.™ 593 Epoxy Resin

Issue Date: 07/21/2016

Print Date: 06/19/2019

BLUE CUBE OPERATIONS LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: D.E.R.™ 593 Epoxy Resin

Recommended use of the chemical and restrictions on use

Identified uses: Electrical laminate for printed wire board manufacturing.

COMPANY IDENTIFICATION

BLUE CUBE OPERATIONS LLC
190 CARONDELET PLAZA, SUITE 1530
CLAYTON MO 63105-3467
UNITED STATES

Customer Information Number:

+1 844-238-3445
INFO@OLINBC.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1 800 424 9300

Local Emergency Contact: 1 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Flammable liquids - Category 2

Eye irritation - Category 2A

Reproductive toxicity - Category 1B

Specific target organ toxicity - single exposure - Category 3

Label elements

Hazard pictograms



Signal word: **DANGER!**

Hazards

Highly flammable liquid and vapour.
Causes serious eye irritation.
May cause drowsiness or dizziness.
May damage fertility or the unborn child.

Precautionary statements

Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ ventilating/ lighting/ equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Wash skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/ attention.
If eye irritation persists: Get medical advice/ attention.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage

Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

Static-accumulating flammable liquid.

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
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Brominated epoxy resin	Trade secret	70.0 - 80.0 %
Acetone	67-64-1	10.0 - 20.0 %
Propylene glycol monomethyl ether	107-98-2	< 10.0 %
Methanol	67-56-1	< 3.0 %
Orthoboric acid	10043-35-3	< 0.5 %

4. FIRST AID MEASURES

Description of first aid measures

General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Wash off with plenty of water.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: Do not induce vomiting. Seek medical attention immediately. If person is fully conscious give 1 cup or 8 ounces (240 ml) of water. If medical advice is delayed and if an adult has swallowed several ounces of chemical, then give 3-4 ounces (1/3-1/2 Cup) (90-120 ml) of hard liquor such as 80 proof whiskey. For children, give proportionally less liquor at a dose of 0.3 ounce (1 1/2 tsp.) (8 ml) liquor for each 10 pounds of body weight, or 2 ml per kg body weight [e.g., 1.2 ounce (2 1/3 tbsp.) for a 40 pound child or 36 ml for an 18 kg child].

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Maintain adequate ventilation and oxygenation of the patient. In cases where several ounces (60 - 100 ml) have been ingested, consider the use of ethanol and hemodialysis in the treatment. Consult standard literature for details of treatment. If ethanol is used, a therapeutically effective blood concentration in the range of 100 - 150 mg/dl may be achieved by a rapid loading dose followed by a continuous intravenous infusion. Consult standard literature for details of treatment. 4-Methyl pyrazole (Antizol®) is an effective blocker of alcohol dehydrogenase and should be used in the treatment of ethylene glycol (EG), di- or triethylene glycol (DEG, TEG), ethylene glycol butyl ether (EGBE), or methanol intoxication if available. Fomepizole protocol (Brent, J. et al., New England Journal of Medicine, Feb. 8, 2001, 344:6, p. 424-9): loading dose 15 mg/kg intravenously, follow by bolus dose of 10 mg/kg every 12 hours; after 48 hours, increase bolus dose to 15 mg/kg every 12 hours. Continue fomepizole until serum methanol, EG, DEG, TEG or EGBE are undetectable. The

signs and symptoms of poisoning include anion gap metabolic acidosis, CNS depression, renal tubular injury, and possible late stage cranial nerve involvement. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. In severe poisoning, respiratory support with mechanical ventilation and positive end expiratory pressure may be required. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Skin contact may aggravate preexisting dermatitis.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective. Water fog, applied gently may be used as a blanket for fire extinguishment.

Unsuitable extinguishing media: Do not use direct water stream. Straight or direct water streams may not be effective to extinguish fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Phenolic compounds. Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Electrically ground and bond all equipment. Flammable mixtures of this product are readily ignited even by static discharge. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Flammable mixtures may exist within the vapor space of containers at room temperature. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9. Dense smoke is emitted when burned without sufficient oxygen.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Stay upwind. Keep out of low areas where gases (fumes) can accumulate. Water may not be effective in extinguishing fire. Do not use direct water stream. May spread fire. Eliminate ignition sources. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Water fog, applied gently may be used as a blanket for fire extinguishment. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Evacuate area. Only trained and properly protected personnel must be involved in clean-up operations. Keep personnel out of low areas. Keep upwind of spill. Ventilate area of leak or spill. Keep unnecessary and unprotected personnel from entering the area. Vapor explosion hazard. Keep out of sewers. For large spills, warn public of downwind explosion hazard. Check area with combustible gas detector before reentering area. Ground and bond all containers and handling equipment. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. Ground and bond all containers and handling equipment. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Refer to section 7, Handling, for additional precautionary measures.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Use non-sparking tools in cleanup operations. Ground and bond all containers and handling equipment. Collect in suitable and properly labeled containers. Pump with explosion-proof equipment. If available, use foam to smother or suppress. Remove residual with soap and hot water. Residual can be removed with solvent. Solvents are not recommended for clean-up unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed. Consult appropriate solvent Safety Data Sheet for handling information and exposure guidelines. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Keep away from heat, sparks and flame. Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Avoid breathing vapor. Keep container closed. Use with adequate ventilation. Wash thoroughly after handling. No smoking, open flames or sources of ignition in handling and storage area. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Electrically bond and ground all containers, personnel and equipment before transfer or use of material. Never use air pressure for transferring product. Use of non-sparking or explosion-proof equipment may be necessary, depending upon the type of operation. Containers, even those that have been emptied, can contain vapors. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers. Handling operations that can promote accumulation of static charges include but are not limited to mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Flammable mixtures may exist within the vapor space of containers at room temperature. Minimize sources of ignition, such as static build-up, heat, spark or flame. Keep container closed.

Storage stability

Storage temperature:	Shelf life: Use within
2 - 43 °C (36 - 109 °F)	24 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
Acetone	Dow IHG	TWA	200 ppm
	Dow IHG	STEL	350 ppm
	ACGIH	TWA	250 ppm
	ACGIH	TWA	BEI
	ACGIH	STEL	500 ppm
	ACGIH	STEL	BEI
	OSHA Z-1	TWA	2,400 mg/m3 1,000 ppm
Propylene glycol monomethyl ether	ACGIH	TWA	50 ppm
	ACGIH	STEL	100 ppm
Methanol	ACGIH	TWA	200 ppm
	ACGIH	STEL	250 ppm
	OSHA Z-1	TWA	260 mg/m3 200 ppm
	ACGIH	TWA	SKIN, BEI
	ACGIH	STEL	SKIN, BEI
	CAL PEL	C	1,000 ppm
	CAL PEL	PEL	260 mg/m3 200 ppm
	CAL PEL	STEL	325 mg/m3 250 ppm
Orthoboric acid	ACGIH	TWA Inhalable fraction	2 mg/m3 , Borate
	ACGIH	STEL Inhalable fraction	6 mg/m3 , Borate
	ACGIH	TWA Inhalable fraction	2 mg/m3 , Borate
	ACGIH	STEL Inhalable fraction	6 mg/m3 , Borate

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. If hands are cut or scratched, use gloves chemically resistant to this material even for brief exposures. Examples of preferred glove barrier materials include: Butyl rubber. Polyethylene. Neoprene. Natural rubber ("latex"). Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Chlorinated polyethylene. Polyvinyl chloride ("PVC" or "vinyl"). Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl alcohol ("PVA").
 NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements

(cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Wear clean, body-covering clothing.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus.

The following should be effective types of air-purifying respirators: Organic vapor cartridge.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Liquid.
Color	Brown
Odor	Acetone.
Odor Threshold	No test data available
pH	Not determined
Melting point/range	Not applicable
Freezing point	Not determined
Boiling point (760 mmHg)	57 °C (135 °F) <i>Literature Acetone</i>
Flash point	closed cup -14 °C (7 °F) <i>Pensky-Martens Closed Cup ASTM D 93 Acetone</i>
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not Applicable
Lower explosion limit	2.6 % vol <i>Literature Acetone</i>
Upper explosion limit	12.8 % vol <i>Literature Acetone</i>
Vapor Pressure	181.7 mmHg at 25 °C (77 °F) <i>Literature Acetone</i>
Relative Vapor Density (air = 1)	2.00 <i>Literature Acetone</i>
Relative Density (water = 1)	1.19 - 1.23 <i>Literature</i>
Water solubility	<i>Literature Mild</i>
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	Not determined
Decomposition temperature	No test data available
Kinematic Viscosity	400 - 1100 cSt at 25 °C (77 °F) <i>ASTM D 445</i>
Explosive properties	No data available
Oxidizing properties	No data available
Molecular weight	Not determined

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Will not occur by itself. Masses of more than one pound (0.5 kg) of product plus an aliphatic amine will cause irreversible polymerization with considerable heat build-up.

Conditions to avoid: Exposure to elevated temperatures can cause product to decompose. Avoid static discharge.

Incompatible materials: Avoid contact with oxidizing materials. Avoid contact with: Acids. Bases. Avoid unintended contact with amines.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide, and water.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):
LD50, Rat, > 5,000 mg/kg Estimated.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):
LD50, Rabbit, > 5,000 mg/kg Estimated.

Acute inhalation toxicity

Brief exposure (minutes) is not likely to cause adverse effects. May cause respiratory irritation and central nervous system depression.

As product: The LC50 has not been determined.

Skin corrosion/irritation

Prolonged contact may cause slight skin irritation with local redness.

May cause more severe response if skin is abraded (scratched or cut).
May cause drying and flaking of the skin.

Serious eye damage/eye irritation

May cause moderate eye irritation which may be slow to heal.
May cause slight corneal injury.
Vapor may cause eye irritation experienced as mild discomfort and redness.

Sensitization

For the component(s) tested:
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Contains component(s) which have been reported to cause effects on the following organs in animals:
Kidney.
Liver.
Blood.
Development of cataracts has been reported in laboratory animals after prolonged repeated skin exposure to acetone.
Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed.
Methanol, a component in this mixture, is highly toxic to humans and may cause central nervous system effects, visual disturbances up to blindness, metabolic acidosis, and degenerative damage to other organs including liver, kidney, and heart.

Carcinogenicity

Many studies have been conducted to assess the potential carcinogenicity of diglycidyl ether of bisphenol A (DGEBA). Indeed, the most recent review of the available data by the International Agency for Research on Cancer (IARC) has concluded that DGEBA is not classified as a carcinogen. Although some weak evidence of carcinogenicity has been reported in animals, when all of the data are considered, the weight of evidence does not show that DGEBA is carcinogenic.

Teratogenicity

Contains component(s) which, in laboratory animals, have been toxic to the fetus at doses nontoxic to the mother. Contains component(s) which caused birth defects in laboratory animals only at doses toxic to the mother. Contains component(s) which, in laboratory animals, have been toxic to the fetus only at doses toxic to the mother. Methanol has caused birth defects in mice at doses nontoxic to the mother as well as slight behavioral effects in offspring of rats.

Reproductive toxicity

Contains component(s) which have interfered with fertility in animal studies.

Mutagenicity

Genetic toxicity studies on tested components were predominantly negative. Genetic toxicity studies in animals were negative for component(s) tested.

Aspiration Hazard

No aspiration toxicity classification

COMPONENTS INFLUENCING TOXICOLOGY:

Brominated epoxy resin

Acute inhalation toxicity

The LC50 has not been determined.

Acetone

Acute inhalation toxicity

LC50, Rat, 4 Hour, vapour, 76 mg/l

Propylene glycol monomethyl ether

Acute inhalation toxicity

Brief exposure (minutes) is not likely to cause adverse effects. The odor is objectionable at 100 ppm; higher levels produce eye, nose, and throat irritation and are intolerable at 1000 ppm. Anesthetic effects are seen at or above 1000 ppm.

LC50, Rat, 6 Hour, vapour, > 25.8 mg/l

Methanol

Acute inhalation toxicity

LC50, Rat, 4 Hour, vapour, 3 mg/l

Orthoboric acid

Acute inhalation toxicity

Maximum attainable concentration. LC50, Rat, male and female, 4 Hour, dust/mist, > 2.12 mg/l OECD Test Guideline 403 No deaths occurred at this concentration.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Brominated epoxy resin

Acute toxicity to fish

No relevant data found.

Acetone

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, 5,500 - 6,100 mg/l

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 6,084 mg/l, Method Not Specified.
LC50, Ceriodaphnia dubia (water flea), 48 Hour, 8,098 mg/l

Acute toxicity to algae/aquatic plants

EC50, Skeletonema costatum (marine diatom), 5 d, Biomass, 11,800 - 14,400 mg/l

Toxicity to bacteria

IC50, activated sludge, 3 Hour, > 1,000 mg/l, OECD 209 Test

Toxicity to Above Ground Organisms

Material is practically non-toxic to birds on a dietary basis (LC50 > 5000 ppm).
dietary LC50, Coturnix japonica (Japanese quail), > 20,000 ppm

Propylene glycol monomethyl ether

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Leuciscus idus (Golden orfe), static test, 96 Hour, 6,812 mg/l, DIN 38412
LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, >= 1,000 mg/l, OECD Test Guideline 203 or Equivalent
LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 20,800 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), static test, 48 Hour, 21,100 - 25,900 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (green algae), static test, 7 d, Growth rate inhibition, > 1,000 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

IC50, activated sludge, static test, > 1,000 mg/l

Methanol

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, 19,000 mg/l, Method Not Specified.

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), 24 Hour, > 10,000 mg/l, Method Not Specified.

Toxicity to bacteria

IC50, activated sludge, 3 Hour, > 1,000 mg/l

Orthoboric acid

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), static test, 48 Hour, 133 mg/l, Other guidelines

Chronic toxicity to aquatic invertebrates

MATC (Maximum Acceptable Toxicant Level), Daphnia magna (Water flea), 21 d, number of offspring, 9.08 mg/l

Toxicity to Above Ground Organisms

Material is practically non-toxic to birds on a dietary basis (LC50 > 5000 ppm).

dietary LC50, *Colinus virginianus* (Bobwhite quail), > 5,620 ppm
dietary LC50, *Anas platyrhynchos* (Mallard duck), > 5,620 ppm

Persistence and degradability

Brominated epoxy resin

Biodegradability: No relevant data found.

Acetone

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 91 %

Exposure time: 28 d

Method: OECD Test Guideline 301B or Equivalent

Theoretical Oxygen Demand: 2.20 mg/mg Estimated.

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	69.1 %
10 d	72.7 %
20 d	73.6 %

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitizer: OH radicals

Atmospheric half-life: 52 d

Method: Estimated.

Propylene glycol monomethyl ether

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 96 %

Exposure time: 28 d

Method: OECD Test Guideline 301E or Equivalent

Theoretical Oxygen Demand: 1.95 mg/mg

Chemical Oxygen Demand: 1.84 mg/g

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitizer: OH radicals

Atmospheric half-life: 7.8 Hour

Method: Estimated.

Methanol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 99 %

Exposure time: 28 d

Method: OECD Test Guideline 301D or Equivalent

Theoretical Oxygen Demand: 1.50 mg/mg

Chemical Oxygen Demand: 1.49 mg/mg Dichromate

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	72 %
20 d	79 %

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitizer: OH radicals

Atmospheric half-life: 8 - 18 d

Method: Estimated.

Orthoboric acid

Biodegradability: Biodegradation is not applicable.

Theoretical Oxygen Demand: 0.0 mg/mg Calculated.

Bioaccumulative potential

Bioaccumulation: No data available.

Mobility in soil

Brominated epoxy resin

No relevant data found.

Acetone

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 0.37 - 2.0 Estimated.

Propylene glycol monomethyl ether

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 0.2 - 1.0 Estimated.

Methanol

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 0.44 Estimated.

Orthoboric acid

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 35 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Resin solution
UN number	UN 1866
Class	3
Packing group	II
Reportable Quantity	Acetone

Classification for SEA transport (IMO-IMDG):

Proper shipping name	RESIN SOLUTION
UN number	UN 1866
Class	3
Packing group	II
Marine pollutant	No
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Resin solution
UN number	UN 1866
Class	3
Packing group	II

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Fire Hazard
Acute Health Hazard
Chronic Health Hazard

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This product contains the following substances which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and which are listed in 40 CFR 372.

Components	CASRN
Methanol	67-56-1

Pennsylvania Worker and Community Right-To-Know Act:

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components	CASRN
Propylene glycol monomethyl ether	107-98-2

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

WARNING: This product contains a chemical(s) known to the State of California to cause birth defects or other reproductive harm.

Components	CASRN
Methanol	67-56-1

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System

NFPA

Health	Fire	Reactivity
3	3	0

Revision

Identification Number: 101195689 / A476 / Issue Date: 07/21/2016 / Version: 9.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
BEI	Biological Exposure Indices
C	Ceiling
CAL PEL	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
Dow IHG	Dow Industrial Hygiene Guideline
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
PEL	Permissible exposure limit
SKIN, BEI	Absorbed via Skin, Biological Exposure Indice
STEL	Short-term exposure limit
TWA	8-hour time weighted average

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

BLUE CUBE OPERATIONS LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.