

SAFETY DATA SHEET

1. IDENTIFICATION

Product Name: EBECRYL® 1360 radiation curing resins
Synonyms: None
Product Description: Polysiloxane hexa-acrylate
Molecular Formula: Mixture
Molecular Weight: Mixture
Intended/Recommended Use: Coatings & Inks

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA

For Product and all Non-Emergency Information call your local Allnex contact point or contact us at <http://www.allnex.com/contact>

EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:

+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC)

See Section 16 for Emergency phone numbers for other regions.

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2. HAZARDS IDENTIFICATION

GHS Classification

Serious Eye Damage / Eye Irritation Hazard Category 2A

LABEL ELEMENTS



Signal Word

WARNING

Hazard Statements

Causes serious eye irritation

Precautionary Statements

Wash face, hands and any exposed skin thoroughly after handling.

Wear protective gloves/protective clothing/eye protection/face protection.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

Hazards Not Otherwise Classified (HNOC), Other Hazards

Polymerization may occur from excessive heat, contamination or exposure to direct sunlight.
Contact with skin may cause a cross-allergic reaction in persons already sensitized to acrylates.

3. COMPOSITION/INFORMATION ON INGREDIENTS**HAZARDOUS INGREDIENTS**

Component / CAS No.	%	GHS Classification
4-Methoxyphenol 150-76-5	< 0.2	Acute Tox. 4 (H302) Skin Irrit. 3 (H316) Eye Irrit. 2A (H319) Skin Sens. 1B (H317) Aquatic Acute 2 (H401) Aquatic Chronic 3 (H412)
Polysiloxane hexa-acrylate -	98 - 100	Eye Irrit. 2A (H319)

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

4. FIRST AID MEASURES**First-aid Measures****Inhalation:**

Material is not expected to be harmful if inhaled. Remove to fresh air.

Skin Contact:

Wash immediately with plenty of water and soap.

Eye Contact:

Rinse immediately with plenty of water for at least 15 minutes. Obtain medical advice if there are persistent symptoms.

Ingestion:

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

Most Important Symptoms and Effects, Acute and Delayed

None known.

Immediate Medical Attention and Special Treatment

In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

Notes To Physician:

No specific measures have been identified.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Use water spray or fog, carbon dioxide or dry chemical.

Unsuitable Extinguishing Media:

full water jet.

Protective Equipment:

Firefighters, and others exposed, wear self-contained breathing apparatus. Wear full firefighting protective clothing. See SDS Section 8 (Exposure Controls/Personal Protection).

Special Hazards:

Keep containers cool by spraying with water if exposed to fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:

Where exposure level is not known, wear approved, positive pressure, self-contained respirator. Where exposure level is known, wear approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

Methods For Cleaning Up:

Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water.

Environmental Precautions:

None known.

References to other sections:

See Sections 7, 8 and 13 for additional information.

7. HANDLING AND STORAGE

HANDLING

Precautions: Wash hands thoroughly after handling. Wear eye/face protection.

Special Handling Statements: Provide good ventilation of working area (local exhaust ventilation if necessary). Avoid excessive heat, contamination or exposure to direct sunlight to prevent polymerization.

STORAGE

Store in a cool, dry, well ventilated place and keep container tightly closed. Keep away from heat sources and direct sunlight. Storage in stainless steel, amber glass, amber polyethylene or baked phenolic lined container.

Storage Temperature: Store at 15 - 40 °C

Reason: Quality.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures:

Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure.

Respiratory Protection:

For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. Recommended respirators include those certified by NIOSH.

Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

Eye Protection:

Wear eye/face protection such as chemical splash proof goggles or face shield. Eyewash equipment and safety shower should be provided in areas of potential exposure.

Skin Protection:

Avoid skin contact. Wear impermeable gloves and suitable protective clothing.

Hand Protection:

Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

Gloves for repeated or prolonged exposure - non exhaustive list:

Nitrile rubber (NBR), thickness: > 0.56 mm, break through time: up to 480 min

Gloves for short term exposure/splash protection - non exhaustive list:

Nitrile rubber (NBR), thickness: 0.1 mm, break through time: up to 30 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

Not suitable gloves - non exhaustive list:

Latex gloves

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. Use PE gloves as under gloves for difficult situations like for instance: high exposure, unknown composition or unknown properties of the chemicals.

Additional Advice:

Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water. It is recommended that a shower be taken after completion of workshift especially if significant contact has occurred. Work clothing should then be laundered prior to reuse. Street clothing should be stored separately from work clothing and protective equipment. Work clothing and shoes should not be taken home.

Exposure Limit(s)

150-76-5	4-Methoxyphenol
OSHA (PEL):	Not established
ACGIH (TLV):	5 mg/m ³ (TWA)
Other Value:	Not established

Biological Exposure Limit(s)

No values have been established.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	dark amber
Appearance:	liquid
Odor:	ester acrylate
Boiling Point:	> 100 °C

Melting Point:	Not available
Vapor Pressure:	< 1.33 hPa @ 20 °C
Specific Gravity/Density:	1.11 g/cm ³
Vapor Density:	Not available
Percent Volatile (% by wt.):	< 1 %
pH:	Not available
Saturation In Air (% By Vol.):	Not available
Evaporation Rate:	Not available
Solubility In Water:	Insoluble
Volatile Organic Content:	Not available
Flash Point:	224 °C Cleveland Open Cup
Flammable Limits (% By Vol):	Not available
Autoignition Temperature:	Not available
Decomposition Temperature:	Not available
Partition coefficient (n-octanol/water):	Not available
Odor Threshold:	Not available
Viscosity (Kinematic):	Not available
Viscosity (Dynamic):	Viscous liquid
Flammability:	Normal combustion
Oxidizing Properties:	Not available

10. STABILITY AND REACTIVITY

Reactivity: No information available

Stability: Stable.

Conditions To Avoid: Avoid direct exposure to sunlight. Avoid friction with temperature increase as result. Avoid exposure to strong UV sources. Loss of dissolved air. Loss of polymerization inhibitor. Avoid direct contact with heat sources. Avoid temperature higher than 40°C.

Polymerization: May occur

Conditions To Avoid: Uncontrolled polymerization may cause rapid evolution of heat and increase in pressure that could result in violent rupture of sealed storage vessels or containers. Hazardous polymerization can occur when exposed to direct sunlight. Hazardous exothermic polymerization can occur when heated.

Materials To Avoid: Avoid contact with peroxides.
Avoid free radical producing initiators.
Avoid contact with reactive metals.
Contact with alkalis.
They give an exothermic reaction with the product.
Unintentional contact with them should be avoided.

Hazardous Decomposition Products: Carbon dioxide
Carbon monoxide (CO)

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Skin, Eyes, Oral.

Acute toxicity - oral: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Acute toxicity - dermal: Not Classified - Based on available data and/or professional judgment, the

classification criteria are not met.

Acute toxicity - inhalation: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin corrosion / irritation: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Serious eye damage / eye irritation: Causes serious eye irritation

Respiratory sensitization: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin sensitization: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Carcinogenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Germ cell mutagenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Reproductive toxicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - single exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Specific target organ toxicity (STOT) - repeated exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Aspiration hazard: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

PRODUCT TOXICITY INFORMATION

ACUTE TOXICITY DATA

oral	rat	Acute LD50	> 5000	mg/kg	Actual
dermal	rabbit	Acute LD50	> 2000	mg/kg	
inhalation	rat	Acute LC50	4	hr	No data

LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation	dermal	rabbit	Not irritating
Acute Irritation	eye	Irritating	

ALLERGIC SENSITIZATION

Sensitization	Skin	Sensitizing
Sensitization	respiratory	No data

GENOTOXICITY

Assays for Gene Mutations

Ames Salmonella Assay	No data
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OTHER INFORMATION

The toxicity data above are the results from Allnex sponsored studies or from the available public literature.

The toxicological properties of this material have not been fully determined.

Contact with skin may cause a cross-allergic reaction in persons already sensitized to acrylates.

HAZARDOUS INGREDIENT TOXICITY DATA

4-Methoxyphenol has an oral LD50 of 1630 mg/Kg (rat), and a dermal LD50 of > 2000 mg/Kg (rat). Suspect skin sensitizer (guinea pig). 4-Methoxyphenol is a moderate to severe eye irritant and a slight skin irritant. Ingestion causes gastrointestinal irritation with nausea and vomiting and possibly ulceration. Overexposure (ingestion/inhalation) can cause methemoglobinemia with cyanosis, as well as central nervous system (CNS) depression, with symptoms ranging from headache, and confusion, to coma, and respiratory failure. 4-Methoxyphenol may be absorbed through skin, causing symptoms similar to ingestion/inhalation exposure routes. In vitro testing hasn't revealed genotoxic effects. This was confirmed by an in vivo clastogenicity study. No increase in tumour incidence was observed in several carcinogenicity assays. In a weight of evidence approach based on 3 reliable studies, it was concluded that 4-Methoxyphenol is not a teratogen when maternal animals do not suffer from severe toxicity. Reproductive performance was not affected by 4-Methoxyphenol in a extended one generation reproductive toxicity study in rats.

Acrylated resin has been tested and found to have an acute oral LD50 (rat) of > 5000 mg/kg, and an estimated acute skin LD50 (rabbit) of > 2000 mg/kg. Direct contact with this material may cause moderate eye and slight skin irritation.



WARNING: Reproductive Harm – www.P65Warnings.ca.gov

12. ECOLOGICAL INFORMATION**TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS**

The ecological properties of this material have not been fully investigated. The ecological assessment for this material is based on an evaluation of its components. This material is not classified as dangerous for the environment.

RESULTS OF PBT AND vPvB ASSESSMENT

Not determined

HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
4-Methoxyphenol (150-76-5)	LC50 = 28.5 mg/L - <i>Oncorhynchus mykiss</i> (96hrs)
Polysiloxane hexa-acrylate (-)	Not available

Component / CAS No.	Toxicity to Water Flea
4-Methoxyphenol (150-76-5)	EC50 = 3 mg/L - <i>Daphnia magna</i> (48hrs) NOEC = 0.68 mg/L - <i>Daphnia magna</i> (21d)
Polysiloxane hexa-acrylate (-)	Not available

Component / CAS No.	Toxicity to Algae
4-Methoxyphenol (150-76-5)	EC50 = 54.7 mg/L - <i>Pseudokirchnerella subcapitata</i> (72hrs)

	NOEC = 2.96 mg/L - Pseudokirchnerella subcapitata (72hrs)
Polysiloxane hexa-acrylate (-)	Not available

Component / CAS No.	Partition coefficient
4-Methoxyphenol (150-76-5)	log Kow = 1.3
Polysiloxane hexa-acrylate (-)	Not available

13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste"; RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Dangerous Goods? Not applicable/Not regulated

TRANSPORT CANADA

Dangerous Goods? Not applicable/Not regulated

ICAO / IATA

Dangerous Goods? Not applicable/Not regulated

IMO

Dangerous Goods? Not applicable/Not regulated

SPECIAL PRECAUTIONS FOR USER

Protect against external heat sources above +40°C/104°F. Storage and transports not below +15°C

15. REGULATORY INFORMATION

Inventory Information

United States (USA): All components of this product are designated as “Active” on the TSCA Inventory or are not required to be listed.

Canada: One or more components of this product are NOT included on the Canadian Domestic Substances List (DSL).

European Economic Area (including EU): When purchased and shipped from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

Australia: One or more components of this product have NOT yet been included in the Australian Inventory of Industrial Chemicals (AIIC) or assessed by AICIS.

New Zealand: This product is approved or exempt under the Hazardous Substances and New Organisms (HSNO) Act.

China: All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

Japan: All components of this product are included on the Japanese (ENCS) inventory or are not required to be listed on the Japanese inventory.

Korea: One or more components of this product are NOT included on the Korean (ECL) inventory. The company has obtained the required notification approvals from Ministry of Environment (MOE) as per the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances) for the component(s) not listed in the Korean Inventory (ECL). The product can be imported/manufactured in Korea ONLY under specific conditions. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs. All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.

Philippines: One or more components of this product are NOT included on the Philippine (PICCS) inventory.

Taiwan: All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

Switzerland: All components of this product are exempt from the new substance notification requirements for Switzerland (SR 813.11 art. 24-26).

Turkey: When purchased directly from Allnex by a Turkish legal entity, this product is compliant with the PRE-registration requirements of KKDIK as all its components are either pre-registered, excluded and/or exempt.

OTHER ENVIRONMENTAL INFORMATION

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

This product does not contain any components regulated under these sections of the EPA

PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

Physical Hazards

Not applicable

Health Hazards

Serious eye damage or eye irritation

16. OTHER INFORMATION

NFPA Hazard Rating (National Fire Protection Association)

Health: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

Fire: 1 - Materials that must be preheated before ignition can occur.

Instability: 1 - Materials that in themselves are normally stable, but that can become unstable at elevated temperatures and pressures.

Reasons for Issue: Revised Section 3

Date Prepared: 03/16/2021

Date of last significant revision: 03/16/2021

Component - Hazard Statements

4-Methoxyphenol

H302 - Harmful if swallowed.

H316 - Causes mild skin irritation.

H317 - May cause an allergic skin reaction.

H319 - Causes serious eye irritation.

H401 - Toxic to aquatic life.

H412 - Harmful to aquatic life with long lasting effects.

Polysiloxane hexa-acrylate

H319 - Causes serious eye irritation.

Emergency phone numbers for other regions

Asia Pacific

Australia: +61 1800 022 037 (Allnex Australia)

China (PRC): +86(0)532 8388 9090 (NRCC)

India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)

Indonesia: 007 803 011 0293 (Carechem 24)

Japan: +81 345 789 341 (Carechem 24)

Korea: +82 2 3479 8401 (Carechem 24)

Malaysia: +60 3 6207 4347 (Carechem 24)

New Zealand: +64 0800 803 002 (Allnex New Zealand)

Philippines: +63 2 231 2149 (Carechem 24)

Taiwan: +886 2 8793 3212 (Carechem 24)

Vietnam: +84 8 4458 2388 (Carechem 24)

All Others: +65 3158 1074 (Carechem 24)

Europe

+44 (0) 1235 239 670 (Carechem 24)

Middle East, Africa

+44 (0) 1235 239 671 (Carechem 24)

Latin America

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

