

SDS: 0060947 **Date Prepared:** 11/24/2019

SAFETY DATA SHEET

1. IDENTIFICATION

Product Name:SETAMINE® 19-1001Synonyms:NoneProduct Description:Butylated urea-formaldehyde resinMolecular Formula:MixtureMolecular Weight:MixtureIntended/Recommended Use:Raw material for surface coatings

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA **For Product and all Non-Emergency Information call** your local Allnex contact point or contact us at http://www.allnex.com/contact

EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:

+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC) See Section 16 for Emergency phone numbers for other regions.

Trademarks indicated with ®, TM or * as well as the allnex name and logo are registered, unregistered or pending trademarks of Allnex Netherlands BV or its directly or indirectly affiliated allnex Group companies.

2. HAZARDS IDENTIFICATION

GHS Classification

Flammable Liquids Hazard Category 3 Carcinogenicity Hazard Category 1B Specific Target Organ Toxicity - Repeated Exposure Hazard Category 2 Specific Target Organ Toxicity - Single Exposure Hazard Category 3 Skin Corrosion / Irritation Hazard Category 2 Serious Eye Damage / Eye Irritation Hazard Category 1 Skin Sensitizer Hazard Category 1A Aquatic Environment Acute Hazard Category 3 Aquatic Environment Chronic Hazard Category 4



Signal Word DANGER

Hazard Statements Flammable liquid and vapor May cause cancer May cause damage to organs through prolonged or repeated exposure May cause drowsiness or dizziness May cause respiratory irritation Causes skin irritation Causes serious eye damage May cause an allergic skin reaction Harmful to aquatic life May cause long lasting harmful effects to aquatic life

Precautionary Statements

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Ground/Bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/protective clothing/eye protection/face protection. Obtain special instructions before use. Do not breathe dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area. Wash face, hands and any exposed skin thoroughly after handling.

Contaminated work clothing should not be allowed out of the workplace.

Avoid release to the environment.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

In case of fire: Use CO2, dry chemical, or foam to extinguish.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Specific treatment (see supplemental first aid instructions on this label).

Take off contaminated clothing and wash it before reuse.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor/physician.

Store in a well-ventilated place. Keep cool.

Store locked up.

Store in a well-ventilated place. Keep container tightly closed.

Dispose of contents/container in accordance with local and national regulations.

Hazards Not Otherwise Classified (HNOC), Other Hazards

Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENTS

Component / CAS No.	%	GHS Classification
Urea RPW formaldehyde, butylated	50-60	Aquatic Chronic 4 (H413)
68002-19-7		
Butanol	25-<30	Flam. Liq. 3 (H226)
71-36-3		Acute Tox. 4 (H302)
		STOT SE 3 (H335)
		STOT SE 3 (H336)
		Skin Irrit. 2 (H315)
		Eye Dam. 1 (H318)
Xylene	15-<20	Flam. Liq. 3 (H226)
1330-20-7		Acute Tox. 4 (H312)
		Acute Tox. 4 (H332)
		STOT RE 2 (H373)
		STOT Single 3 (H335)

Page 3 of 14

		Skin Irrit. 2 (H315)
		Eye Irrit. 2A (H319)
		Asp. Tox. 1 (H304)
Ethylbenzene	1-<5	Flam. Liq. 2 (H225)
100-41-4		Acute Tox. 4 (H332)
		STOT RE 2 (H373)
		Asp. Tox. 1 (H304)
		Aquatic Acute 2 (H401)
		Aquatic Chronic 3 (H412)
Formaldehyde	< 1	Carc. 1B (H350)
50-00-0		Muta. 2 (H341)
		Acute Tox. 3 (H301)
		Acute Tox. 3 (H311)
		Acute Tox. 3 (H331)
		Skin Corr. 1B (H314)
		Eye Dam. 1 (H318)
		Skin Sens. 1A (H317)
		Aquatic Acute 2 (H401)

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

4. FIRST AID MEASURES

First-aid Measures

Inhalation:

Remove to fresh air. Get medical attention immediately if symptoms occur. IF exposed or concerned: Get medical advice/attention.

Skin Contact:

Wash off immediately with soap and plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists. Wash immediately with plenty of water and soap. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.

Eye Contact:

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Get immediate medical advice/attention. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion:

Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.

Most Important Symptoms and Effects, Acute and Delayed

Burning sensation. Itching. Rashes. Hives.

Immediate Medical Attention and Special Treatment

Notes To Physician:

May cause sensitization in susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Carbon dioxide. dry chemical. Alcohol resistant foam. Water spray.

Unsuitable Extinguishing Media:

full water jet.

Protective Equipment:

Wear self contained breathing apparatus for fire fighting if necessary.

Special Hazards:

In case of fire and/or explosion do not breathe fumes. May cause sensitization by inhalation and skin contact. Thermal decomposition can lead to release of irritating and toxic gases and vapors. Flammable. Risk of ignition. Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Product is or contains a sensitizer. May cause sensitization by skin contact. May be ignited by heat, sparks or flames.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:

Evacuate personnel to safe areas. Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Pay attention to flashback. Take action to prevent static discharge. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Ventilate the area.

Methods For Containment:

Stop leak if safe to do so. Do not touch or walk through spilled material. A vapor suppressing foam may be used to reduce vapors. Dike far ahead of spill to collect runoff water. Keep out of drains, sewers, ditches and waterways. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal.

Methods For Cleaning Up:

Take action to prevent static discharge. Dam up. Soak up with inert absorbent material. Take up mechanically, placing in appropriate containers for disposal.

Environmental Precautions:

Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Avoid release to the environment.

References to other sections:

See Sections 7, 8 and 13 for additional information.

7. HANDLING AND STORAGE

HANDLING

Precautions: Keep away from heat, sparks and open flame. - No smoking. Keep container tightly closed. Ground/Bond container and receiving equipment. Use explosion-proof electrical, ventilating, lighting and other equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves and eye/face protection. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid release to the environment. Use only outdoors or in a well-ventilated area. Do not breathe vapors or spray mist.

Special Handling Statements: Use personal protection equipment. Avoid contact with skin and eyes. Avoid breathing vapor or mist. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take action to prevent static discharge. Use grounding and bonding connection when transferring this material to prevent static discharge, fire or explosion. Use with local exhaust ventilation. Use spark-proof tools and explosion-proof equipment. Keep in an area equipped with sprinklers. Use according to package label instructions. Handle in accordance with good industrial hygiene and safety practices. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Ensure adequate ventilation. In case of insufficient ventilation,

wear suitable respiratory equipment. Take off contaminated clothing and wash it before reuse. Containers must be bonded and grounded when pouring or transferring material.

STORAGE

Keep container tightly closed and dry in a cool, well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep in properly labeled containers. Do not store near combustible materials. Keep in an area equipped with sprinklers. Store in accordance with the particular national regulations. Store in accordance with local regulations. Keep out of reach of children. Store locked up.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures: Showers Eyewash stations Ventilation systems.

Respiratory Protection:

For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. Recommended respirators include those certified by NIOSH.

Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

Eye Protection:

Tight sealing safety goggles. Face protection shield.

Skin Protection:

Avoid skin contact. Wear impermeable gloves and suitable protective clothing. Barrier creams may be used in conjunction with the gloves to provide additional skin protection. Since this product is absorbed through the skin, care must be taken to prevent skin contact and contamination of clothing.

Hand Protection:

Nitrile or fluorinated rubber gloves. Consider the porosity and elasticity data of the glove manufacturer and the specific conditons in the work place. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, colour, flexibility etc) is noticed.

Additional Advice:

When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended. Avoid contact with skin, eyes or clothing. Wash hands thoroughly after handling. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wash hands before breaks and immediately after handling the product. Wash hands before breaks and after work. Wear suitable gloves and eye/face protection.

Exposure Limit(s)

71-36-3	Butanol	
OSHA (PEL):		100 ppm (TWA)
		300 mg/m ³ (TWA)
ACGIH (TLV):	:	20 ppm (TWA)
Other Value:		Not established
1330-20-7	Xylene	
OSHA (PEL):		100 ppm (TWA)
		435 mg/m³ (TWA)
ACGIH (TLV):	:	150 ppm (STEL)
		100 ppm (TWA)

Other Value: 100-41-4 Ethylben:	Not established
OSHA (PEL):	100 ppm (TWA)
	435 mg/m ³ (TWA)
ACGIH (TLV):	20 ppm (TWA)
Other Value:	Not established
50-00-0 Formalde	hyde
OSHA (PEL):	0.75 ppm (TWA)
	2 ppm (STEL)
	2 ppm STEL 15 min
	0.5 ppm Action Level
	0.75 ppm TWA
ACGIH (TLV):	0.3 ppm (STEL)
	0.1 ppm (TWA)
Other Value:	Not established

Biological Exposure Limit(s)

Xylene 1330-20-7 Biological Exposure Indices (ACGIH)	1.5 g/g creatinine (urine - end of shift)
Ethylbenzene 100-41-4 Biological Exposure Indices (ACGIH)	0.15 g/g creatinine (urine - end of shift)

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	colorless to light yellow
Appearance:	liquid viscous
Odor:	characteristic
Boiling Point:	116 °C 241 °F
Melting Point:	Not available
Vapor Pressure:	<= 1100
Specific Gravity/Density:	1.02 g/cm ³ @ 25 °C
	Not available
Vapor Density:	Not available
Percent Volatile (% by wt.):	7
pH:	/ Not available
Saturation In Air (% By Vol.):	
Evaporation Rate:	Not available
Solubility In Water:	Not available
Volatile Organic Content:	Not available
Flash Point:	27 °C 81 °F Closed Cup
Flammable Limits (% By Vol):	Not available
Autoignition Temperature:	Not available
Decomposition Temperature:	Not available
Partition coefficient	Not available
(n-octanol/water):	
Odor Threshold:	Not available
Viscosity (Kinematic):	1297 mm²/s
Viscosity (Dynamic):	1323 mPa.s
Explosive Properties:	Not available
Oxidizing Properties:	Not available

SETAMINE® 19-1001	SDS: 0060947	Date Prepared: 11/24/2019	Page 7 of 14
Reactivity:	No information available		
Stability:	Stable.		
Conditions To Avoid:	Heat, flames and sparks.		
Polymerization:	Will not occur		
Conditions To Avoid:	None known		
Materials To Avoid:	Strong acids Strong bases Strong oxidizing agents.		
Hazardous Decomposition Products:	None known		

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Oral, Skin, Eyes, Respiratory System.

Acute toxicity - oral: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Acute toxicity - dermal: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Acute toxicity - inhalation: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin corrosion / irritation: Causes skin irritation Serious eye damage / eye irritation: Causes serious eye damage

Respiratory sensitization: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met. Skin sensitization: May cause an allergic skin reaction

Carcinogenicity: May cause cancer Germ cell mutagenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met. Reproductive toxicity: Not Classified - Based on available data and/or professional judgment, the classification

criteria are not met.

Specific target organ toxicity (STOT) - single exposure: May cause drowsiness or dizziness. May cause respiratory irritation.

Specific target organ toxicity (STOT) - repeated exposure: May cause damage to organs through prolonged or repeated exposure.

Route of Exposure: inhalation Affected Organs: Liver, Kidneys, Central nervous system, Ears

Aspiration hazard: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

PRODUCT TOXICITY INFORMATION

ACUTE TOXICITY DATA		
oral	rat	Acute LD50
dermal	rabbit	Acute LD50
inhalation	rat	Acute LC50 4 hr
inhalation	rat	Acute LC50 4 hr

2381 mg/kg > 2000 mg/kg 7.00 mg/l (Dust/Mist) > 20 mg/l (Vapors)

Specific target organ toxicity (single	exposure):	May cause respiratory irritation. May cause drowsiness or dizziness.
LOCAL EFFECTS ON SKIN AND EYE Acute Irritation Acute Irritation	Skin eye	Irritating to skin. Causes burns. Risk of serious damage to eyes.
ALLERGIC SENSITIZATION Sensitization Sensitization	Skin respiratory	May cause sensitization by skin contact. No information available
SUBACUTE/SUBCHRONIC TOXICITY		
Specific target organ toxicity (repeate	ed exposure):	May cause damage to organs through prolonged or repeated exposure.
GENOTOXICITY		
Assays for Gene Mutations Ames Salmonella Assay	No data	
CHRONIC TOXICITY		

Repeated contact may cause allergic reactions in very susceptible persons. Avoid repeated exposure.

OTHER INFORMATION

The product toxicity information above has been estimated.

11. TOXICOLOGICAL INFORMATION

HAZARDOUS INGREDIENT TOXICITY DATA

Butanol has acute oral (rat) and dermal (rabbit) LD50 values of 0.790 g/kg and 3.4 g/kg, respectively. The inhalation LC50 (rat) value after a 4-hour exposure is 8000 ppm (24.24 mg/L). Acute overexposure to vapors of butanol may cause headache, dizziness, drowsiness, blurred vision and a burning sensation in the eyes. Overexposure to butanol vapors can produce headache and central nervous system depression. Acute ingestion of butanol has caused unconsciousness and coma. Direct contact with butanol may cause severe eye irritation and moderate skin irritation. Butanol has caused effects on the developing embryo/fetus in the presences of material toxicity.

Xylene has an acute oral LD50 (rat) of > 3523 mg/kg, acute dermal LD50 (rabbit) value of 4200 mg/kg, and an acute 4-hour LC50 (rat) of 29 mg/l (vapor). Inhalation of vapors may be irritating to the nose and throat. Inhalation of high concentrations may result in nausea, vomiting, headache, ringing in the ears, and severe breathing difficulties, which may be delayed in onset. High vapor concentrations are anesthetic and central nervous system depressants. Ingestion causes burning sensation in mouth and stomach, nausea vomiting and salivation. Minute amounts aspirated into the lungs can produce a severe hemorrhagic pneumonitis with severe pulmonary injury or death. Chronic inhalation can cause headache, loss of appetite, nervousness and pale skin. Skin contact results in moderate irritation and loss of natural oils. Repeated or prolonged skin contact may cause a skin rash. May be absorbed through the skin. Vapors cause eye irritation. Splashes cause severe irritation, possible corneal burns and eye damage. Repeated exposure of eyes to high concentrations of vapor may cause reversible eye damage. Chronic, repeated exposure may cause blood cell damage resulting in low blood cell count. May damage liver and kidneys. Xylene has been investigated for reproductive toxicity and may cause teratogenic effects.

Ethylbenzene has acute oral (rat) and dermal (rabbit) LD50 values of 3500 mg/kg and 15400 mg/kg respectively. The 4-hour inhalation LC50 in rats is 2180 ppm. It is a mild eye (rated 2 on a scale of 10) and a mild skin (rated 4 on a scale of 10) irritant. Prolonged exposure to the vapor of ethylbenzene may cause irritation of the eyes and upper respiratory tract, vertigo, motor ataxia, unconsciousness, and hematological disorders and hepatobiliary complaints. The International Agency for Research on Cancer has evaluated ethylbenzene and classified it as a possible human carcinogen (Group 2B) based on sufficient evidence for carcinogenicity in experimental animals, but inadequate

evidence for cancer in exposed humans. Developmental toxicity studies in rats indicate skeletal malformation and reduced foetal weight.

Formaldehyde has oral (rat) and dermal (rabbit) LD50 values of 640 mg/kg and 270 mg/kg, respectively. 50% of the mice had reduced respiration rate following a 10 minutes inhalation exposure at a concentration of 4.9 ppm. Irritation of the nose and throat has been observed in people exposed to formaldehyde vapor levels in excess of 1 ppm. Normal breathing may be seriously impaired and serious lung damage can occur. Formaldehyde has been reported to cause pulmonary hypersensitivity in some individuals who were exposed to concentrations known to cause irritation; however, no pulmonary sensitization has been demonstrated in laboratory animal studies. Formaldehyde solutions can cause severe eye and skin irritation. Repeated skin exposure to solutions of 2% or more formaldehyde has caused allergic skin reactions. Formaldehyde was found to be weakly genotoxic in a number of in vitro genotoxicity tests and positive in certain in vivo genotoxicity studies. Formaldehyde did not cause birth defects in rats inhaling concentrations up to 10 ppm. However, a study using higher levels did show a slight but statistically significant reduction in male fetal body weight. Lifetime inhalation of formaldehyde vapor at concentrations above 5 ppm for 6 hours per day, caused nasal tumors in laboratory animals. The International Agency for Research on Cancer (IARC) has classified formaldehyde as a Group 1 (known) human carcinogen based on epidemiological evidence linking formaldehyde exposure to the occurrence of nasopharyngeal cancer, a rare type of cancer. IARC also found limited evidence of cancer of the nasal cavity and paranasal sinuses and insufficient evidence for an association between formaldehyde and leukemia. Inhalation caused liver and kidney damage in laboratory animal tests.

Carcinogenicity

This product contains one or more Carcinogen Chemical(s) in accordance with IARC (International Agency for Research on Cancer), NTP (National Toxicology Program), ACGIH (American Conference of Governmental Industrial Hygienists).

Component / CAS No.	Carcinogen
Ethylbenzene	IARC 2B
100-41-4	ACGIH A3
Formaldehyde	IARC 1
50-00-0	NTP
	ACGIH A2

WARNING: Cancer – www.P65Warnings.ca.gov

12. ECOLOGICAL INFORMATION

TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

Overall Environmental Toxicity: Harmful to aquatic life. May cause long lasting harmful effects to aquatic life.

The ecological assessment for this material is based on an evaluation of its components.

HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
Urea RPW formaldehyde, butylated (68002-19-7)	Not available
Butanol (71-36-3)	LC50 100000 - 500000 μg/L - Lepomis macrochirus (96h) LC50 = 1740 mg/L - Pimephales promelas (96h)
Xylene (1330-20-7)	$\begin{array}{llllllllllllllllllllllllllllllllllll$
Ethylbenzene (100-41-4)	LC50 11.0 - 18.0 mg/L - Oncorhynchus mykiss (96h) LC50 7.55 - 11 mg/L - Pimephales promelas (96h) LC50 9.1 - 15.6 mg/L - Pimephales promelas (96h) LC50 = 32 mg/L - Lepomis macrochirus (96h) LC50 = 4.2 mg/L - Oncorhynchus mykiss (96h) LC50 = 9.6 mg/L - Poecilia reticulata (96h)
Formaldehyde (50-00-0)	LC50 = 6.7 mg/L - Morone saxatilis (96h)

Component / CAS No.	Toxicity to Water Flea
Urea RPW formaldehyde, butylated (68002-19-7)	Not available
Butanol (71-36-3)	EC50 = 1983 mg/L - Daphnia magna (48h)
Xylene (1330-20-7)	LC50 = 0.6 mg/L - Gammarus lacustris (48h) EC50 = 3.82 mg/L - water flea (48h)
Ethylbenzene (100-41-4)	EC50 1.8 - 2.4 mg/L - Daphnia magna (48h)
Formaldehyde (50-00-0)	EC50 = 5.8 mg/L - Daphnia pulex (48h)

Component / CAS No.	Toxicity to Algae
Urea RPW formaldehyde, butylated	Not available
(68002-19-7)	
Butanol (71-36-3)	EC50 > 500 mg/L - Desmodesmus subspicatus
	(72h)
Xylene (1330-20-7)	Not available
Ethylbenzene (100-41-4)	EC50 1.7 - 7.6 mg/L - Pseudokirchneriella subcapitata (96h) EC50 2.6 - 11.3 mg/L - Pseudokirchneriella subcapitata (72h) EC50 = 4.6 mg/L - Pseudokirchneriella subcapitata (72h) EC50 > 438 mg/L - Pseudokirchneriella subcapitata (96h)
Formaldehyde (50-00-0)	EC50 = 4.89 mg/L - Desmodesmus subspicatus (72hrs)

Partition coefficient
Not available
0.785
2.77 - 3.15
3.2
0.35

13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste": information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Dangerous Goods? X PROPER SHIPPING NAME: I Hazard Class: 3 Packing Group: III UN/ID Number: UN1866	RESIN SOLUTION	
Transport Label Required:	Flammable Liquid	
Component / CAS No.		Hazardous Substances/Reportable Quantity of Product (lbs)
Butanol		19230
Xylene		657
Ethylbenzene		26315
Formaldehyde		10010
Comments:		ortable Quantities - DOT requirements specific to apply if the quantity in one package equals or ble quantity.

TRANSPORT CANADA

Dangerous Goods? X

PROPER SHIPPING NAME: RESIN SOLUTION Hazard Class: 3 Packing Group: III UN Number: UN1866 Transport Label Required: Flammable Liquid

ICAO / IATA

Dangerous Goods? X UN PROPER SHIPPING NAME: RESIN SOLUTION Transport Hazard Class: 3 Packing Group: III UN Number: UN1866 Transport Label Required: Flammable Liquid

IMO

Dangerous Goods? X UN PROPER SHIPPING NAME: RESIN SOLUTION Transport Hazard Class: 3 UN Number: UN1866 Packing Group: III Transport Label Required: Flammable Liquid

15. REGULATORY INFORMATION

Inventory Information

United States (USA): All components of this product are designated as "Active" on the TSCA Inventory or are not required to be listed.

Canada: All components of this product are included on the Domestic Substances List (DSL) or are not required to be listed on the DSL.

Australia: All components of this product are included in the Australian Inventory of Chemical Substances (AICS) or are not required to be listed on AICS.

New Zealand: This product is approved or exempt under the Hazardous Substances and New Organisms (HSNO) Act.

China: All components of this product are included on the Chinese inventory or are not required to be listed on the Chinese inventory.

Korea: All components of this product are included on the Korean (ECL) inventory or are not required to be listed on the Korean inventory. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances). All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.

Philippines: All components of this product are included on the Philippine (PICCS) inventory or are not required to be listed on the Philippine inventory.

Taiwan: All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

Component / CAS No. Butanol 71-36-3	% 25-<30	TPQ (Ibs) None	RQ(lbs) 5000	S313 Yes	TSCA 12B No
Xylene 1330-20-7	15-<20	None	100	Yes	No
Ethylbenzene 100-41-4	1-<5	None	1000	Yes	No
Formaldehyde 50-00-0	< 1	500	100	Yes	No

PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

Physical Hazards

Flammable (gases, aerosols, liquids, or solids)

Health Hazards

Carcinogenicity Skin Corrosion or Irritation Respiratory or Skin Sensitization Serious eye damage or eye irritation Specific target organ toxicity (single or repeated exposure)

16. OTHER INFORMATION

NFPA Hazard Rating (National Fire Protection Association)

Health: 3 - Materials that, under emergency conditions, can cause serious or permanent injury.

Fire: 3 - Liquids and solids that can be ignited under almost all ambient temperature conditions.

Instability: 0 - Materials that in themselves are normally stable, even under fire exposure conditions.

Reasons For Issue:	Revised Section 3
	Revised Section 11

Date Prepared:	11/24/2019
Date of last significant revision:	11/20/2017

Component - Hazard Statements

Urea RPW formaldehyde, butylated

H413 - May cause long lasting harmful effects to aquatic life.

Butanol

H226 - Flammable liquid and vapor.

- H302 Harmful if swallowed.
- H315 Causes skin irritation.
- H318 Causes serious eye damage.
- H335 May cause respiratory irritation.
- H336 May cause drowsiness or dizziness.

Xylene

- H226 Flammable liquid and vapor.
- H304 May be fatal if swallowed and enters airways.

H312 - Harmful in contact with skin.

H315 - Causes skin irritation.

H319 - Causes serious eye irritation.

H332 - Harmful if inhaled.

H335 - May cause respiratory irritation.

H373 - May cause damage to organs through prolonged or repeated exposure.

Ethylbenzene

H225 - Highly flammable liquid and vapor.

H304 - May be fatal if swallowed and enters airways.

H332 - Harmful if inhaled.

H373 - May cause damage to organs through prolonged or repeated exposure.

H401 - Toxic to aquatic life.

H412 - Harmful to aquatic life with long lasting effects.

Formaldehyde

H301 - Toxic if swallowed.

- H311 Toxic in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H331 Toxic if inhaled.
- H341 Suspected of causing genetic defects.
- H350 May cause cancer.

H401 - Toxic to aquatic life.

Emergency phone numbers for other regions

Asia Pacific

Australia: +61 1800 022 037 (Allnex Australia) China (PRC): +86(0)25 8547 7110 (Jiangsu registration center) / +86(0)532 8388 9090 (NRCC) India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24) Indonesia: 007 803 011 0293 (Carechem 24) Japan: +81 345 789 341 (Carechem 24) Korea: +82 2 3479 8401 (Carechem 24) Malaysia: +60 3 6207 4347 (Carechem 24) New Zealand: +64 0800 803 002 (Allnex New Zealand) Philippines: +63 2 231 2149 (Carechem 24) Taiwan: +886 2 8793 3212 (Carechem 24) Vietnam: +84 8 4458 2388 (Carechem 24) All Others: +65 3158 1074 (Carechem 24) Europe +44 (0) 1235 239 670 (Carechem 24) Middle East, Africa +44 (0) 1235 239 671 (Carechem 24) Latin America Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24) Chile: +56 2 2582 9336 (Carechem 24) Mexico and all others: +52-555-004-8763 (Carechem 24)

Prepared By: Product Stewardship & Regulatory Affairs Department, http://www.allnex.com/contact

This information is given without any warranty or representation. We do not assume any legal responsibility for same, nor do we give permission, inducement, or recommendation to practice any patented invention without a license. It is offered solely for your consideration, investigation, and verification. Before using any product, read its label.