SAFETY DATA SHEET
THE DOW CHEMICAL COMPANY*

Product name: RHOPLEX™ HG-1630 Emulsion

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THE DOW CHEMICAL COMPANY* encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: RHOPLEX™ HG-1630 Emulsion

Recommended use of the chemical and restrictions on use
Identified uses: Coatings product

COMPANY IDENTIFICATION
THE DOW CHEMICAL COMPANY*
Agent for Rohm and Haas Chemicals LLC
100 INDEPENDENCE MALL WEST
PHILADELPHIA PA 19106-2399
UNITED STATES

Customer Information Number: 215-592-3000
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: 1 800 424 9300
Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification
This material is hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.
Skin sensitisation - Category 1

Label elements
Hazard pictograms

Signal word: **WARNING!**

Hazards
May cause an allergic skin reaction.

Precautionary statements

Prevention
Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
Contaminated work clothing should not be allowed out of the workplace.
Wear protective gloves.

Response
IF ON SKIN: Wash with plenty of soap and water.
If skin irritation or rash occurs: Get medical advice/ attention.
Wash contaminated clothing before reuse.

Disposal
Dispose of contents/ container to an approved waste disposal plant.

Other hazards
no data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Acrylic emulsion
This product is a mixture.

Component	CASRN	Concentration
Acrylic polymer(s)	Not hazardous	44.0 - 46.0 %
Residual monomers	Not required	< 0.05 %
Water	7732-18-5	54.0 - 56.0 %
2-Methyl-4-isothiazolin-3-one	2682-20-4	< 50.0 PPM
5-Chloro-2-methyl-4-isothiazolin-3-one	26172-55-4	< 50.0 PPM

4. FIRST AID MEASURES

Description of first aid measures
Inhalation: Move to fresh air.

Skin contact: Wash with water and soap as a precaution. If skin irritation persists, call a physician.

Eye contact: Rinse with plenty of water. If eye irritation persists, consult a specialist.

Ingestion: Drink 1 or 2 glasses of water. Consult a physician if necessary. Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed: Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed
Notes to physician: Treatment should be directed at preventing absorption, administering to symptoms (if they occur), and providing supportive therapy.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media: no data available

Special hazards arising from the substance or mixture
Hazardous combustion products: no data available

Unusual Fire and Explosion Hazards: Material can splatter above 100C/212F. Dried product can burn.

Advice for firefighters
Fire Fighting Procedures: no data available

Special protective equipment for firefighters: Wear self-contained breathing apparatus and protective suit.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Keep people away from and upwind of spill/leak. Material can create slippery conditions.

Environmental precautions: CAUTION: Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

Methods and materials for containment and cleaning up: Contain spills immediately with inert materials (e.g., sand, earth). Transfer liquids and solid diking material to separate suitable containers for recovery or disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep container tightly closed. Do not breathe vapors, mist or gas.

Conditions for safe storage: Keep from freezing - product stability may be affected. STIR WELL BEFORE USE.

Storage stability
Storage temperature: 1 - 49 °C (34 - 120 °F)

Other data: Monomer vapors can be evolved when material is heated during processing operations. See SECTION 8, for types of ventilation required.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
Exposure limits are listed below, if they exist.

Component	Regulation	Type of listing	Value/Notation
2-Methyl-4-isothiazolin-3-one	Rohm and Haas	TWA	1.5 mg/m3
	Rohm and Haas	STEL	4.5 mg/m3
5-Chloro-2-methyl-4-isothiazolin-3-one	Rohm and Haas	TWA	0.076 mg/m3
	Rohm and Haas	STEL	0.23 mg/m3

Exposure controls
Engineering controls: Use local exhaust ventilation with a minimum capture velocity of 100 ft/min. (0.5 m/sec.) at the point of vapor evolution. Refer to the current edition of Industrial Ventilation: A Manual of Recommended Practice published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.

Protective measures: Facilities storing or utilizing this material should be equipped with an eyewash facility.

Individual protection measures

Eye/face protection: Safety glasses with side-shields Eye protection worn must be compatible with respiratory protection system employed.

Skin protection

Hand protection: The glove(s) listed below may provide protection against permeation. (Gloves of other chemically resistant materials may not provide adequate protection): Neoprene gloves

Respiratory protection: A respiratory protection program meeting OSHA 1910.134 and ANSI Z88.2 requirements or equivalent must be followed whenever workplace conditions warrant a respirator's use. None required under normal operating conditions. Where vapors and/or mists may occur, wear a properly fitted NIOSH approved (or equivalent) half-mask, air-purifying respirator. Air-purifying respirators should be equipped with NIOSH approved (or equivalent) organic vapor cartridges and N95 filters. If oil mist is present, use R95 or P95 filters.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical state	liquid Milky
Color	white
Odor	Amine odor
Odor Threshold	no data available
pH	7.7 - 8.5
Melting point/range	0 °C (32 °F) Water
Freezing point	no data available
Boiling point (760 mmHg)	100.00 °C (212.00 °F) Water

Flash point	Noncombustible
Evaporation Rate (Butyl Acetate = 1)	<1.00 Water
Flammability (solid, gas)	Not Applicable
Lower explosion limit	Not Applicable
Upper explosion limit	Not Applicable
Vapor Pressure	17 mmHg at 20 °C (68 °F) Water
Relative Vapor Density (air = 1)	<1.0000 Water
Relative Density (water = 1)	1.0000 - 1.2000
Water solubility	Dilutable
Partition coefficient: n-octanol/water	no data available
Auto-ignition temperature	Not Applicable
Decomposition temperature	no data available
Dynamic Viscosity	10 - 250 mPa.s
Kinematic Viscosity	no data available
Explosive properties	no data available
Oxidizing properties	no data available
Molecular weight	no data available
Percent volatility	54 - 56 % Water

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: no data available

Chemical stability: Stable

Possibility of hazardous reactions: None known.
Product will not undergo polymerization.

Conditions to avoid: no data available

Incompatible materials: There are no known materials which are incompatible with this product.

Hazardous decomposition products: Thermal decomposition may yield acrylic monomers.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity
LD50, Rat, > 5,000 mg/kg

Acute dermal toxicity
LD50, Rabbit, > 5,000 mg/kg

Acute inhalation toxicity
Product test data not available.

Skin corrosion/irritation
May cause transient irritation.

Serious eye damage/eye irritation
No eye irritation

Sensitization
Product test data not available.

Specific Target Organ Systemic Toxicity (Single Exposure)
Product test data not available.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Product test data not available.

Carcinogenicity
Product test data not available.

Teratogenicity
Product test data not available.

Reproductive toxicity
Product test data not available.

Mutagenicity
Product test data not available.

Aspiration Hazard
Product test data not available.

Additional information
No data are available for this material. The information shown is based on profiles of compositionally similar materials.

COMPONENTS INFLUENCING TOXICOLOGY:

Acrylic polymer(s)

Acute inhalation toxicity
The LC50 has not been determined.

Residual monomers

Acute inhalation toxicity
The LC50 has not been determined.

2-Methyl-4-isothiazolin-3-one

Acute inhalation toxicity
The LC50 has not been determined.,

Sensitization
Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
May cause respiratory irritation.
Route of Exposure: Inhalation
Target Organs: Respiratory Tract

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Carcinogenicity
Did not cause cancer in laboratory animals.

Teratogenicity
Did not cause birth defects in laboratory animals.

Reproductive toxicity
In animal studies, did not interfere with reproduction.

Mutagenicity
Negative in genetic toxicity tests.

Aspiration Hazard
Aspiration into the lungs may occur during ingestion or vomiting, causing tissue damage or lung injury.

5-Chloro-2-methyl-4-isothiazolin-3-one

Acute inhalation toxicity
Prolonged excessive exposure may cause serious adverse effects, even death. Dust may cause severe irritation of the upper respiratory tract (nose and throat) and lungs.

LC50, Rat, 4 Hour, dust/mist, 0.33 mg/l

Sensitization
Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity
Did not cause cancer in laboratory animals.

Reproductive toxicity
In animal studies, did not interfere with reproduction.

Mutagenicity
In vitro genetic toxicity studies were negative in some cases and positive in other cases. Animal genetic toxicity studies were negative.

Aspiration Hazard
Aspiration into the lungs may occur during ingestion or vomiting, causing tissue damage or lung injury.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

General Information
There is no data available for this product.

Toxicity

Acrylic polymer(s)

Acute toxicity to fish
No relevant data found.

Residual monomers

Acute toxicity to fish
No relevant data found.

2-Methyl-4-isothiazolin-3-one

Acute toxicity to fish
Material is highly toxic to aquatic organisms on an acute basis (LC50/EC50 between 0.1 and 1 mg/L in the most sensitive species tested).
LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, 4.77 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates
LC50, Daphnia magna (Water flea), 48 Hour, 0.93 - 1.9 mg/l

Acute toxicity to algae/aquatic plants
EC50, Algae (Selenastrum capricornutum), 72 Hour, Growth rate, 0.158 mg/l, OECD Test Guideline 201

Chronic toxicity to aquatic invertebrates
NOEC, Daphnia magna, 21 d, 0.04 mg/l

5-Chloro-2-methyl-4-isothiazolin-3-one

Acute toxicity to fish
Material is highly toxic to aquatic organisms on an acute basis (LC50/EC50 between 0.1 and 1 mg/L in the most sensitive species tested).

LC50, Rainbow trout (Oncorhynchus mykiss), 96 Hour, 0.19 mg/l, OECD Test Guideline 203 or Equivalent
LC50, Bluegill sunfish (Lepomis macrochirus), 96 Hour, 0.28 mg/l

Acute toxicity to aquatic invertebrates
EC50, Daphnia magna, 48 Hour, 0.16 mg/l

Acute toxicity to algae/aquatic plants
NOEC, Selenastrum capricornutum (green algae), Growth rate, 0.0099 mg/l
EC50, Algae (Selenastrum capricornutum), 72 Hour, Growth rate, 0.018 mg/l

Toxicity to bacteria
EC50, Bacteria, 16 Hour, 5.7 mg/l

Chronic toxicity to aquatic invertebrates
NOEC, Daphnia magna (Water flea), 21 d, number of offspring, 0.172000 mg/l
LOEC, Daphnia magna (Water flea), 21 d, number of offspring, 0.572000 mg/l

Persistence and degradability

Acrylic polymer(s)
Biodegradability: No relevant data found.

Residual monomers
Biodegradability: No relevant data found.

2-Methyl-4-isothiazolin-3-one
Biodegradability: Material is expected to be readily biodegradable.

Biodegradation: 98 %
Exposure time: 48 d
Method: Simulation study

5-Chloro-2-methyl-4-isothiazolin-3-one
Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.
10-day Window: Not applicable
Biodegradation: 98 %
Exposure time: 2 d
Method: OECD Test Guideline 302B or Equivalent

Bioaccumulative potential

Acrylic polymer(s)
Bioaccumulation: No relevant data found.

Residual monomers
Bioaccumulation: No relevant data found.

2-Methyl-4-isothiazolin-3-one
Bioaccumulation: Does not bioaccumulate. Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): -0.75 Measured

5-Chloro-2-methyl-4-isothiazolin-3-one

Partition coefficient: n-octanol/water(log Pow): -0.71 - 0.75 Measured

Mobility in soil

Residual monomers

No relevant data found.

2-Methyl-4-isothiazolin-3-one

No relevant data found.

5-Chloro-2-methyl-4-isothiazolin-3-one

No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: Coagulate the emulsion by the stepwise addition of ferric chloride and lime. Remove the clear supernatant and flush to a chemical sewer. For disposal, incinerate or landfill at a permitted facility in accordance with local, state, and federal regulations.

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Not regulated for transport

Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

OSHA Hazard Communication Standard
This product is considered hazardous under the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
This product is not a hazardous chemical under 29CFR 1910.1200, and therefore is not covered by Title III of SARA.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This product does not contain a chemical which is listed in Section 313 at or above de minimis concentrations.

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103
Releases of this material to air, land, or water are not reportable to the National Response Center under the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) or to state and local emergency planning committees under the Superfund Amendments and Reauthorization Act (SARA) Title III Section 304.

Pennsylvania
Any material listed as "Not Hazardous" in the CAS REG NO. column of SECTION 2, Composition/Information On Ingredients, of this MSDS is a trade secret under the provisions of the Pennsylvania Worker and Community Right-to-Know Act.

California (Proposition 65)
This product contains trace levels of a component or components known to the state of California to cause cancer:

Components	**CASRN**
Formaldehyde	50-00-0

United States TSCA Inventory (TSCA)
All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System
HMIS

Health	Flammability	Physical Hazard
1	0	0

Revision
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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

Rohm and Haas	Rohm and Haas OEL's
STEL	Short Term Exposure Limit (STEL):
TWA	Time Weighted Average (TWA):

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY* urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.