

# SAFETY DATA SHEET

Classified in accordance with 29 CFR 1910.1200

## 1. Identification

**Product identifier:** SILIKOPHEN® P 80/X

**Chemical name:**

Phenyl-methyl-polysiloxane-resin-solution

**Other means of identification**

None.

**Recommended restrictions**

**Recommended use:** Industrial use

**Restrictions on use:** None known.

**Manufacturer/Importer/Distributor Information**

Company Name : Evonik Corporation  
Nutrition & Care  
PO Box 34628  
Richmond, VA 23234  
USA

Telephone : +1 804 727 0700

Fax : +1 804 727 0845

E-mail : product-regulatory-services@evonik.com

**Emergency telephone number:**

24-Hour Health : +1 800 424 9300 (CHEMTREC - US & CANADA)

Emergency : 800 681 9531 (CHEMTREC MEXICO)

+1 703 527 3887 (CHEMTREC WORLD)

## 2. Hazard(s) identification

**Hazard Classification**

**Physical Hazards**

Flammable liquids Category 3

**Health Hazards**

Skin Corrosion/Irritation Category 2

Serious Eye Damage/Eye Irritation Category 1

Carcinogenicity Category 2

Toxic to reproduction Category 2

Specific Target Organ Toxicity -  
Repeated Exposure Category 2

**Environmental Hazards**

Acute hazards to the aquatic environment

Category 3

### Label Elements

#### Hazard Symbol:



**Signal Word:** Danger

#### Hazard Statement:

Flammable liquid and vapor.  
Causes skin irritation.  
Causes serious eye damage.  
Suspected of causing cancer.  
Suspected of damaging fertility. Suspected of damaging the unborn child.  
May cause damage to organs through prolonged or repeated exposure.  
Harmful to aquatic life.  
Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment.  
Sparks may ignite liquid and vapor.  
May cause flash fire or explosion.

#### Precautionary Statements

##### Prevention:

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating and lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Do not breathe dust/fume/gas/mist/vapors/spray. Wash face, hands and any exposed skin thoroughly after handling. Avoid release to the environment. Wear protective gloves/ protective clothing/ eye protection/ face protection. Use personal protective equipment as required.

##### Response:

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. If skin irritation occurs: Get medical advice/attention. Specific treatment (see supplemental first aid instructions on this label). IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. IF exposed or concerned: Get medical advice/attention. In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

##### Storage:

Store in a well-ventilated place. Keep cool. Store locked up.

##### Disposal:

Dispose of contents/ container to an approved facility in accordance with local, regional, national and international regulations.

#### Hazard(s) not otherwise classified (HNOC):

Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment.

### 3. Composition/information on ingredients

**Chemical name:**

Phenyl-methyl-polysiloxane-resin-solution

**Mixtures**

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%) <sup>*</sup>
xylene, mixture of isomers		1330-20-7	10 - <20%
isobutanol		78-83-1	3 - <5%
ethylbenzene		100-41-4	1 - <5%
propylidynetrimehanol		77-99-6	0.1 - <1%

<sup>\*</sup> All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The exact concentration has been withheld as a trade secret.

### 4. First-aid measures

**Description of first aid measures**

<b>General information:</b>	Remove soiled or soaked clothing immediately
<b>Inhalation:</b>	fresh air supply, consult a doctor if feeling unwell.
<b>Skin Contact:</b>	In case of contact with skin wash off with soap and water. If skin irritation persists, call a physician.
<b>Eye contact:</b>	In case of contact with eyes rinse thoroughly with plenty of water and seek medical advice
<b>Ingestion:</b>	Thoroughly clean the mouth with water In case of discomfort: Supply with medical care.
<b>Personal Protection for First-aid Responders:</b>	No data available.

**Most important symptoms and effects, both acute and delayed**

<b>Symptoms:</b>	Risk of serious damage to eyes. Skin irritation
<b>Hazards:</b>	No data available.

**Indication of immediate medical attention and special treatment needed**

<b>Treatment:</b>	Treat symptomatically.
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### 5. Fire-fighting measures

**Suitable (and unsuitable) extinguishing media**

**Suitable extinguishing media:** foam, carbon dioxide, dry powder, water spray.

**Unsuitable extinguishing media:** High volume water jet.

**Special hazards arising from the substance or mixture:** In the event of fire the following can be released: - Carbon monoxide, carbon dioxide, silicon dioxide - Formaldehyde  
 Under certain conditions of combustion traces of other toxic substances cannot be excluded

**Special protective equipment and precautions for firefighters**

**Special fire fighting procedures:** Keep away from sources of ignition. Take action to prevent static discharges. Vapours may form explosive mixtures with air. Cool endangered containers by water spray

**Special protective equipment for fire-fighters:** Do not inhale explosion and/or combustion gases. Self-contained breathing apparatus.

**6. Accidental release measures**

**Personal precautions, protective equipment and emergency procedures:** Use personal protective equipment. Keep away sources of ignition. Ensure adequate ventilation.

**Accidental release measures:** No data available.

**Methods and material for containment and cleaning up:** Take up with absorbent material (eg sand, kieselguhr, universal binder) Dispose of absorbed material in accordance with the regulations.

**Environmental Precautions:** Do not allow to enter drains or waterways Prevent product from getting into subsoil/soil.

**7. Handling and storage**

**Handling**

**Technical measures:** No data available.

**Local/Total ventilation:** No data available.

**Safe handling advice:** Avoid contact with eyes. Do not inhale gases/vapours/aerosols. Provide good ventilation of working area (local exhaust ventilation if necessary). Use respiratory protection during spraying.

**Contact avoidance measures:** No data available.

**Storage**

**Safe storage conditions:** Keep container tightly closed in a cool, well-ventilated place. Keep away from heat. Do not store together with oxidizing agents.

**Safe packaging materials:** No data available.

**8. Exposure controls/personal protection**

**Control Parameters  
 Occupational Exposure Limits**

Chemical Identity	Type	Exposure Limit Values		Source
xylene, mixture of isomers	STEL	150 ppm	655 mg/m3	NIOSH (2016)
	REL	100 ppm	435 mg/m3	NIOSH (2016)
	PEL	100 ppm	435 mg/m3	OSHA Z1 (03 2016)
	AN ESL		180 µg/m3	TX ESL (06 2018)
	ST ESL		510 ppb	TX ESL (06 2018)
	ST ESL		2,200 µg/m3	TX ESL (06 2018)
	AN ESL		41 ppb	TX ESL (06 2018)
isobutanol	TWA	20 ppm		ACGIH (01 2022)
	TWA	50 ppm		ACGIH (03 2016)
	REL	50 ppm	150 mg/m3	NIOSH (2010)
ethylbenzene	PEL	100 ppm	300 mg/m3	OSHA Z1 (03 2016)
	TWA	20 ppm		ACGIH (03 2016)
	REL	100 ppm	435 mg/m3	NIOSH (2010)
	STEL	125 ppm	545 mg/m3	NIOSH (2010)
	PEL	100 ppm	435 mg/m3	OSHA Z1 (03 2016)

Please refer to the latest edition of the appropriate source text and consult an industrial hygienist or similar professional, or local agencies, for further information.

### Biological Limit Values

Chemical name	Parameters / Sampling Time	Exposure Limit Values	Source
xylene, mixture of isomers	Methylhippuric acids Sampling time: End of shift.	1.5 g/g (Creatinine in urine)	ACGIH BEI (03 2016)
methanol	methanol Sampling time: End of shift.	15 mg/l (Urine)	ACGIH BEI (03 2016)
xylene, mixture of isomers	Methylhippuric acids Sampling time: End of shift.	1.5 g/g (Creatinine in urine)	ACGIH BEI (03 2016)
ethylbenzene	Sum of mandelic acid and phenylglyoxylic acid Sampling time: End of shift.	0.15 g/g (Creatinine in urine)	ACGIH BEI (03 2016)

### Appropriate Engineering Controls

No data available.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection:

Tightly fitting safety goggles

### Skin Protection

#### Hand Protection:

Material: Fluorinated rubber  
Break-through time: 480 min

#### Skin and Body Protection:

protective clothing

#### Respiratory Protection:

in case of formation of vapours/aerosols: Short term: filter apparatus, combination filter A-P2

**Hygiene measures:** Wash hands before breaks and immediately after handling the product. When using do not eat, drink or smoke. Remove soiled or soaked clothing immediately.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

#### Appearance

**Physical state:** liquid  
**Form:** liquid  
**Color:** Colorless  
**Odor:** of xylene  
**Odor Threshold:** not measured  
**Freezing point:** not measured  
**Boiling Point:** not measured  
**Flammability:** not measured

#### Upper/lower limit on flammability or explosive limits

**Explosive limit - upper:** not measured  
**Explosive limit - lower:** not measured  
**Flash Point:** 86 °F/30 °C  
 Method: DIN EN ISO 2719  
**Auto-ignition temperature:** not measured  
**Decomposition Temperature:** not measured  
**pH:** Not applicable, substance/mixture is non-soluble (in water)

#### Viscosity

**Dynamic viscosity:** Approximate  
 3,000 mPa.s at 77 °F/25 °C  
 Method: DIN 53019  
**Kinematic viscosity:** Approximate  
 2679 mm<sup>2</sup>/s at 77 °F/25 °C ,  
 Method: calculated  
**Flow Time:** No data available.

#### Solubility(ies)

**Solubility in Water:** Insoluble  
**Solubility (other):** not measured  
**Partition coefficient (n-octanol/water):** not measured  
**Vapor pressure:** not measured  
**Relative density:** not measured  
**Density:** 1.12 g/cm<sup>3</sup> at 77 °F/25 °C  
 Method: DIN 51757  
**Bulk density:** No data available.  
**Relative vapor density:** not measured

### Other information

<b>Explosive properties:</b>	not measured
<b>Oxidizing properties:</b>	not oxidizing
<b>Self-ignition:</b>	not measured
<b>Metal Corrosion:</b>	Not corrosive to metals
<b>Evaporation Rate:</b>	not measured

## 10. Stability and reactivity

<b>Reactivity:</b>	see section "Possibility of hazardous reactions".
<b>Chemical Stability:</b>	The product is stable under normal conditions.
<b>Possibility of hazardous reactions:</b>	Hydrolysis may result in formation of methanol depending on the specific conditions of use.
<b>Conditions to avoid:</b>	Open flames, sparks or input of much heat
<b>Incompatible Materials:</b>	Oxidizing agents.
<b>Hazardous Decomposition Products:</b>	Minor amounts of formaldehyde may develop in the presence of air and at temperatures > 150°C. experiments indicate that small amounts of benzene are evolved when heated to approx. 180°C and above.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation:</b>	Information on effects are given below.
<b>Skin Contact:</b>	Information on effects are given below.
<b>Eye contact:</b>	Information on effects are given below.
<b>Ingestion:</b>	Information on effects are given below.

### Acute toxicity (list all possible routes of exposure)

#### Oral

<b>Product:</b>	LD 50, ATEmix, 2,204 mg/kg
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#### Dermal

<b>Product:</b>	LD 50, ATEmix, > 5,000 mg/kg
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#### Inhalation

<b>Product:</b>	LC 50, ATEmix, 4 h, > 40 mg/l, Vapour
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#### Repeated dose toxicity

<b>Product:</b>	No data available.
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#### Skin Corrosion/Irritation

<b>Product:</b>	No data available.
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#### Serious Eye Damage/Eye Irritation

<b>Product:</b>	No data available.
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#### Respiratory or Skin Sensitization

**Product:** No data available.

**Carcinogenicity**

**Product:** No data available.

**IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:**

ethylbenzene Overall evaluation: 2B. Possibly carcinogenic to humans.

**ACGIH: US.ACGIH Threshold Limit Values:**

ethylbenzene Hazard Designation: Group A3. Confirmed animal carcinogen with unknown relevance to humans. Hazard Designation: Ototoxicant

**US. National Toxicology Program (NTP) Report on Carcinogens:**

No carcinogens present or none present in regulated quantities

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended:**

No carcinogens present or none present in regulated quantities

**Germ Cell Mutagenicity**

No data available.

**In vitro**

**Product:** No data available.

**Components:**

xylene, mixture of isomers Chromosomal aberration: , negative  
sister chromatid exchange assay: , negative

ethylbenzene gene mutation test, OECD 476: , negative  
Chromosomal aberration, OECD 473: , negative

propylidynetrimethanol Ames test, OECD 471: , negative  
Chromosomal aberration, OECD 473: , negative  
gene mutation test, OECD 476: , negative

**In vivo**

**Product:** No data available.

**Components:**

xylene, mixture of isomers dominant lethal test, OECD 478, Dermal, Mouse, Male, negative  
dominant lethal test, OECD 478, Intraperitoneal, Mouse, Male, negative

ethylbenzene Micronucleus test, OECD 474, Oral, Mouse, Male, negative  
unscheduled DNA synthesis assay, OECD 486, Inhalation - vapor,  
Mouse, Female, Male, negative

**Reproductive toxicity**

**Product:** No data available.

**Specific Target Organ Toxicity - Single Exposure**

**Product:** No data available.

**Specific Target Organ Toxicity - Repeated Exposure**

**Product:** No data available.

**Aspiration Hazard**

**Product:** Not classified



## Information on health hazards

### Other hazards

Product: No data available.

## 12. Ecological information

### Ecotoxicity:

#### Acute hazards to the aquatic environment:

##### Fish

Product: No data available.

##### Aquatic Invertebrates

Product: No data available.

##### Toxicity to Aquatic Plants

Product:

##### Toxicity to microorganisms

Product: No data available.

#### Chronic hazards to the aquatic environment:

##### Fish

Product: No data available.

##### Aquatic Invertebrates

Product: No data available.

##### Toxicity to microorganisms

Product: No data available.

### Persistence and Degradability

#### Biodegradation

Product: No data available.

#### BOD/COD Ratio

Product: No data available.

### Bioaccumulative potential

#### Bioconcentration Factor (BCF)

Product: No data available.

#### Partition Coefficient n-octanol / water (log Kow)

Product: , not measured

### Mobility in soil:

Product: No data available.

### Results of PBT and vPvB assessment:

**Product:** No data available.

**Other adverse effects:**

**Other hazards**

**Product:** Do not allow to enter soil, waterways or waste water canal. Based on expert judgement and on experimental data within an analogue approach, the maximum estimated aqueous concentration of typical impurities of siloxane polymers, migrating into water is below their established no-effect threshold value for aquatic organisms.

**13. Disposal considerations**

**Disposal methods:** In accordance with local authority regulations, take to special waste incineration plant

**Contaminated Packaging:** If empty contaminated containers are recycled or disposed of, the receiver must be informed about possible hazards.

**14. Transport information**

**Domestic regulation**

**49 CFR**

UN/ID/NA number : UN 1866  
 Proper shipping name : Resin solution

Class : 3  
 Packing group : III  
 Labels : 3  
 ERG Code : 127  
 Marine pollutant : no

**International Regulations**

**IATA-DGR**

UN/ID No. : UN 1866  
 Proper shipping name : Resin solution  
 Class : 3  
 Packing group : III  
 Labels : 3  
 Packing instruction (cargo aircraft) : 366  
 Packing instruction (passenger aircraft) : 355

**IMDG-Code**

UN number or ID number : UN 1866  
 Proper shipping name : RESIN SOLUTION  
 Class : 3  
 Packing group : III  
 Labels : 3  
 EmS Code : F-E, S-E  
 Marine pollutant : no  
 Remarks : Stowage category A

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

## 15. Regulatory information

### US Federal Regulations

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

#### US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

None present or none present in regulated quantities.

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053), as amended

None present or none present in regulated quantities.

#### CERCLA Hazardous Substance List (40 CFR 302.4):

##### Chemical Identity

BENZENE, DIMETHYL  
1-PROPANOL, 2-METHYL-  
ETHYLBENZENE  
ETHYLENE GLYCOL  
METHANOL  
1-BUTANOL  
BENZENE, METHYL-  
BENZENE, 1-METHYLETHYL-

#### Superfund Amendments and Reauthorization Act of 1986 (SARA)

##### Hazard categories

Flammable (gases, aerosols, liquids, or solids), Skin Corrosion or Irritation, Serious eye damage or eye irritation, Carcinogenicity, Reproductive toxicity, Specific target organ toxicity (single or repeated exposure), Hazards Not Otherwise Classified (HNOC)

#### US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

None present or none present in regulated quantities.

#### US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting

<u>Chemical Identity</u>	<u>% by weight</u>
XYLENE (MIXED ISOMERS)	1.0%
ETHYLBENZENE	0.1%

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

#### Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

##### Chemical Identity

XYLENE (MIXED)  
ETHYLBENZENE

TOLUENE

**US State Regulations**

**US. California Proposition 65**



**WARNING:** This product can expose you to chemicals including, ethylbenzene, cumene which is [are] known to the State of California to cause cancer.

For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**Inventory Status:**

<b>US TSCA Inventory:</b>	Included on Inventory.
<b>Canada DSL Inventory List:</b>	Included on Inventory.

**16. Other information, including date of preparation or last revision**

**HMIS Hazard ID**

<b>Health</b>	*	3
<b>Flammability</b>		3
<b>Physical Hazards</b>		0
<b>PERSONAL PROTECTION</b>		X

Consult supervisor for special handling instructions for these substances.

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; \*Chronic health effect

**Version #:** 3.0  
**Generation date:** 11/08/2023  
**Date of first report version:** 05/13/2019

**Abbreviations and acronyms:**

ACGIH: US. ACGIH Threshold Limit Values, as amended  
 ACGIH BEI: US. ACGIH. BEIs. Biological Exposure Indices, as amended  
 NIOSH/GUIDE: US. NIOSH: Pocket Guide to Chemical Hazards, as amended  
 OSHA\_TRANS: US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended  
 TX ESL: US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended  
 ACGIH / TWA: Time Weighted Average (TWA):  
 NIOSH/GUIDE / REL: Recommended exposure limit (REL):  
 NIOSH/GUIDE / STEL: Short Term Exposure Limit (STEL):  
 OSHA\_TRANS / PEL: Permissible exposure limit:  
 TX ESL / ST ESL: Short-Term ESL:  
 TX ESL / AN ESL: Annual ESL:

AIIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical

Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

**Further Information:** No data available.

**Revision Information** Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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