

Revision Date 14-Jan-2020

Revision Number 1

1. IDENTIFICATION

Product identifier

Product Name ALKOSYNT IT 70

Other means of identification Not available

Recommended use of the chemical and restrictions on use

Recommended Use Industrial use

Uses advised against No information available

Details of the supplier of the safety data sheet

Supplier Address
OXITENO USA, LLC
3200 Southwest Freeway
Suite 1200
Houston, TX 77027

Emergency telephone number

Company Phone Number (346) 718-6200

Emergency Telephone Chemtrec 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 1

Label elements

Danger

Harmful if swallowed
Causes skin irritation
Causes serious eye damage



Physical state Liquid

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Wear protective gloves/eye protection/face protection

Precautionary statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor
 IF ON SKIN: Wash with plenty of water and soap
 If skin irritation occurs: Get medical advice/attention
 Take off contaminated clothing and wash it before reuse
 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
 Rinse mouth

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards which do not result in classification

Toxic to aquatic life
 Harmful to aquatic life with long lasting effects

Hazards not otherwise classified (HNOC)

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance

Chemical name	CAS No	Weight-%	Trade secret
Alcohols, C11-14-iso-, C13-rich, ethoxylated	78330-21-9	60 - 100	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur.
Eye contact	Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists.
Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water.

Never give anything by mouth to an unconscious person. Call a physician.

Self-protection of the first aider Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media Dry chemical, CO₂, alcohol-resistant foam or water spray.

Unsuitable extinguishing media CAUTION: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical Not flammable.

Hazardous combustion products Carbon oxides.

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation.

Other Information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Store locked up.
Packaging materials	stainless steel. Coated carbon steel with: Vinyl ester resin. polyethylene.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents. Strong reducing agents.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control parameters**

Exposure Limits	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.
------------------------	---

Appropriate engineering controls

Engineering controls	Showers Eyewash stations Ventilation systems.
-----------------------------	---

Individual protection measures, such as personal protective equipment

Eye/face protection	Tight sealing safety goggles.
Hand protection	Wear suitable gloves. Impervious gloves. PVC (polyvinyl chloride). Butyl rubber. Neoprene gloves.
Skin and body protection	Wear suitable protective clothing. Long sleeved clothing. PVC apron.
Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
General hygiene considerations	Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

9. PHYSICAL AND CHEMICAL PROPERTIES**Information on basic physical and chemical properties**

Physical state	Liquid @25 °C
Odor	No information available
Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	6.0 - 8.0	As is @25 °C
Melting point / freezing point	1 °C / 34 °F	
Boiling point or initial boiling point and boiling range	> 342 °C / 648 °F	
Flash point	307 °C / 585 °F	Cleveland Open Cup
Evaporation rate	No data available	
Flammability	No data available	
Flammability Limit in Air		
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	

Vapor pressure	< 0.02	mmHg @25 °C
Relative vapor density	No data available	
Density and/or relative density	0.991 g/cm ³ @25 °C	
Water solubility	Sparingly soluble in water.	
Solubility in other solvents	No data available	
Partition Coefficient (n-octanol/water)	No data available	
Autoignition temperature	No data available	
Decomposition temperature	No data available	
Kinematic viscosity	95 cSt @25 °C	
Dynamic viscosity	No data available	
Particle characteristics	No information available	
Other Information		
Molecular weight	No information available	
VOC Content (%)	No information available	
Bulk density	No information available	

10. STABILITY AND REACTIVITY

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Hazardous polymerization	Hazardous polymerization does not occur.
Conditions to avoid	Extremes of temperature and direct sunlight. Keep away from open flames, hot surfaces and sources of ignition. Exposure to air or moisture over prolonged periods.
Incompatible materials	Strong acids. Strong bases. Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Carbon oxides.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Severely irritating to eyes. Causes serious eye damage. May cause burns. May cause irreversible damage to eyes. (based on components).
Skin contact	Specific test data for the substance or mixture is not available. Causes skin irritation. (based on components).
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Harmful if swallowed. (based on components).

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Redness. Burning. May cause blindness. May cause redness and tearing of the eyes.
-----------------	---

Acute toxicity

Unknown acute toxicity No information available

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Alcohols, C11-14-iso-, C13-rich, ethoxylated 78330-21-9	1000 - 2100 mg/kg (rat)	-	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Irritating to skin. Erythema and edema score was ca. 3 out of a possible 4, not fully reversible within 14 d.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes. Conjunctivae score was an 2.2 out of a possible 3, not fully reversible within 21 d.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Alcohols, C11-14-iso-, C13-rich, ethoxylated 78330-21-9	NOEC Selenastrum capricornutum: 0.31 mg/L [growth rate].	LC50, 96h, Onkorhynchus mykiss: 5.18 mg/L; NOEC 2.15 mg/L.	-	EC50, 48h, Daphnia magna: 1.5 mg/L.

Persistence and degradability Readily biodegradable.

Component Information			
Alcohols, C11-14-iso-, C13-rich, ethoxylated (78330-21-9)			
Method	Exposure time	Value	Results
	28 days	100%	Readily biodegradable

Bioaccumulative potential It is not expected to bioaccumulate in the environment.

Mobility in soil No information available.

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

14. TRANSPORT INFORMATION

<u>DOT</u>	Not regulated
<u>IATA</u>	Not regulated
<u>IMDG</u>	Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL	Complies
NDSL	Does not comply
EINECS/ELINCS	Does not comply
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies
NZIoC	Complies

Legend:

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances
NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	No

Fire hazard No
Sudden release of pressure hazard No
Reactive Hazard No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals.

Chemical name	California Proposition 65
1,4-Dioxane - 123-91-1	Carcinogen
Ethylene oxide - 75-21-8	Carcinogen Developmental Female Reproductive Male Reproductive

U.S. State Right-to-Know Regulations

This product may contain substances regulated by state right-to-know regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
1,4-Dioxane 123-91-1	X	X	X
Ethylene oxide 75-21-8	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA Health hazards 3 Flammability 1 Instability 0 Physical and chemical properties -
HMIS Health hazards 3 Flammability 1 Physical hazards 0 Personal protection X

Revision Date 14-Jan-2020

206124

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet