

THE DOW CHEMICAL COMPANY
SALES SPECIFICATION

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SPECIFIED MATERIAL: 00161992-S

Effective: 15 NOV 2009
Supersedes:

NAME: D.E.H.* 614 Epoxy Curing Agent

MATERIAL DESCRIPTION:

Color: colorless

Odor: amine

Appearance/Physical State: liquid

TEST REQUIREMENTS

TEST ITEM AND CONDITION	LIMIT	UNIT	METHOD	N
Amine Number, as KOH	350-390	mg/g	UPPC-16945-A	
Color, Hazen	Report		ISO 6271	
Color, Gardner	0-5		ISO 4630	
Viscosity, @ 25degC, C/P 50mm	450-750	mPa.s	UPPC-53018-1	

READ PRECAUTIONARY INFORMATION AND MATERIAL SAFETY SHEETS. THIS PRODUCT IS SHIPPED IN COMPLIANCE WITH APPLICABLE LAWS AND REGULATIONS REGARDING CLASSIFICATION, PACKAGING, SHIPPING AND LABELING.