

Safety Data Sheet

1. Identification

Product name:	Aluminium paste FRIEND COLOR EMR-D946BA
Company name:	TOYO ALUMINIUM K.K.
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Section:	Powder & Paste Team, Quality Assurance Unit
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Recommended uses:	Aluminium pigment for paint

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2. Hazard identification

[Hazard classification]

Physical Hazards	Flammable solids	Category1
Health Hazards	Acute toxicity (oral)	Category5
	Acute toxicity (dermal)	Category5
	Serious eye damage or eye irritation	Category2A
	Specific target organ toxicity – single exposure	Category3 (respiratory irritation)
	Reproductive toxicity	Category2
	Specific target organ toxicity – single exposure	Category1 (kidney,systemic toxicity,central nervous system)
	Specific target organ toxicity – repeated exposure	Category2 (liver,blood vessel,spleen)
Environmental Hazards	Not applicable	
Other Hazards	Not applicable	

Hazards that aren't written as the above are "Can't classify" or "Not Classified".

[GHS Label elements]

Pictogram



Signal word

Danger

Precautionary statements

H228	Flammable solid
H303	May be harmful if swallowed
H313	May be harmful if in contact with skin
H319	Causes serious eye irritation
H335	May cause respiratory irritations (respiratory irritation)
H361	Suspected of damaging fertility or the unborn child
H370	Causes damage to organs (kidney,systemic toxicity,central nervous system)
H373	May cause damage to organs through prolonged or repeated exposure (liver,blood vessel,spleen)
P210	Keep away from heat, hot surfaces, sparks, open flames and other Ignition sources. No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.



P370+P378 In case of fire: Use metal fire powder for extinction.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

P501 Dispose of contents/container in accordance with applicable regulations.

3. Composition/information on ingredients

Substance/Mixture:	Mixture		
Chemical Name	Composition (%)	ENCS (Japan)	CAS No.
Aluminium flake	22.0-25.0	-	7429-90-5
Isopropyl alcohol	43.0-47.0	2-207	67-63-0
Phthalocyanine blue	17.0-20.0	5-3300	147-14-8
Silicon dioxide	5.5-8.5	1-548	7631-86-9
Acrylic acid-styrene copolymer	4.5-7.5	6-140	25085-34-1

4. First-aid measures

IF INHALED:

Move victim to fresh air and keep at rest and get medical attention.

IF ON SKIN:

Remove contaminated clothing/shoes, wash contaminated area with clean running water and soap. If inflammation or pain occurs, get medical attention/advice.

IF IN EYES:

Immediately rinse with plenty of clean running water for 15 minutes or more and get medical attention/advice. Not rub victim's eyes. In the case victim wears contact lenses, remove them if possible.

IF SWALLOWED:

Not force victim to vomit. If victim is consciousness, firstly rinse mouth with water. If victim feels badly, get medical attention/advice.

Protection of the person who gives the first aid: In case of inhalation, first aid provider should wear protective mask, in case of skin contact, wear protective equipment such as rubber gloves.

Wear protective glasses if necessary.

5. Fire-fighting measures

Extinguishing media:

Powder extinguisher, carbon dioxide gas, dry sand, glass fiber clothing

Unsuitable extinguishing media:

Water, extinguishing media containing water, halogen extinguishing media

Specific hazards:

May generate irritative and/or toxic gas by fire. Burn if intensively heated.

May cause extremely dangerous explosion especially in closed environment

(building, ware house etc.). Package may explode by heat. Dust or fume may form explosive mixture gas with air. May ignite by friction, heat, spark or flame.

Specific fire-fighting method:

Use powder extinguisher or carbon dioxide gas at early stage of fire where only solvent is burning. At the final stage of fire, aluminium powder will ignite and burn with white light with releasing large heat. Try smothering extinguishment by covering the origin of fire by dry sand, glass cloth at this stage of fire.

Continue smothering extinguishment until aluminium get cold because inside may be still burning without flame even when it seems to be extinguished. Treat or transport burned aluminium powder after confirming the inside temperature did not rise after one day. Product that is not burning should be removed promptly to safe place.



6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:

Wear appropriate protective equipment (see 8. Exposure control/personal protection) and avoid contact with eye/skin and inhalation of gas /dust.

If in doors, adequately ventilate until processing is complete.

Environmental precautions:

Do not release leakage to river or sewage directly.

Methods and materials for containment and cleaning up:

Stop leakage, if safe to do so. When leaked from the package wipe with cloth (waste cloth) and store in sealed package where no water, acid or alkali exists. Dispose of as industrial waste.

Prevention of secondary disaster:

Use equipment that do not cause spark. Avoid flowing into drainage, sewage or the basement and other closed places.

7. Handling and storage

[Handling]

Local exhaust/total ventilation:

Install equipment described in '8. EXPOSURE CONTROLS/PERSONAL PROTECTION' for local exhaust/total ventilation.

Special precautions:

Do not handle until all the safety precautions have been read and understood.

Prohibit using high temperature material, spark or fire in surrounding area.

Do not eat, drink or smoke when using this product.

Wash the hands thoroughly after handling.

Avoid swallow and contact with skin.

Use only outdoors or in a well-ventilated area.

Do not breathe dust, fume, gas, mist, vapor, spray.

Install ventilation for exhaust to keep the concentration in the air below the exposure limit.

Avoid release to the environment.

In case package swells by abnormal inner pressure:

-Package with degassing bulb on lid;

Loosen the bulb gradually. Open after reducing pressure to the atmosphere pressure.

-Package without degassing bulb on lid;

Hold the lid so that it will not fly and decrease pressure by gradually loosening handle lever and open.

[Storage]

Storage conditions:

In the store room, install the day lighting, lighting, and ventilating equipment needed for storing or handling the product.

Apply the fireproof structure to walls, pillars and floors of the storage room.

Use noncombustible material for beams.

For floors of the storage room, apply a structure that prevents water influx/infiltration.

Store away from ignition sources such as heat, spark or fire.-No smoking.

Store away from oxidizing agent.

Store in sealed container at fixed place where protection from light and ventilation are adequate and temperature ($\leq 40^{\circ}\text{C}$) and humidity are appropriate.

Container material

Use containers specified by Fire Service Law or UN transport regulation.

8. Exposure controls/personal protection

Administrative level, acceptable concentration limit

	ACGIH	OSHA	NIOSH
Aluminium	TWA 1mg/m ³ (R), STEL -	15 mg/m ³ TWA (total dust); 5 mg/m ³ TWA	10 mg/m ³ TWA (total dust); 5 mg/m ³ TWA
Isopropyl alcohol	No data	400 ppm TWA 980 mg/m ³ TWA	400 ppm TWA 980 mg/m ³ TWA

【Facility measures】 Use explosion-proof electrical/ventilating/lighting equipment.
When dust/fume/mist/gas is generated at high temperature install ventilation equipment to keep concentration of air pollutant below administrative level/acceptable concentration limit.
Handle in the place where total ventilation is installed.
General proper ventilation is good for control the concentration in the air.

【Protective equipment】

Respiratory organ: In case ventilation is not adequate, wear appropriate respiratory protection.
Use personal respiratory protective equipment as required.

Hand: Use personal protective gloves as required.

Eye: Wear appropriate eye protection.

Skin and body: Wear appropriate face protection.
Use personal antistatic protective clothing and protective mask as required.

【Hygienic measures】 Wash the hands thoroughly after handling.

9. Physical and chemical properties

Physical state: Solid (paste)
 Colour: Metallic blue
 Odour: Alcohol odor
 Initial boiling point and boiling range: If data is available, it is described below.
 Flammability: UN Class 4.1
 Explosion limit: If data is available, it is described below.
 Flash point: If data is available, it is described below.
 Auto-ignition temperature: If data is available, it is described below.
 Decomposition temperature: N.A.
 pH: N.A.
 Kinematic viscosity: N.A.
 Vapor pressure: If data is available, it is described below.
 Relative density(g/cm³, calculated): 1.1
 Relative vapour density: N.A.
 Particle characteristics(D50)(μm): 1-100

Components	Flash point (°C)	Ignition point(°C)	initial boiling point (°C)	Boiling point (°C)	Vapour pressure	Density (Air=1)	Explosion limit(%)	
							Upper	Lower
Isopropyl alcohol	11.7(Closed-cup)	456	-	82.4	4.44kPa(20°C)	2.1	12.7	2



10. STABILITY AND REACTIVITY

Stability:	Stable in air or under light shielded condition.
Hazardous/harmful reactivity:	React with water, acid, alkali, oxidizing agent metal oxide, halogen compound and generate hydrogen gas. Heat accelerates the reaction. Sealed container elevates inner pressure and may burst or the content may blow out and it is especially dangerous.
Conditions to avoid:	Organic solvent in the product may evaporate when temperature is elevated. Avoid contact with flame, spark, high temperature material and heating.
Incompatible materials:	Avoid contact with water, acid, alkali, oxidizing agent (peroxide, sulfuric acids etc), metal oxides (iron oxide etc.), halogen compounds (chlorine carbon hydrides).
Hazardous decomposition products:	May generate hydrogen gas.

11. TOXICOLOGICAL INFORMATION

Acute toxicity (oral)	2000mg/kg<ATEmix≤5000mg/kg and classified as Category 5.
Acute toxicity (dermal)	2000mg/kg<ATEmix≤5000mg/kg and classified as Category 5.
Acute toxicity (inhalation)	Not applicable to category
Skin corrosion or irritation	Not applicable to category
Serious eye damage or eye irritation	Category 2A is more than 10% and classified as Category 2A.
Respiratory sensitization	Not applicable to category
Skin sensitization	Not applicable to category
Germ cell mutagenicity	Not applicable to category
Carcinogenicity	Not applicable to category
Reproductive toxicity	Category 2 is more than 0.1% and classified as Category 2.
Specific target organ toxicity – repeated exposure	Category 2 is more than 1% and classified as Category 2. (liver,blood vessel,spleen)
Specific target organ toxicity – single exposure	Category 1 is more than 1% and classified as Category 1. (kidney,systemic toxicity,central nervous system) Category 3 is more than 20% and classified as Category 3. (respiratory irritation)
Aspiration hazard	Not applicable to category

12. Ecological information

Hazardous to the aquatic environment - acute	N.A.
Hazardous to the aquatic environment - chronic	N.A.
Hazardous to the Ozone Layer	N.A.
Ecotoxicity:	
Fish	96h LC50 100mg/L (Isopropyl alcohol)
Persistence and degradability:	No information at this point.
Bioaccumulation:	No information at this point.
Mobility in soil:	No information at this point.
Other hazards:	No information at this point.



13. Disposal considerations

Disposal: Do not reuse empty package.
Do not put sealed container in a flame.
Do not weld or melt down. When dispose of waste product and empty container commission to legally approved industrial waste disposer.

Contaminated container and packing:

Confirm that there is not breakage, corrosion, leakage etc. of the package.
Pile containers in a way that does not cause falling, tumbling or breakage.
Put appropriate cover to avoid direct sunlight and penetration of rain.
Transfer the container avoiding significant friction or shaking.
Pack, label and transfer according to related regulations.

14. Transport information

Land Transportation: Comply with regulations. When the product significantly leak and there is a risk of fire during transportation take precautionary measures to prevent the fire and inform nearest fire service station.

Marine transportation: Comply with regulations.

Air transportation: Comply with regulations.

International regulation: UN class 4.1
UN number 1325
Packing group: II
Proper shipping name: Flammable Solid, Organic, N.O.S.
(Aluminium powder and alcohols mixture)

Marine Pollutant Not applicable

15. Regulatory information

Ensure this material is on compliance with federal requirements and ensure it is conformity to local regulations.

16. Other information

References Guidance for safe handling of aluminium paste 2004, 2nd revision, Japan Aluminium Association, Aluminium paste committee
GHS of Classification and Labelling of Chemicals
Recommendations on the TRANSPORT OF DANGEROUS GOODS
Chemical Risk Information Platform, National Institute of Technology and Evaluation (NITE)

Safety Data Sheet is to provide reference information to assure the safe handling of the product. The descriptions herein are based on the currently available sources, information and data but no guarantee is given for its contents, physico-chemical properties, risk or hazard. The precautions herein are for normal handling. If you use this product under the special conditions, take safety measures appropriate for the special use and usage.