



# SAFETY DATA SHEET

## BLUE CUBE OPERATIONS LLC

**Product name:** D.E.R.™ 662-E Solid Epoxy Resin

**Issue Date:** 01/19/2018

**Print Date:** 05/01/2020

BLUE CUBE OPERATIONS LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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### 1. IDENTIFICATION

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**Product name:** D.E.R.™ 662-E Solid Epoxy Resin

**Recommended use of the chemical and restrictions on use**

**Identified uses:** Can coatings. Coil coatings. Powder coating.

**COMPANY IDENTIFICATION**

BLUE CUBE OPERATIONS LLC  
190 CARONDELET PLAZA, SUITE 1530  
CLAYTON MO 63105-3467  
UNITED STATES

**Customer Information Number:**

+1 844-238-3445  
INFO@OLINBC.com

**EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact:** 1 800 424 9300

**Local Emergency Contact:** 1 800-424-9300

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### 2. HAZARDS IDENTIFICATION

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**Hazard classification**

This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Combustible dust

**Label elements**

Signal word: **WARNING!**

**Hazards**

May form combustible dust concentrations in air.

**Other hazards**

No data available

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### 3. COMPOSITION/INFORMATION ON INGREDIENTS

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Component	CASRN	Concentration
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]	25036-25-3	100.0%

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## 4. FIRST AID MEASURES

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### Description of first aid measures

#### General advice:

If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** Wash off with plenty of water.

**Eye contact:** Flush eyes with plenty of water; remove contact lenses after the first 1-2 minutes then continue flushing for several minutes. Only mechanical effects expected. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## 5. FIREFIGHTING MEASURES

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**Suitable extinguishing media:** Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam.

**Unsuitable extinguishing media:** No data available

### Special hazards arising from the substance or mixture

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Phenolic compounds. Carbon monoxide. Carbon dioxide.

**Unusual Fire and Explosion Hazards:** Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, do not permit dust to accumulate. Dense smoke is emitted when burned without sufficient oxygen.

**Advice for firefighters**

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. If material is molten, do not apply direct waterstream. Use fine water spray or foam. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections.

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## 6. ACCIDENTAL RELEASE MEASURES

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**Personal precautions, protective equipment and emergency procedures:** Keep unnecessary and unprotected personnel from entering the area. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Spilled material may cause a slipping hazard.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Sweep up. Contain spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

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## 7. HANDLING AND STORAGE

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**Precautions for safe handling:** Good housekeeping and controlling of dusts are necessary for safe handling of product.

**Conditions for safe storage:** Store in a cool, dry place.

**Storage stability**

<b>Storage temperature:</b>	<b>Shelf life: Use within</b>
< 16 °C (< 61 °F)	24 Month

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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### Control parameters

Exposure limits are listed below, if they exist.

Exposure limits have not been established for those substances listed in the composition, if any have been disclosed.

### Exposure controls

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

### Individual protection measures

**Eye/face protection:** Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles.

#### Skin protection

**Hand protection:** Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized.

**Other protection:** No precautions other than clean body-covering clothing should be needed.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, in dusty atmospheres, use an approved particulate respirator.

The following should be effective types of air-purifying respirators: Particulate filter.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### Appearance

Physical state	Flakes
Color	Yellow
Odor	Odorless
Odor Threshold	No data available
pH	Not applicable
Melting point/range	Not determined
Freezing point	Not applicable to solids
Boiling point (760 mmHg)	Not applicable
Flash point	<b>closed cup</b> (decomposes prior to flashing)
Evaporation Rate (Butyl Acetate = 1)	No data available

<b>Flammability (solid, gas)</b>	May form combustible dust concentrations in air.
<b>Lower explosion limit</b>	Not applicable
<b>Upper explosion limit</b>	Not applicable
<b>Vapor Pressure</b>	Not applicable
<b>Relative Vapor Density (air = 1)</b>	Not applicable
<b>Relative Density (water = 1)</b>	1.18 <i>Literature</i>
<b>Water solubility</b>	Insoluble
<b>Partition coefficient: n-octanol/water</b>	No data available
<b>Auto-ignition temperature</b>	Not applicable
<b>Decomposition temperature</b>	No test data available
<b>Dynamic Viscosity</b>	Not applicable
<b>Kinematic Viscosity</b>	No data available
<b>Explosive properties</b>	No data available
<b>Oxidizing properties</b>	No data available
<b>Softening point</b>	87.0 - 93.0 °C ( 188.6 - 199.4 °F) <i>ASTM D3104</i>
<b>Molecular weight</b>	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** No data available

**Chemical stability:** Stable under recommended storage conditions. See Storage, Section 7.

**Possibility of hazardous reactions:** Will not occur by itself. Masses of more than one pound (0.5 kg) of product plus an aliphatic amine will cause irreversible polymerization with considerable heat build-up.

**Conditions to avoid:** Exposure to elevated temperatures can cause product to decompose.

**Incompatible materials:** Avoid contact with: Acids. Bases. Avoid unintended contact with amines.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials. Uncontrolled exothermic reaction of epoxy resins release phenolics, carbon monoxide, and water.

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## 11. TOXICOLOGICAL INFORMATION

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*Toxicological information appears in this section when such data is available.*

**Acute toxicity**  
**Acute oral toxicity**

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

LD50, Rat, > 2,000 mg/kg No deaths occurred at this concentration.

**Acute dermal toxicity**

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

LD50, Rabbit, > 2,000 mg/kg

**Acute inhalation toxicity**

Vapors are unlikely due to physical properties. No adverse effects are anticipated from single exposure to dust.

The LC50 has not been determined.

**Skin corrosion/irritation**

Essentially nonirritating to skin.

**Serious eye damage/eye irritation**

May cause slight temporary eye irritation.

Corneal injury is unlikely.

Solid or dust may cause irritation or corneal injury due to mechanical action.

**Sensitization**

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

**Carcinogenicity**

Similar epoxy resin did not cause cancer in long-term animal studies.

**Teratogenicity**

No relevant data found.

**Reproductive toxicity**

No relevant data found.

**Mutagenicity**

Some similar resins have shown genetic toxicity in in vitro tests, while others have not.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

**COMPONENTS INFLUENCING TOXICOLOGY:****Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis[oxirane]****Acute inhalation toxicity**

The LC50 has not been determined.

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**12. ECOLOGICAL INFORMATION**

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*Ecotoxicological information appears in this section when such data is available.*

**Toxicity****Acute toxicity to fish**

Not expected to be acutely toxic, but may cause adverse effects by physical/mechanical means.

**Persistence and degradability**

**Biodegradability:** Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

**Bioaccumulative potential**

**Bioaccumulation:** In the terrestrial environment, material is expected to remain in the soil.

**Mobility in soil**

In the aquatic environment, material will sink and remain in the sediment.

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**13. DISPOSAL CONSIDERATIONS**

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**Disposal methods:** AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Regulations may vary in different locations. DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

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**14. TRANSPORT INFORMATION**

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**DOT**

Not regulated for transport

**Classification for SEA transport (IMO-IMDG):**

Not regulated for transport  
Consult IMO regulations before transporting ocean bulk

**Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code**

**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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**15. REGULATORY INFORMATION**

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**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312**

This product is not a hazardous chemical under 29CFR 1910.1200, and therefore is not covered by Title III of SARA.

**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Pennsylvania Worker and Community Right-To-Know Act:**

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

**California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)**

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

**United States TSCA Inventory (TSCA)**

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.



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## 16. OTHER INFORMATION

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### Product Literature

Additional information on this product may be obtained by calling your sales or customer service contact. Ask for a product brochure. Additional information on this and other products may be obtained by visiting our web page.

### Hazard Rating System

#### NFPA

Health	Fire	Reactivity
0	1	0

### Revision

Identification Number: 37329 / A476 / Issue Date: 01/19/2018 / Version: 4.1

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

### Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

**Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

BLUE CUBE OPERATIONS LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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