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SAFETY DATA SHEET

Classified in accordance 29 CFR 1910.1200

1. Identification

Product identifier: TEGO® Flow 300

Chemical name:

Polyacrylates in organic solvents

Other means of identification

Recommended restrictions

Recommended use: Industrial Use Restrictions on use: None known.

Manufacturer/Importer/Distributor Information

Company Name : Evonik Corporation

Nutrition & Care PO Box 34628 Richmond, VA 23234

USA

Telephone : +1 804 727 0700

Fax : +1 804 727 0845

E-mail : product-regulatory-services@evonik.com

Emergency telephone number:

24-Hour Health : +1 800 424 9300 (CHEMTREC - US & CANADA)

Emergency 800 681 9531 (CHEMTREC MEXICO)

+1 703 527 3887 (CHEMTREC WORLD)

2. Hazard(s) identification

Hazard Classification

Physical Hazards

Flammable liquids Category 3

Health Hazards

Specific Target Organ Toxicity - Category 3

Single Exposure

Environmental Hazards

Chronic hazards to the aquatic Category 2

environment

Label Elements

Hazard Symbol:



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Signal Word: Warning

Hazard Statement: Flammable liquid and vapor.

May cause respiratory irritation. May cause drowsiness or dizziness.

Toxic to aquatic life with long lasting effects.

Precautionary Statements

Prevention: Keep away from heat/sparks/open flames/hot surfaces. No smoking. Keep

container tightly closed. Avoid breathing dust/fume/gas/mist/vapors/spray.

Avoid release to the environment.

Storage: Store in a well-ventilated place. Keep container tightly closed.

Hazard(s) not otherwise classified (HNOC):

None.

3. Composition/information on ingredients

Chemical name:

Polyacrylates in organic solvents

Mixtures

Chemical Identity	CAS number	Content in percent (%)*
Solvent Naptha, Petroleum	64742-95-6	10 - 25%
3-Methoxybutyl acetate	4435-53-4	20 - 30%

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The exact concentration has been withheld as a trade secret.

4. First-aid measures

Description of necessary first-aid measures

General information: Remove soiled or soaked clothing immediately

Inhalation: Remove individual from site of exposure to fresh air.

Skin Contact: Immediately wash off with soap and water. If irritation persists, seek

medical attention. Show this data sheet.

Eye contact: Flush eye(s) for 15 minutes or more; if irritation persists, consult a

physician (preferably an eye specialist) and show MSDS.

Ingestion: If swallowed, seek medical attention and show MSDS.



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Personal Protection for First-

aid Responders:

As in any fire, wear self-contained breathing apparatus pressuredemand, (MSHA/NIOSH approved or equivalent) and full protective

gear.

Most important symptoms/effects, acute and delayed

Symptoms: Depending on the dose inhalation and/or ingestion may cause: headache,

inebriation, unconsciousness. Prolonged skin contact may cause skin

irritation and/or dermatitis.

Hazards: No data available.

Indication of immediate medical attention and special treatment needed

Treatment: If swallowed, in the event of vomiting, risk of product entering the lungs.

5. Fire-fighting measures

General Fire Hazards: Collect contaminated firefighting water separately, must not be discharged

into the drains.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing

media:

foam, carbon dioxide, dry powder, water spray.

Unsuitable extinguishing

media:

Full water jet

Specific hazards arising from

the chemical:

In the event of fire the following can be released: - carbon dioxide, carbon monoxide Under certain conditions of combustion traces of other toxic

substances cannot be excluded

Special protective equipment and precautions for firefighters

Special fire fighting

procedures:

Keep away from sources of ignition - no smoking. Take action to prevent static discharges. Cool endangered containers by water spray Vapours may

form explosive mixtures with air

Special protective equipment

for fire-fighters:

As in any fire, wear self-contained breathing apparatus pressure-demand,

(MSHA/NIOSH approved or equivalent) and full protective gear.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Ensure adequate ventilation. Keep away sources of ignition.

Methods and material for containment and cleaning

up:

Take up with absorbent material (eg sand, kieselguhr, universal binder) Dispose of absorbed material in accordance with the regulations.

Environmental Precautions: Do not allow to enter drains or waterways Do not discharge into the

subsoil/soil.

7. Handling and storage

Handling

Technical measures (e.g. Local and general ventilation):

Both local exhaust and mechanical (general) are recommended.

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Safe handling advice: Do not inhale gases/vapours/aerosols. Avoid contact with skin and

eyes. Provide good ventilation of working area (local exhaust ventilation if

necessary).

Contact avoidance measures: No data available.

Hygiene measures: No smoking, eating or drinking allowed when using this product. Wash

hands before breaks and at end of work shift.

Storage

Safe storage conditions: Keep container tightly closed in a cool, well-ventilated place.

Safe packaging materials: No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Hazardous components without workplace control parameters

Appropriate Engineering

Controls

Both local exhaust and mechanical (general) are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection: Safety Goggles recommended for use.

Skin Protection

Hand Protection: Material: gloves made of nitril (NBR)

Break-through time: 60 min

Skin and Body

Protection:

Light protective clothing is required.

Respiratory Protection: If ventilation is insufficient, wear appropriate NIOSH approved respiratory

protective equipment.

Hygiene measures: No smoking, eating or drinking allowed when using this product. Wash

hands before breaks and at end of work shift.

9. Physical and chemical properties

Appearance

Physical state: liquid
Form: liquid
Color: Colorless
Odor: Aromatic

Odor Threshold:

pH:

Not applicable

Freezing point:

not measured

approx. 320 °F

Flash Point:

Evaporation Rate:

Flammability (solid, gas):

not measured

not measured

not measured

not measured



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Explosive limit - upper (%):

Explosive limit - lower (%):

Vapor pressure:

vapor density (air=1):

Density:

not measured

not measured

not measured

0.97 g/cm3 (20 °C)

Relative density:

No data available.

Solubility(ies)

Solubility in Water: Insoluble Solubility (other): soluble

Partition coefficient (n-octanol/water): not measured
Self Ignition Temperature: not measured
Decomposition Temperature: not measured
Kinematic viscosity: No data available.
Dynamic viscosity: 70 mPa.s (25 °C)

Other information

Explosive properties: not measured
Oxidizing properties: not oxidizing
Minimum ignition temperature: 400 °C

Metal Corrosion: Not corrosive to metals

10. Stability and reactivity

Reactivity: see section "Possibility of hazardous reactions"

Chemical Stability: The product is stable under normal conditions.

Possibility of hazardous

reactions:

No No hazardous reactions with proper storage and handling.

Conditions to avoid: Keep away from heat, sparks and open flame.

Incompatible Materials: Unknown

Hazardous Decomposition

Products:

None with proper storage and handling.

11. Toxicological information

Information on likely routes of exposure

Inhalation: If handled correctly, not a relevant route of exposure. Information on effects

are given below.

Skin Contact: Relevant route of exposure. Information on effects are given below.

Eye contact: Relevant route of exposure. Information on effects are given below.

Ingestion: If handled correctly, not a relevant route of exposure. Information on effects

are given below.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

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Ingestion: No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product:

Components:

Solvent Naptha, LD 50 (Rat): 3,592 mg/kg

Petroleum

3-Methoxybutyl acetate LD 50 (Rat): 4,210 mg/kg

Dermal

Product:

Components:

Solvent Naptha, LD 50 (Rat): > 3,160 mg/kg

Petroleum

Inhalation Product:

Components:

Solvent Naptha, LC 50 (Rat): > 6.193 mg/l

Petroleum

Repeated dose toxicity

Product: no data available

Skin Corrosion/Irritation

Product: non-irritant

non-irritant

Serious Eye Damage/Eye Irritation

Product: non-irritant

non-irritant

Respiratory or Skin Sensitization

Product:

non-sensitizing

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogens present or none present in regulated quantities

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogens present or none present in regulated quantities

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogens present or none present in regulated quantities



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Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: no data available

Specific Target Organ Toxicity - Repeated Exposure

Product: no data available

Aspiration Hazard

Product: Not classified

Other effects: May cause respiratory irritation. Vapours may cause drowsiness and

dizziness. Due to the composition of the product it cannot be excluded: May be fatal if swallowed and enters airways. Repeated exposure may cause

skin dryness or cracking.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Chronic hazards to the aquatic environment:

Fish

US

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: ErL50 (Estimated Loading rate) (Pseudokirchneriella subcapitata (green

algae), 72 h): > 100 mg/l The data are derived from the evaluations or test

results achieved with similar products (conclusion by analogy).

NOEL (Pseudokirchneriella subcapitata (green algae), 72 h): > 100 mg/l The data are derived from the evaluations or test results achieved with similar

products (conclusion by analogy).

Persistence and Degradability



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Biodegradation

Product: No data available.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)

Product: Log Kow: not measured

Mobility in soil: No data available.

Components:

Solvent Naptha, No data available.

Petroleum

3-Methoxybutyl acetate No data available.

Other adverse effects: Do not allow to enter soil, waterways or waste water canal.

13. Disposal considerations

Disposal methods: In accordance with local authority regulations, take to special waste

incineration plant

Contaminated Packaging: If empty contaminated containers are recycled or disposed of, the receiver

must be informed about possible hazards.

14. Transport information

Domestic regulation

49 CFR

UN/ID/NA number : UN 1993

Proper shipping name : Flammable liquids, n.o.s.

(hydrocarbons, C9, aromatics)

Class : 3

Packing group : III

Labels : 3

ERG Code : 128

Marine pollutant : yes

Remarks : For Mexico only: When shipping in, by or via Mexico this

product must be classified, placarded, marked and shipped as

follows: "UN 1993 FLAMMABLE LIQUID, N.O.S. (hydrocarbons, C9, aromatics), 3, III, Marine Pollutant"

For USA only: This product is not regulated in packages < 119

gallons / 450 L. In bulk packages this products is a

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Combustible Liquid, NA1993.

International Regulations

IATA-DGR

UN/ID No. UN 1993

Proper shipping name : Flammable liquid, n.o.s.

(hydrocarbons, C9, aromatics)

Class 3

Ш Packing group

Labels 3

Packing instruction (cargo

aircraft)

366

Packing instruction

(passenger aircraft)

355

Environmentally hazardous yes

IMDG-Code

UN number UN 1993

Proper shipping name FLAMMABLE LIQUID, N.O.S.

(hydrocarbons, C9, aromatics)

Class 3

Packing group Ш

Labels 3

EmS Code F-E, <u>S-E</u>

Marine pollutant yes

Remarks Stowage category A

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

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None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

<u>Chemical Identity</u> <u>Reportable quantity</u>

cumene 5000 lbs. Xylene 100 lbs. 2-Propenoic acid, 2-100 lbs.

methylpropyl ester

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Flammable (gases, aerosols, liquids, or solids), Specific target organ toxicity (single or repeated exposure)

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

SARA 311/312 Hazardous Chemical

Chemical Identity Threshold Planning Quantity

SARA 313 (TRI Reporting)

Reporting threshold for

Chemical Identity other users

1,2,4-trimethylbenzene Otherwise used (non-

manufacturing/processing)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

<u>Chemical Identity</u> <u>Reportable quantity</u>

Xylene Reportable quantity: 100 lbs.

US State Regulations

US. California Proposition 65



WARNING: This product can expose you to chemicals including, cumene, which is [are] known to the State of California to cause cancer.

US. New Jersey Worker and Community Right-to-Know Act

Chemical Identity

3-Methoxybutyl acetate 1,2,4-trimethylbenzene mesitylene

US. Massachusetts RTK - Substance List

No ingredient regulated by MA Right-to-Know Law present.



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US. Pennsylvania RTK - Hazardous Substances

Chemical Identity

1,2,4-trimethylbenzene mesitylene

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

Inventory Status:

US TSCA Inventory: Included on Inventory. This product contains one or more

components that comply with the TSCA Polymer Exemption criteria

per 40 CFR 723.250.

Canada DSL Inventory List: Included on Inventory.

16.Other information, including date of preparation or last revision

HMIS Hazard ID

Health	2
Flammability	2
Physical Hazards	0
PERSONAL PROTECTION	Х

Consult supervisor for special handling instructions for these substances.

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

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Version #: 1.1

Further Information: CTFA: complies

Revision Information: Changes since the last version are highlighted in the margin. This version

replaces all previous versions.

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