



## INKS & COATINGS

# ROYALE BLACK NuTONE™ 324

## PRODUCT PROFILE

NuTone 324 is a low structure utility pigment black that is broadly applicable in a variety of inks. It is especially recommended for water-based flexo. The product has a unique combination of surface area and structure especially suited for good covering power and colour strength.

NuTone 324 is also suitable for PVC coating applications.

The dispersion of NuTone 324 carbon black depends on the equipment used and the formulation.

## TYPICAL VALUE

NSA m <sup>2</sup> /g	STSA m <sup>2</sup> /g	OAN CC/100g	Tint Strength % ITRB	Sieve Residue 325M, PPM	Heat Loss (As Shipped) %
<b>76</b>	<b>75</b>	<b>73</b>	<b>111</b>	<b>20</b>	<b>0.6</b>

## APPLICATION FIELD

TYPICAL APPLICATION	RECOMMENDED DOSAGE
<b>Inks</b>	<b>10-20%</b>
<b>PVC Coatings</b>	<b>10-20%</b>

- Recommended dosage can vary depending upon end use and modification of other ingredients
- Packaging - 25kg paper bags

### PCBL Limited

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