

## SAFETY DATA SHEET

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### 1. IDENTIFICATION

**Product Name:** CYREZ® 966 Resin  
**Synonyms:** Alkylated melamine-formaldehyde resin  
**Product Description:** ALKYLATED MELAMINE FORMALDEHYDE RESIN  
**Molecular Formula:** Polymer  
**Molecular Weight:** Polymer  
**Intended/Recommended Use:** Rubber Chemicals

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA

**For Product and all Non-Emergency Information call** your local Allnex contact point or contact us at <http://www.allnex.com/contact>

**EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:**  
+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC)  
See Section 16 for Emergency phone numbers for other regions.

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### 2. HAZARDS IDENTIFICATION

#### GHS Classification

Carcinogenicity Hazard Category 1B  
Skin Sensitizer Hazard Category 1A

#### LABEL ELEMENTS



**Signal Word**  
DANGER

#### Hazard Statements

May cause cancer  
May cause an allergic skin reaction

#### Precautionary Statements

Obtain special instructions before use.  
Wear protective gloves/protective clothing/eye protection/face protection.  
Avoid breathing dust/fume/gas/mist/vapours/spray.  
Contaminated work clothing should not be allowed out of the workplace.  
IF exposed or concerned: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.  
 If skin irritation or rash occurs: Get medical advice/attention.  
 Specific treatment (see supplemental first aid instructions on this label).  
 Wash contaminated clothing before reuse.  
 Store locked up.  
 Dispose of contents/container in accordance with local and national regulations.

#### Hazards Not Otherwise Classified (HNOC), Other Hazards

Not applicable

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### HAZARDOUS INGREDIENTS

Component / CAS No.	%	GHS Classification
Methanol 67-56-1	<= 1.15	Flam. Liq. 2 (H225) Acute Tox. 3 (H301) Acute Tox. 3 (H311) Acute Tox. 3 (H331) STOT SE 1 (H370)
Formaldehyde 50-00-0	<= 0.25	Carc. 1B (H350) Muta. 2 (H341) Acute Tox. 3 (H301) Acute Tox. 3 (H311) Acute Tox. 3 (H331) Skin Corr. 1B (H314) Eye Dam. 1 (H318) Skin Sens. 1A (H317) Aquatic Acute 2 (H401)

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

### 4. FIRST AID MEASURES

#### First-aid Measures

##### Inhalation:

Remove to fresh air. If breathing is difficult, give oxygen. Obtain medical advice if there are persistent symptoms.

##### Skin Contact:

Remove contaminated clothing and shoes without delay. Wash immediately with plenty of water. Do not reuse contaminated clothing without laundering. Get medical attention if pain or irritation persists after washing or if signs and symptoms of overexposure appear.

##### Eye Contact:

Rinse immediately with plenty of water for at least 15 minutes. Obtain medical advice if there are persistent symptoms.

##### Ingestion:

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

**Most Important Symptoms and Effects, Acute and Delayed**

None known.

**Immediate Medical Attention and Special Treatment**

Not applicable.

**Notes To Physician:**

No specific measures have been identified.

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**5. FIRE-FIGHTING MEASURES****Suitable Extinguishing Media:**

Use water spray, carbon dioxide or dry chemical.

**Unsuitable Extinguishing Media:**

full water jet.

**Protective Equipment:**

Firefighters, and others exposed, wear self-contained breathing apparatus.

**Special Hazards:**

Keep containers cool by spraying with water if exposed to fire.

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**6. ACCIDENTAL RELEASE MEASURES****Personal precautions:**

Where exposure level is known, wear approved respirator suitable for level of exposure. Where exposure level is not known, wear approved, positive pressure, self-contained respirator. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

**Methods For Cleaning Up:**

Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water.

**Environmental Precautions:**

None known.

**References to other sections:**

See Sections 7, 8 and 13 for additional information.

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**7. HANDLING AND STORAGE****HANDLING**

**Precautions:** Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood.

**Special Handling Statements:** Provide good ventilation of working area (local exhaust ventilation if necessary). During processing and handling of the product, comply with the indicative occupational exposure limit values.

**STORAGE**

Store in a cool, dry, well ventilated place and keep container tightly closed. Keep away from heat sources and direct sunlight.

**Storage Temperature:** Store at 18 - 32 °C 64 - 90 °F

**Reason:** Quality.

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Engineering Measures:

Utilize a closed system process where feasible. Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure when spraying or curing at elevated temperatures.

### Respiratory Protection:

For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. Recommended respirators include those certified by NIOSH.

#### Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

### Eye Protection:

Prevent eye and skin contact. Provide eye wash fountain and safety shower in close proximity to points of potential exposure. Wear eye/face protection such as chemical splash proof goggles or face shield.

### Skin Protection:

Prevent contamination of skin or clothing when removing protective equipment. Barrier creams may be used in conjunction with the gloves to provide additional skin protection. Wear impermeable gloves and suitable protective clothing.

### Hand Protection:

Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

#### Gloves for repeated or prolonged exposure - non exhaustive list:

Nitrile rubber (NBR), thickness: > 0.38 mm, break through time: > 480 min

#### Gloves for short term exposure/splash protection - non exhaustive list:

Nitrile rubber (NBR), thickness: 0.12 mm, break through time: up to 240 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

#### Not suitable gloves - non exhaustive list:

Polyvinyl alcohol (PVA), thickness: 0.2-0.3 mm

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. Use PE gloves as under gloves for difficult situations like for instance: high exposure, unknown composition or unknown properties of the chemicals.

### Additional Advice:

It is recommended that a shower be taken after completion of workshift especially if significant contact has occurred. Work clothing should then be laundered prior to reuse. Street clothing should be stored separately from work clothing and protective equipment. Work clothing and shoes should not be taken home. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water. Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use.

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## Exposure Limit(s)

67-56-1            **Methanol**  
OSHA (PEL):            200 ppm (TWA)

ACGIH (TLV):	260 mg/m <sup>3</sup> (TWA) 250 ppm (STEL) (skin) 200 ppm (TWA)
Other Value:	Not established
<b>50-00-0 Formaldehyde</b>	
OSHA (PEL):	0.75 ppm (TWA) 2 ppm (STEL) 2 ppm STEL 15 min 0.5 ppm Action Level 0.75 ppm TWA
ACGIH (TLV):	0.3 ppm (STEL) 0.1 ppm (TWA)
Other Value:	Not established

### Biological Exposure Limit(s)

<b>Methanol 67-56-1</b>	
Biological Exposure Indices (ACGIH)	15 mg/L (urine - end of shift)

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Color:</b>	colorless
<b>Appearance:</b>	waxy solid at room temperature or clear liquid when molten
<b>Odor:</b>	slight formaldehyde
<b>Boiling Point:</b>	Not applicable
<b>Melting Point:</b>	31 - 33 °C 84 - 91 °F
<b>Vapor Pressure:</b>	Not applicable
<b>Specific Gravity/Density:</b>	1.1 - 1.3 g/cm <sup>3</sup>
<b>Vapor Density:</b>	Not applicable
<b>Percent Volatile (% by wt.):</b>	< 2
<b>pH:</b>	7 - 10 Slightly alkaline
<b>Saturation In Air (% By Vol.):</b>	Not applicable
<b>Evaporation Rate:</b>	Not applicable
<b>Solubility In Water:</b>	69.5 g/L @ 20 +/- 0.5
<b>Volatile Organic Content:</b>	Not available
<b>Flash Point:</b>	> 93 °C 200 °F Setflash Closed Cup
<b>Flammable Limits (% By Vol):</b>	Not applicable
<b>Autoignition Temperature:</b>	Not applicable
<b>Decomposition Temperature:</b>	Not available
<b>Partition coefficient n-octanol/water (log value):</b>	Not available
<b>Odor Threshold:</b>	Not available
<b>Viscosity (Kinematic):</b>	Not available
<b>Viscosity (Dynamic):</b>	Not available
<b>Flammability:</b>	Not available
<b>Oxidizing Properties:</b>	No

## 10. STABILITY AND REACTIVITY

<b>Reactivity:</b>	No information available
<b>Stability:</b>	Stable.

<b>Conditions To Avoid:</b>	None known.
<b>Polymerization:</b>	Will not occur
<b>Conditions To Avoid:</b>	None known
<b>Materials To Avoid:</b>	Strong oxidizers, acids.
<b>Hazardous Decomposition Products:</b>	oxides of carbon oxides of nitrogen

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## 11. TOXICOLOGICAL INFORMATION

**Likely Routes of Exposure:** Oral, Skin, Eyes, Respiratory System.

**Acute toxicity - oral:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Acute toxicity - dermal:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Acute toxicity - inhalation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Skin corrosion / irritation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Serious eye damage / eye irritation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Respiratory sensitization:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Skin sensitization:** May cause an allergic skin reaction

**Carcinogenicity:** May cause cancer

**Germ cell mutagenicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Reproductive toxicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Specific target organ toxicity (STOT) - single exposure:** Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

**Specific target organ toxicity (STOT) - repeated exposure:** Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

**Aspiration hazard:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

## PRODUCT TOXICITY INFORMATION

### ACUTE TOXICITY DATA

oral	rat	Acute LD50	> 5000 mg/kg (tested)
dermal	rabbit	Acute LD50	> 2000 mg/kg
Inhalation	rat	Acute LC50 4 hr	> 5 mg/l (Dust/Mist)

### LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation	dermal	Not irritating
Acute Irritation	eye	Not irritating

### ALLERGIC SENSITIZATION

Sensitization	dermal	Sensitizing
Sensitization	Inhalation	No data

## GENOTOXICITY

### Assays for Gene Mutations

Ames Salmonella Assay	No data
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## REPRODUCTIVE TOXICITY

oral (gavage) rat	Combined 28-Day Repeated Dose Study With The Reproduction/Developmental Toxicity Screen	No signs of systemic, reproductive or developmental toxicity were observed at 250 mg/kg/day, administered orally for at least 28 days. Actual
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## HAZARDOUS INGREDIENT TOXICITY DATA

Methanol has acute oral (rat) and dermal (rabbit) LD50 values of 1187 - 2769 mg/kg and 17100 mg/kg, respectively. The 6-hour inhalation exposure LC50 (rat) for methanol vapor is 43700 mg/m<sup>3</sup>. Acute exposure to methanol vapor may cause headache and gastrointestinal irritation. Chronic or extreme inhalation exposure to vapors can cause blurred vision, serious eye damage, central nervous depression and death. Ingestion and inhalation of methanol has caused blindness in humans. Ingestion can also cause harmful effects on the central nervous system and gastrointestinal systems and can lead to death in extreme cases. Absorption of methanol can cause systemic toxicity. It has been reported that chronic skin absorption of methanol has caused ocular disturbances and blindness. Mutagenic activity that was observed with in vitro assays was not confirmed in animal studies. Methanol has also been reported to be a teratogen in rodents, but this was not confirmed in other species, neither in humans. Based on major species differences between humans and rodents (metabolic pathway/enzymes, mode of action, toxicokinetics), it was concluded that methanol is not toxic to reproduction.

Formaldehyde has oral (rat) and dermal (rabbit) LD50 values of 640 mg/kg and 270 mg/kg, respectively. 50% of the mice had reduced respiration rate following a 10 minutes inhalation exposure at a concentration of 4.9 ppm. Irritation of the nose and throat has been observed in people exposed to formaldehyde vapor levels in excess of 1 ppm. Normal breathing may be seriously impaired and serious lung damage can occur. Formaldehyde has been reported to cause pulmonary hypersensitivity in some individuals who were exposed to concentrations known to cause irritation; however, no pulmonary sensitization has been demonstrated in laboratory animal studies. Formaldehyde solutions can cause severe eye and skin irritation. Repeated skin exposure to solutions of 2% or more formaldehyde has caused allergic skin reactions. Formaldehyde was found to be weakly genotoxic in a number of in vitro genotoxicity tests and positive in certain in vivo genotoxicity studies. Formaldehyde did not cause birth defects in rats inhaling concentrations up to 10 ppm. However, a study using higher levels did show a slight but statistically significant reduction in male fetal body weight. Lifetime inhalation of formaldehyde vapor at concentrations above 5 ppm for 6 hours per day, caused nasal tumors in laboratory animals. The International Agency for Research on Cancer (IARC) has classified formaldehyde as a Group 1 (known) human carcinogen based on epidemiological evidence linking formaldehyde exposure to the occurrence of nasopharyngeal cancer, a rare type of cancer. IARC also found limited evidence of cancer of the nasal cavity and paranasal sinuses and insufficient evidence for an association between formaldehyde and leukemia. Inhalation caused liver and kidney damage in laboratory animal tests.

### Carcinogenicity

This product contains one or more Carcinogen Chemical(s) in accordance with IARC (International Agency for Research on Cancer), NTP (National Toxicology Program), ACGIH (American Conference of Governmental Industrial Hygienists).

Component / CAS No.	Carcinogen
Formaldehyde 50-00-0	IARC 1 NTP ACGIH A2



**WARNING:** Cancer and Reproductive Harm – [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## 12. ECOLOGICAL INFORMATION

### TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

The ecological information provided for fish and daphnia was conducted on a structurally similar product. This material is not readily biodegradable.

#### ALGAE TEST RESULTS

**Test:** Growth Inhibition (OECD 201)

**Duration:** 0-72 hr

**Species:** Green Algae (*Scenedesmus subspicatus*)

> 100 mg/l EbC50 ErC50

#### FISH TEST RESULTS

**Test:** Acute toxicity, freshwater (OECD 203)

**Duration:** 96 hr.

**Species:** Rainbow Trout (*Oncorhynchus mykiss*)

> 100 mg/l LC50

#### INVERTEBRATE TEST RESULTS

**Test:** Acute Immobilization (OECD 202)

**Duration:** 48 hr

**Species:** Water Flea (*Daphnia magna*)

> 100 mg/l

#### DEGRADATION

**Test:** CO2 Evolution: Modified Sturm (OECD 301B)

**Duration:** 28 day **Procedure:** Ready biodegradability  
23 %

#### RESULTS OF PBT AND vPvB ASSESSMENT

Not determined

#### HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
Methanol (67-56-1)	LC50 = 15400 mg/L - <i>Lepomis macrochirus</i> (96h) LC50 = 20100 mg/L - <i>Salmo gairdneri</i> (96h) LC50 = 29400 mg/L - <i>Pimephales promelas</i> (96h) LC50 = 28100 mg/L - <i>Pimephales promelas</i> (96h)
Formaldehyde (50-00-0)	LC50 = 6.7 mg/L - <i>Morone saxatilis</i> (96h)

Component / CAS No.	Toxicity to Water Flea
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Methanol (67-56-1)	EC50 = 18260 mg/L - Daphnia magna (48h)
Formaldehyde (50-00-0)	EC50 = 5.8 mg/L - Daphnia pulex (48h)

Component / CAS No.	Toxicity to Algae
Methanol (67-56-1)	EC50 = 22000 mg/L - Scenedesmus quadricauda (72hrs) NOEC = 8000 mg/L - Scenedesmus quadricauda (8d)
Formaldehyde (50-00-0)	EC50 = 4.89 mg/L - Desmodesmus subspicatus (72hrs)

Component / CAS No.	Partition coefficient
Methanol (67-56-1)	-0.77
Formaldehyde (50-00-0)	0.35

### 13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

### 14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

#### US DOT

Dangerous Goods? X

PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazard Class: 9

Packing Group: III

UN/ID Number: UN3082

Transport Label Required: Miscellaneous

TECHNICAL NAME (N.O.S.): FORMALDEHYDE

<u>Component / CAS No.</u>	<u>Hazardous Substances/Reportable Quantity of Product (lbs)</u>
Formaldehyde	40000

Comments: Hazardous Substances/Reportable Quantities - DOT requirements specific to Hazardous Substances only apply if the quantity in one package equals or exceeds the product reportable quantity.

**TRANSPORT CANADA**

Dangerous Goods? Not applicable/Not regulated

**ICAO / IATA**

Dangerous Goods? Not applicable/Not regulated

**IMO**

Dangerous Goods? Not applicable/Not regulated

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**15. REGULATORY INFORMATION****Inventory Information**

**United States (USA):** All components of this product are designated as “Active” on the TSCA Inventory or are not required to be listed.

**Canada:** All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

**European Economic Area (including EU):** When purchased and shipped from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

**Australia:** All components of this product are included in the Australian Inventory of Industrial Chemicals (AIIC) or are not required to be listed on AIIC.

**New Zealand:** This product is approved or exempt under the Hazardous Substances and New Organisms (HSNO) Act.

**China:** All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

**Japan:** All components of this product are included on the Japanese (ENCS and ISHL) inventories or are not required to be listed on the Japanese inventories.

**Korea:** All components of this product are included on the Korean (ECL) inventory or are not required to be listed on the Korean inventory. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances). All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.

**Philippines:** All components of this product are included on the Philippine (PICCS) inventory or are not required to be listed on the Philippine inventory.

**Taiwan:** All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

**Switzerland:** All components of this product are exempt from the new substance notification requirements for Switzerland (SR 813.11 art. 24-26).

**OTHER ENVIRONMENTAL INFORMATION**

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

Component / CAS No.	%	TPQ (lbs)	RQ(lbs)	S313	TSCA 12B
Formaldehyde 50-00-0	<= 0.25	500	100	Yes	No

## PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

### Physical Hazards

Not applicable

### Health Hazards

Carcinogenicity  
Respiratory or Skin Sensitization

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## 16. OTHER INFORMATION

### NFPA Hazard Rating (National Fire Protection Association)

Health: 3 - Materials that, under emergency conditions, can cause serious or permanent injury.

Fire: 1 - Materials that must be preheated before ignition can occur.

Instability: 0 - Materials that in themselves are normally stable, even under fire exposure conditions.

**Reasons for Issue:** Revised Section 9

**Date Prepared:** 11/21/2023

**Date of last significant revision:** 03/06/2022

### Component - Hazard Statements

#### Methanol

H225 - Highly flammable liquid and vapor.

H301 - Toxic if swallowed.

H311 - Toxic in contact with skin.

H331 - Toxic if inhaled.

H370 - Causes damage to organs.

#### Formaldehyde

H301 - Toxic if swallowed.

H311 - Toxic in contact with skin.

H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction.

H318 - Causes serious eye damage.

H331 - Toxic if inhaled.

H341 - Suspected of causing genetic defects.

H350 - May cause cancer.

H401 - Toxic to aquatic life.

### Emergency phone numbers for other regions

#### Asia Pacific

Australia: +61 1800 022 037 (Allnex Australia)

China (PRC): +86 532 8388 9090 (NRCC)

India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)

Indonesia: 007 803 011 0293 (Carechem 24)

Japan: 0120 015 230 (toll free) (Carechem 24)

Korea: +82 2 3479 8401 (Carechem 24)

Malaysia: +60 3 6207 4347 (Carechem 24)

New Zealand: +64 0800 803 002 (Allnex New Zealand)

Philippines: +63 2 231 2149 (Carechem 24)

Taiwan: +886 2 8793 3212 (Carechem 24)

Vietnam: +84 8 4458 2388 (Carechem 24)

All Others: +65 3158 1074 (Carechem 24)

**Northern Asia**

+44 (0) 1235 239 670 (Carechem 24)

**Europe**

+44 (0) 1235 239 671 (Carechem 24)

**Latin America**

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

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Prepared By: Product Sustainability & Regulatory Affairs Department, <http://www.allnex.com/contact>

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