

**Date Prepared:** 09/02/2021

# **SAFETY DATA SHEET**

#### 1. IDENTIFICATION

Product Name: EBECRYL® 657 radiation curing resins

Synonyms: None

**Product Description:** Acrylate modified alkyd resin

Molecular Formula: Mixture
Molecular Weight: Mixture

Intended/Recommended Use: Coatings & Inks

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA

For Product and all Non-Emergency Information call your local Allnex contact point or contact us at http://www.allnex.com/contact

# EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:

+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC) See Section 16 for Emergency phone numbers for other regions.

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# 2. HAZARDS IDENTIFICATION

#### **GHS Classification**

Serious Eye Damage / Eye Irritation Hazard Category 1 Skin Sensitizer Hazard Category 1B Aquatic Environment Acute Hazard Category 2 Aquatic Environment Chronic Hazard Category 3

#### **LABEL ELEMENTS**



## Signal Word DANGER

#### **Hazard Statements**

Causes serious eye damage
May cause an allergic skin reaction
Toxic to aquatic life
Harmful to aquatic life with long lasting effects

**Precautionary Statements** 

Date Prepared: 09/02/2021

Avoid breathing dust/fume/gas/mist/vapours/spray.

Contaminated work clothing should not be allowed out of the workplace.

Wear protective gloves/protective clothing/eye protection/face protection.

Avoid release to the environment.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a POISON CENTER or doctor/physician.

IF ON SKIN: Wash with plenty of soap and water.

Specific treatment (see supplemental first aid instructions on this label).

Wash contaminated clothing before reuse.

Dispose of contents/container in accordance with local and national regulations.

#### Hazards Not Otherwise Classified (HNOC), Other Hazards

Polymerization may occur from excessive heat, contamination or exposure to direct sunlight.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### **HAZARDOUS INGREDIENTS**

Component / CAS No.	%	GHS Classification
Acrylic acid	< 0.3	Flam. Liq. 3 (H226)
79-10-7		Acute Tox. 4 (H302)
		Acute Tox. 4 (H312)
		Acute Tox. 4 (H332)
		STOT Single 3 (H335)
		Skin Corr. 1A (H314)
		Eye Dam. 1 (H318)
		Aquatic Acute 1 (H400)
		Aquatic Chronic 2 (H411)
Acrylated resin	1 - 5	Eye Irrit. 2A (H319)
-		Skin Sens. 1B (H317)
		Aquatic acute 2 (H401)
Acrylate	15 - 18	Eye Dam. 1 (H318)
-		Skin Sens. 1 (H317)
		Aquatic Acute 2 (H401)
		Aquatic Chronic 2 (H411)

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

#### 4. FIRST AID MEASURES

#### **First-aid Measures**

## Inhalation:

Remove to fresh air. If breathing is difficult, give oxygen. Obtain medical advice if there are persistent symptoms.

#### **Skin Contact:**

Wash immediately with plenty of water and soap. Remove contaminated clothing and shoes without delay. Obtain medical attention. Do not reuse contaminated clothing without laundering. Destroy or thoroughly clean shoes before reuse.

## **Eye Contact:**

Rinse immediately with plenty of water for at least 15 minutes. Obtain medical advice if there are persistent

Date Prepared: 09/02/2021

symptoms.

#### Ingestion:

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

## Most Important Symptoms and Effects, Acute and Delayed

None known.

#### **Immediate Medical Attention and Special Treatment**

In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

#### **Notes To Physician:**

No specific measures have been identified.

#### 5. FIRE-FIGHTING MEASURES

#### Suitable Extinguishing Media:

Use water spray or fog, carbon dioxide or dry chemical.

# **Unsuitable Extinguishing Media:**

high pressure water jet.

# **Protective Equipment:**

Firefighters, and others exposed, wear self-contained breathing apparatus. Wear full firefighting protective clothing. See SDS Section 8 (Exposure Controls/Personal Protection).

#### **Special Hazards:**

Keep containers cool by spraying with water if exposed to fire.

#### 6. ACCIDENTAL RELEASE MEASURES

#### Personal precautions:

Where exposure level is not known, wear approved, positive pressure, self-contained respirator. Where exposure level is known, wear approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

# **Methods For Cleaning Up:**

Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water.

#### **Environmental Precautions:**

Avoid release to the environment.

#### References to other sections:

See Sections 7, 8 and 13 for additional information.

#### 7. HANDLING AND STORAGE

## **HANDLING**

**Precautions:** Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves and eye/face protection.

**Special Handling Statements:** Provide good ventilation of working area (local exhaust ventilation if necessary). Avoid excessive heat, contamination or exposure to direct sunlight to prevent polymerization.

Date Prepared: 09/02/2021

#### **STORAGE**

Store in a cool, dry, well ventilated place and keep container tightly closed. Keep away from heat sources and direct sunlight.

Storage Temperature: Store at 4 - 40 °C

Reason: Quality.

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#### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

## **Engineering Measures:**

Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure when spraying or curing at elevated temperatures.

### **Respiratory Protection:**

For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. Recommended respirators include those certified by NIOSH.

#### Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

#### **Eve Protection:**

Wear eye/face protection such as chemical splash proof goggles or face shield. Eyewash equipment and safety shower should be provided in areas of potential exposure.

#### Skin Protection:

Avoid skin contact. Wear impermeable gloves and suitable protective clothing. Barrier creams may be used in conjunction with the gloves to provide additional skin protection.

#### **Hand Protection:**

Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

## Gloves for repeated or prolonged exposure - non exhaustive list:

Nitrile rubber (NBR), thickness: > 0.56 mm, break through time: up to 480 min

#### Gloves for short term exposure/splash protection - non exhaustive list:

Nitrile rubber (NBR), thickness: 0.1 mm, break through time: up to 30 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

#### Not suitable gloves - non exhaustive list:

Latex gloves

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. Use PE gloves as under gloves for difficult situations like for instance: high exposure, unknown composition or unknown properties of the chemicals.

#### **Additional Advice:**

Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water.

## **Exposure Limit(s)**

Date Prepared: 09/02/2021

79-10-7 Acrylic acid

OSHA (PEL): Not established

ACGIH (TLV): (skin)

2 ppm (TWA)

Other Value: 1 ppm skin (Allnex)

# **Biological Exposure Limit(s)**

No values have been established.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Color:** dark amber **Appearance:** liquid

Odor: ester acrylate
Boiling Point: > 100 °C
Melting Point: Not available

Vapor Pressure: 0.013 Pa hPa @ 25 °C

Specific Gravity/Density: 1.03 g/cm³
Vapor Density: Not available
Percent Volatile (% by wt.): < 0.3 %
PH: Not available
Saturation In Air (% By Vol.): Not available

Saturation In Air (% By Vol.): Not available
Evaporation Rate: Not available
Solubility In Water: 5 g/L @ 20 °C

Volatile Organic Content: Not available

Flash Point: Non Flammable (polymerized at 190 °C) Cleveland Open Cup

Flammable Limits (% By Vol): Not applicable Autoignition Temperature: Not available Not available

Partition coefficient 2.1 @ 23 °C OECD 117 Not available

(n-octanol/water):

Odor Threshold: Not available Viscosity (Kinematic): Not available

Viscosity (Dynamic): 3000 - 4000 mPa.s @ 60 °C Very highly viscous liquid

Flammability: Normal combustion

Oxidizing Properties: Not available

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## 10. STABILITY AND REACTIVITY

Reactivity: No information available

Stability: Stable.

**Conditions To Avoid:** Avoid temperatures higher than 60°C. Avoid friction with temperature increase as

result. Avoid exposure to strong UV sources. Avoid direct contact with heat

sources.

Polymerization: May occur

**Conditions To Avoid:** Uncontrolled polymerization may cause rapid evolution of heat and increase in

pressure that could result in violent rupture of sealed storage vessels or containers Hazardous polymerization can occur when exposed to direct sunlight. Hazardous

exothermic polymerization can occur when heated.

Date Prepared: 09/02/2021

Materials To Avoid: Avoid contact with peroxides.

Avoid contact with strong acids and alkali"s. Avoid free radical producing initiators. Avoid contact with reactive metals.

They give an exothermic reaction with the product. Unintentional contact with them should be avoided.

**Hazardous Decomposition** 

**Products:** 

oxides of carbon hydrocarbons

nitrogen oxides (NOx)

# 11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Skin, Eyes, Oral.

**Acute toxicity - oral:** Not Classified **-** Based on available data and/or professional judgment, the classification criteria are not met.

**Acute toxicity - dermal:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Acute toxicity - inhalation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Skin corrosion / irritation:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Serious eye damage / eye irritation: Causes serious eye damage

**Respiratory sensitization:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin sensitization: May cause an allergic skin reaction

**Carcinogenicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Germ cell mutagenicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Reproductive toxicity:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

**Specific target organ toxicity (STOT) - single exposure:** Not Classified. **-** Based on available data and/or professional judgment, the classification criteria are not met.

**Specific target organ toxicity (STOT) - repeated exposure:** Not Classified. **-** Based on available data and/or professional judgment, the classification criteria are not met.

**Aspiration hazard:** Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

# PRODUCT TOXICITY INFORMATION

#### **ACUTE TOXICITY DATA**

oral rat Acute LD50 > 2000 mg/kg (tested) < dermal rabbit Acute LD50 > 2000 mg/kg inhalation rat Acute LC50 4 hr > 5 mg/l (Dust/Mist)

#### **LOCAL EFFECTS ON SKIN AND EYE**

Page 7 of 12

SDS: 0018376

Acute Irritation eye rabbit Causes serious damage

**ALLERGIC SENSITIZATION** 

Sensitization Skin Sensitizing Sensitization respiratory No data

#### **GENOTOXICITY**

**Assays for Gene Mutations** 

Ames Salmonella Assay No data

## OTHER INFORMATION

The toxicity data above are the results from Allnex sponsored studies or from the available public literature.

The toxicological properties of this material have not been fully determined.

Prolonged or repeated contact with skin or mucous membrane may result in irritation symptoms such as redness, blistering, dermatitis, etc.

The inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.

#### HAZARDOUS INGREDIENT TOXICITY DATA

Acrylic acid has acute oral (rat) LD50, acute dermal (rabbit) LD50, and acute inhalation (rat, 4-hr, vapor) LC50 values of 617-1405 mg/kg, >2000 mg/kg, and >1730 ppm (>5.1 mg/L), respectively. Direct contact may cause severe eye irritation with corneal injury which may result in permanent impairment of vision and even blindness. Chemical burns may occur. Vapors may also cause severe eye irritation. Skin contact may cause severe skin burns. Symptoms may include pain, severe local redness, swelling, blistering and tissue damage. Inhalation overexposure may cause severe irritation of the respiratory tract. Repeated overexposures may have effects on the kidney. Acrylic acid did not cause cancer when given to rats in their drinking water throughout their lifetime. No skin tumors occurred in mice receiving repeated skin applications of acrylic acid at nonirritating doses. A slight, not statistically significant increase in skin tumors reported in another study is difficult to interpret due to the low incidence and conflicting information regarding dose. This substance has been toxic to the fetus in laboratory animals at doses toxic to the mother but has not been found to cause birth defects in laboratory animals. In laboratory animal studies with acrylic acid, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals. The results of in vitro genetic toxicity studies are predominantly negative. Animal genetic toxicity studies are negative (not mutagenic).

Acrylated resin has acute oral (rat) and dermal (rabbit) LD50 values >2000 mg/kg bw, respectively. Serious corneal opacity and considerable redness and oedema were observed in an eye irritation study with rabbits. No dermal reactions were observed in a skin irritation study with rabbits. This material may cause dermal sensitization. Based on all available data, genotoxicity is not expected. No systemic toxicity was observed up to the highest dose level in a sub-chronic study via oral route with rats. Developmental toxicity is not expected and reproductive performance were not affected with a structural analogue.

Acrylate is not irritating for skin but severely irritating (corrosive) to the eyes. This substance showed a sensitisation potential (sensitizer) in the Local Lymph Node Assay.

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WARNING: Reproductive Harm – www.P65Warnings.ca.gov

# 12. ECOLOGICAL INFORMATION

TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

Overall Environmental Toxicity: Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Date Prepared: 09/02/2021

Based on allnex sponsored studies.

## **ALGAE TEST RESULTS**

Test: OECD Test No. 201: Freshwater Algae and Cyanobacteria, Growth Inhibition Test

**Duration:** 72 hr

**Species:** Green Algae (Selenastrum capricornutum)

49 mg/l EC50 2.7 mg/l NOEC

## **FISH TEST RESULTS**

**Test:** Acute toxicity, freshwater (OECD 203) **Duration:** 96 hr. **Procedure:** Static.

**Species:** Carp (Cyprinus carpio) 55 mg/l LC50

## **INVERTEBRATE TEST RESULTS**

Test: Acute Immobilization (OECD 202)

Duration: 48 hr Procedure: Static

Species: Water Flea (Daphnia magna)

> 67 mg/l EC50 100 mg/l NOEC

# RESULTS OF PBT AND vPvB ASSESSMENT

Not determined

#### HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
Acrylic acid (79-10-7)	LC50 = 27 mg/L - Salmo gairdneri (96h)
Acrylated resin (-)	Not available
Acrylate (-)	Not available

Component / CAS No.	Toxicity to Water Flea
Acrylic acid (79-10-7)	EC50 = 47 mg/L - Daphnia magna (48h)
	EC50 = 95 mg/L - Daphnia magna (48h)
	NOEC = 12-19 mg/L - Daphnia magna (21d)
Acrylated resin (-)	Not available
Acrylate (-)	Not available

Component / CAS No.	Toxicity to Algae
Acrylic acid (79-10-7)	EC50 = 0.13 mg/L - Scenedesmus subspicatus (72h)
	EC10 = 0.03 mg/L - Scenedesmus subspicatus (72h)
Acrylated resin (-)	Not available

Date Prepared: 09/02/2021

Acrylate (-)	Not available
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Component / CAS No.	Partition coefficient
Acrylic acid (79-10-7)	0.38 - 0.46
Acrylated resin (-)	Not available
Acrylate (-)	Not available

#### 13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

## 14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

#### **US DOT**

Dangerous Goods? Not applicable/Not regulated

#### TRANSPORT CANADA

Dangerous Goods? Not applicable/Not regulated

#### ICAO / IATA

Dangerous Goods? Not applicable/Not regulated

#### IMO

Dangerous Goods? Not applicable/Not regulated

#### SPECIAL PRECAUTIONS FOR USER

Protect against external heat sources above +40°C/104°F.

## **Inventory Information**

**United States (USA):** All components of this product are designated as "Active" on the TSCA Inventory or are not required to be listed.

SDS: 0018376

**Canada:** All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

**European Economic Area (including EU):** When purchased and shipped from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

**Australia:** All components of this product are included in the Australian Inventory of Industrial Chemicals (AIIC) or are not required to be listed on AIIC.

**New Zealand:** This product is approved or exempt under the Hazardous Substances and New Organisms (HSNO) Act.

**China:** All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

**Japan:** One or more components of this product are NOT included on the Japanese (ENCS and/or ISHL) inventories.

**Korea:** All components of this product are included on the Korean (ECL) inventory or are not required to be listed on the Korean inventory. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances). All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.

**Philippines:** All components of this product are either listed on the Philippine (PICCS) inventory, have been assessed by Environmental Management Bureau (EMB) or are exempt from notification requirements.

**Taiwan:** All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

**Switzerland:** All components of this product are exempt from the new substance notification requirements for Switzerland (SR 813.11 art. 24-26).

**Turkey:** When purchased directly from Allnex by a Turkish legal entity, this product is compliant with the PRE-registration requirements of KKDIK as all its components are either pre-registered, excluded and/or exempt.

#### OTHER ENVIRONMENTAL INFORMATION

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

This product does not contain any components regulated under these sections of the EPA

#### PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

**Physical Hazards** 

Not applicable

**Health Hazards**Respiratory or Skin Sensitization
Serious eye damage or eye irritation

## 16. OTHER INFORMATION

## NFPA Hazard Rating (National Fire Protection Association)

Health: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

Fire: 1 - Materials that must be preheated before ignition can occur.

Instability: 1 - Materials that in themselves are normally stable, but that can become unstable at elevated temperatures and pressures.

Reasons for Issue: Revised Section 1

**Date Prepared:** 09/02/2021 **Date of last significant revision:** 07/27/2021

#### **Component - Hazard Statements**

Acrylic acid

H226 - Flammable liquid and vapor.

H302 - Harmful if swallowed.

H312 - Harmful in contact with skin.

H314 - Causes severe skin burns and eye damage.

H318 - Causes serious eye damage.

H332 - Harmful if inhaled.

H335 - May cause respiratory irritation.

H400 - Very toxic to aquatic life.

H411 - Toxic to aquatic life with long lasting effects.

Acrylated resin

H317 - May cause an allergic skin reaction.

H319 - Causes serious eye irritation.

H401 - Toxic to aquatic life.

Acrylate

H317 - May cause an allergic skin reaction.

H318 - Causes serious eye damage.

H401 - Toxic to aquatic life.

H411 - Toxic to aquatic life with long lasting effects.

#### **Emergency phone numbers for other regions**

#### **Asia Pacific**

Australia: +61 1800 022 037 (Allnex Australia) China (PRC): +86(0)532 8388 9090 (NRCC)

India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)

Indonesia: 007 803 011 0293 (Carechem 24) Japan: +81 345 789 341 (Carechem 24) Korea: +82 2 3479 8401 (Carechem 24) Malaysia: +60 3 6207 4347 (Carechem 24)

New Zealand: +64 0800 803 002 (Allnex New Zealand)

Philippines: +63 2 231 2149 (Carechem 24) Taiwan: +886 2 8793 3212 (Carechem 24) Vietnam: +84 8 4458 2388 (Carechem 24) All Others: +65 3158 1074 (Carechem 24)

**Europe** 

+44 (0) 1235 239 670 (Carechem 24)

Middle East, Africa

+44 (0) 1235 239 671 (Carechem 24)

Latin America

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

SDS: 0018376 Date Prepared: 09/02/2021

Prepared By: Product Stewardship & Regulatory Affairs Department, http://www.allnex.com/contact

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