



# SAFETY DATA SHEET

SK PRIMACOR AMERICAS LLC

**Product name:** PRIMACOR™ IO 3801 Ethylene Acrylic Acid Ionomer

**Issue Date:** 22/01/2020

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SK PRIMACOR AMERICAS LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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**Product name:** PRIMACOR™ IO 3801 Ethylene Acrylic Acid Ionomer

**Recommended use of the chemical and restrictions on use**

**Identified uses:** A polyethylene plastic - For industrial conversion as a raw material for manufacture of articles or goods.

**COMPANY IDENTIFICATION**

SK PRIMACOR AMERICAS LLC  
11700 KATY FREEWAY, SUITE 900  
HOUSTON TX 77079  
United States

**Customer Information Number:** +1 713 850 0010

**EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact:** +1-800-424-9300 CCN 832235

**Local Emergency Contact:** +1-800-424-9300

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## 2. HAZARDS IDENTIFICATION

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**Hazard classification**

This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

**Other hazards**

no data available

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## 3. COMPOSITION/INFORMATION ON INGREDIENTS

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This product is a mixture.

<b>Component</b>	<b>CASRN</b>	<b>Concentration</b>
Ethylene, acrylic acid polymer, sodium salt	25750-82-7	>= 99.0 %

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## 4. FIRST AID MEASURES

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### Description of first aid measures

**General advice:** First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** Wash off with plenty of water. Seek first aid or medical attention as needed. If molten material comes in contact with the skin, do not apply ice but cool under ice water or running stream of water. DO NOT attempt to remove the material from skin. Removal could result in severe tissue damage. Seek medical attention immediately. Suitable emergency eye wash facility should be immediately available.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** If swallowed, seek medical attention. May cause gastrointestinal blockage. Do not give laxatives. Do not induce vomiting unless directed to do so by medical personnel.

**Most important symptoms and effects, both acute and delayed:** Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** If burn is present, treat as any thermal burn, after decontamination. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## 5. FIREFIGHTING MEASURES

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**Suitable extinguishing media:** Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam.

**Unsuitable extinguishing media:** no data available

### Special hazards arising from the substance or mixture

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

**Unusual Fire and Explosion Hazards:** Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, do not permit dust to accumulate. Dense smoke is emitted when burned without sufficient oxygen.

### Advice for firefighters

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. If material is molten, do not apply direct waterstream. Use fine water spray or foam. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires.

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

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## **6. ACCIDENTAL RELEASE MEASURES**

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**Personal precautions, protective equipment and emergency procedures:** Spilled material may cause a slipping hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Contain spilled material if possible. Sweep up. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

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## **7. HANDLING AND STORAGE**

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**Precautions for safe handling:** Use with adequate ventilation. No smoking, open flames or sources of ignition in handling and storage area. Good housekeeping and controlling of dusts are necessary for safe handling of product. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge. When appropriate, unique handling information for containers can be found on the product label. Workers should be protected from the possibility of contact with molten resin. Do not get molten material in eyes, on skin or clothing. Avoid breathing process fumes. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

**Conditions for safe storage:** Store in accordance with good manufacturing practices. Store indoors. Store in a cool, dry place. Store away from direct sunlight or ultraviolet light.

**Storage stability**

**Shelf life: Use within 12 Month**

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## **8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

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**Control parameters**

Exposure limits are listed below, if they exist.

Although some of the components of this product may have exposure guidelines, no exposure would be expected under normal handling conditions due to the physical state of the material.

### Exposure controls

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

### Individual protection measures

**Eye/face protection:** Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

#### Skin protection

**Hand protection:** Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized. Use gloves to protect from mechanical injury. Selection of gloves will depend on the task. Use gloves with insulation for thermal protection, when needed.

**Other protection:** No precautions other than clean body-covering clothing should be needed.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. Use an approved air-purifying respirator when vapors are generated at increased temperatures or when dust or mist is present.

The following should be effective types of air-purifying respirators: When dust/mist are present use a/an Particulate filter. When combinations of vapors, acids, or dusts/mists are present use a/an Organic vapor cartridge with a particulate pre-filter.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### Appearance

Physical state	Pellets.
Color	White
Odor	Acidic
Odor Threshold	No test data available
pH	Not applicable
Melting point/range	No test data available
Freezing point	Not applicable
Boiling point (760 mmHg)	Not applicable
Flash point	<b>closed cup</b> Not applicable
Evaporation Rate (Butyl Acetate = 1)	Not applicable
Flammability (solid, gas)	No
Lower explosion limit	Not applicable
Upper explosion limit	Not applicable
Vapor Pressure	Not applicable
Relative Vapor Density (air = 1)	Not applicable
Relative Density (water = 1)	0.85 - 0.97 <i>Supplier</i> Estimated.

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<b>Water solubility</b>	Negligible
<b>Partition coefficient: n-octanol/water</b>	no data available
<b>Auto-ignition temperature</b>	No test data available
<b>Decomposition temperature</b>	No test data available
<b>Kinematic Viscosity</b>	Not applicable
<b>Explosive properties</b>	no data available
<b>Oxidizing properties</b>	no data available
<b>Molecular weight</b>	no data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** no data available

**Chemical stability:** Stable.

**Possibility of hazardous reactions:** Polymerization will not occur.

**Conditions to avoid:** Exposure to elevated temperatures can cause product to decompose.

**Incompatible materials:** Avoid contact with oxidizing materials.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials. Processing may release fumes and other decomposition products. At temperatures exceeding melt temperatures, polymer fragments can be released. Fumes can be irritating. Decomposition products can include and are not limited to: Aldehydes. Alcohols. Organic acids. Decomposition products can include trace amounts of: Hydrocarbons.

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## 11. TOXICOLOGICAL INFORMATION

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*Toxicological information on this product or its components appear in this section when such data is available.*

### Acute toxicity

#### Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts. May cause choking if swallowed.

Single dose oral LD50 has not been determined.

Typical for this family of materials.  
LD50, Rat, > 5,000 mg/kg Estimated.

#### Acute dermal toxicity

No adverse effects anticipated by skin absorption.

The dermal LD50 has not been determined.

Typical for this family of materials.  
LD50, Rabbit, > 2,000 mg/kg Estimated.

**Acute inhalation toxicity**

No adverse effects are anticipated from single exposure to dust. Vapors released during thermal processing may cause respiratory irritation.

The LC50 has not been determined.,

**Skin corrosion/irritation**

Prolonged contact is essentially nonirritating to skin.

Mechanical injury only.

Under normal processing conditions, material is heated to elevated temperatures; contact with the material may cause thermal burns.

**Serious eye damage/eye irritation**

Solid or dust may cause irritation or corneal injury due to mechanical action.

Elevated temperatures may generate vapor levels sufficient to cause eye irritation. Effects may include discomfort and redness.

**Sensitization**

For skin sensitization:

No relevant data found.

For respiratory sensitization:

No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

Additives are encapsulated in the product and are not expected to be released under normal processing conditions or foreseeable emergency.

**Carcinogenicity**

No relevant data found.

**Teratogenicity**

No relevant data found.

**Reproductive toxicity**

No relevant data found.

**Mutagenicity**

No relevant data found.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

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## 12. ECOLOGICAL INFORMATION

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*Ecotoxicological information on this product or its components appear in this section when such data is available.*

### Toxicity

#### Acute toxicity to fish

Not expected to be acutely toxic, but material in pellet or bead form may mechanically cause adverse effects if ingested by waterfowl or aquatic life.

### Persistence and degradability

**Biodegradability:** This water-insoluble polymeric solid is expected to be inert in the environment. Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

### Bioaccumulative potential

**Bioaccumulation:** No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

### Mobility in soil

In the terrestrial environment, material is expected to remain in the soil.  
In the aquatic environment, material is expected to float.

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## 13. DISPOSAL CONSIDERATIONS

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. Landfill.

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## 14. TRANSPORT INFORMATION

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### DOT

Not regulated for transport

### Classification for SEA transport (IMO-IMDG):

Not regulated for transport

**Transport in bulk  
according to Annex I or II**

Consult IMO regulations before transporting ocean bulk

**of MARPOL 73/78 and the  
IBC or IGC Code**

**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## **15. REGULATORY INFORMATION**

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**OSHA Hazard Communication Standard**

This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312**

This product is not a hazardous chemical under 29CFR 1910.1200, and therefore is not covered by Title III of SARA.

**Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313**

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**Pennsylvania Worker and Community Right-To-Know Act:**

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

**California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)**

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

**United States TSCA Inventory (TSCA)**

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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## **16. OTHER INFORMATION**

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**Revision**

Version: 1.0

**Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

SK PRIMACOR AMERICAS LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.