

SAFETY DATA SHEET

1. IDENTIFICATION

Product Name: EBECRYL® 8413 radiation curing resins
Synonyms: None
Product Description: Urethane acrylate in acrylic monomers
Molecular Weight:
Intended/Recommended Use: Coatings & Inks

Allnex USA Inc., 9005 Westside Parkway, Alpharetta, Georgia 30009, USA

For Product and all Non-Emergency Information call your local Allnex contact point or contact us at <http://www.allnex.com/contact>

EMERGENCY PHONE (24 hours/day) - For emergency only involving spill, leak, fire, exposure or accident call:

+1-866-928-0789 (toll free) or +1-215-207-0061 (Carechem 24 - Allnex29003-NCEC)

See Section 16 for Emergency phone numbers for other regions.

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2. HAZARDS IDENTIFICATION

GHS Classification

Reproductive Toxicant Hazard Category 1B
Specific Target Organ Toxicity - Single Exposure Hazard Category 3
Skin Corrosion / Irritation Hazard Category 2
Serious Eye Damage / Eye Irritation Hazard Category 2A
Skin Sensitizer Hazard Category 1B
Aquatic Environment Acute Hazard Category 1
Aquatic Environment Chronic Hazard Category 1

LABEL ELEMENTS



Signal Word

DANGER

Hazard Statements

May damage fertility or the unborn child
May cause respiratory irritation
Causes skin irritation
Causes serious eye irritation

May cause an allergic skin reaction
 Very toxic to aquatic life
 Very toxic to aquatic life with long lasting effects

Precautionary Statements

Obtain special instructions before use.
 Wear protective gloves/protective clothing/eye protection/face protection.
 Avoid breathing dust/fume/gas/mist/vapours/spray.
 Use only outdoors or in a well-ventilated area.
 Wash face, hands and any exposed skin thoroughly after handling.
 Contaminated work clothing should not be allowed out of the workplace.
 Avoid release to the environment.
 IF exposed or concerned: Get medical advice/attention.
 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
 Call a POISON CENTER or doctor/physician if you feel unwell.
 IF ON SKIN: Wash with plenty of soap and water.
 Specific treatment (see supplemental first aid instructions on this label).
 Take off contaminated clothing and wash it before reuse.
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
 Continue rinsing.
 If eye irritation persists: Get medical advice/attention.
 If skin irritation or rash occurs: Get medical advice/attention.
 Collect spillage.
 Store locked up.
 Store in a well-ventilated place. Keep container tightly closed.
 Dispose of contents/container in accordance with local and national regulations.

Hazards Not Otherwise Classified (HNOC), Other Hazards

Polymerization may occur from excessive heat, contamination or exposure to direct sunlight.

3. COMPOSITION/INFORMATION ON INGREDIENTS

HAZARDOUS INGREDIENTS

Component / CAS No.	%	GHS Classification
Isobornyl acrylate 5888-33-5	30 - 35	STOT Single 3 (H335) Skin Irrit. 2 (H315) Eye Irrit. 2A (H319) Skin Sens. 1B (H317) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)
Dibutyltin dilaurate 77-58-7	< 0.15	Muta. 2 (H341) Repr. 1B (H360FD) STOT RE 1 (H372) STOT Single 1 (H370) Skin Corr. 1C (H314) Eye Dam. 1 (H318) Skin Sens. 1B (H317) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)

The specific chemical identity and/or exact percentage of composition for one or more ingredients has been withheld as a trade secret.

Additional GHS classification or other information may be included in this section but has not been adopted by OSHA. See Section 16 for full text of H phrases.

4. FIRST AID MEASURES

First-aid Measures

Inhalation:

Remove to fresh air. If breathing is difficult, give oxygen. Apply artificial respiration if patient is not breathing. Obtain medical attention immediately.

Skin Contact:

Wash immediately with plenty of water and soap. Remove contaminated clothing and shoes without delay. Obtain medical attention. Do not reuse contaminated clothing without laundering. Destroy or thoroughly clean shoes before reuse.

Eye Contact:

Rinse immediately with plenty of water for at least 15 minutes. Obtain medical advice if there are persistent symptoms.

Ingestion:

If swallowed, call a physician immediately. Only induce vomiting at the instruction of a physician. Never give anything by mouth to an unconscious person.

Most Important Symptoms and Effects, Acute and Delayed

None known.

Immediate Medical Attention and Special Treatment

In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

Notes To Physician:

No specific measures have been identified.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:

Use water spray or fog, carbon dioxide or dry chemical.

Unsuitable Extinguishing Media:

high pressure water jet.

Protective Equipment:

Firefighters, and others exposed, wear self-contained breathing apparatus. Wear full firefighting protective clothing. See SDS Section 8 (Exposure Controls/Personal Protection).

Special Hazards:

Keep containers cool by spraying with water if exposed to fire.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions:

Where exposure level is not known, wear approved, positive pressure, self-contained respirator. Where exposure level is known, wear approved respirator suitable for level of exposure. In addition to the protective clothing/equipment in Section 8 (Exposure Controls/Personal Protection), wear impermeable boots.

Methods For Cleaning Up:

Cover spills with some inert absorbent material; sweep up and place in a waste disposal container. Flush spill area with water.

Environmental Precautions:

Use appropriate containment to avoid environmental contamination. Avoid release to the environment.

References to other sections:

See Sections 7, 8 and 13 for additional information.

7. HANDLING AND STORAGE

HANDLING

Precautions: Avoid release to the environment. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Use only outdoors or in a well-ventilated area. Avoid breathing vapors or spray mist. Wear protective gloves and eye/face protection.

Special Handling Statements: Provide good ventilation of working area (local exhaust ventilation if necessary). During processing and handling of the product, comply with the indicative occupational exposure limit values. Avoid excessive heat, contamination or exposure to direct sunlight to prevent polymerization.

STORAGE

Store in a cool, dry, well ventilated place and keep container tightly closed. Keep away from heat sources and direct sunlight.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures:

Where this material is not used in a closed system, good enclosure and local exhaust ventilation should be provided to control exposure when spraying or curing at elevated temperatures.

Respiratory Protection:

For operations where inhalation exposure can occur use an approved respirator. Recommendations are listed below. Other protective respiratory equipment may be used based on user's own risk assessment. Recommended respirators include those certified by NIOSH.

Recommended:

Full Face Mask with organic vapor cartridge, Type A filter (BP >65°C)

Eye Protection:

Wear eye/face protection such as chemical splash proof goggles or face shield. Eyewash equipment and safety shower should be provided in areas of potential exposure.

Skin Protection:

Avoid skin contact. Wear impermeable gloves and suitable protective clothing. Barrier creams may be used in conjunction with the gloves to provide additional skin protection.

Hand Protection:

Wear protective gloves. Recommendations are listed below. Other protective materials may be used based on user's own risk assessment. Barrier creams may help to protect the exposed areas of the skin, they should however not be applied once exposure has occurred. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility etc.) is noticed.

Gloves for short term exposure/splash protection - non exhaustive list:

Laminated multilayer gloves, break through time: > 60 min

Nitrile rubber (NBR), thickness: > 0.56 mm, break through time: < 60 min

The chemical resistance depends on the type of product and amount of product on the glove. Therefore gloves need to be changed when in contact with chemicals.

Not suitable gloves - non exhaustive list:

Latex gloves

Due to many conditions (e.g. temperature, abrasion) the practical usage of a chemical protective glove in practice may be much shorter than the permeation time determined through testing. Use PE gloves as under gloves for difficult situations like for instance: high exposure, unknown composition or unknown properties of the chemicals.

Additional Advice:

Food, beverages, and tobacco products should not be carried, stored, or consumed where this material is in use. Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water. It is recommended that a shower be taken after completion of workshift especially if significant contact has occurred. Work clothing should then be laundered prior to reuse. Street clothing should be stored separately from work clothing and protective equipment. Work clothing and shoes should not be taken home.

Exposure Limit(s)**77-58-7 Dibutyltin dilaurate**

OSHA (PEL):	0.1 mg/m ³ (TWA)
ACGIH (TLV):	0.2 mg/m ³ Sn (STEL) (skin)
	0.1 mg/m ³ Sn (TWA)
Other Value:	Not established

Biological Exposure Limit(s)

No values have been established.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	light colored
Appearance:	liquid
Odor:	pungent characteristic acrylate
Boiling Point:	> 250 °C 482 °F
Melting Point:	< - 35 - 95 Not available
Vapor Pressure:	0.013 hPa @ 25 °C
Specific Gravity/Density:	0.972 g/cm ³
Vapor Density:	Not available
Percent Volatile (% by wt.):	Not available
pH:	Not applicable
Saturation In Air (% By Vol.):	Not available
Evaporation Rate:	Not available
Solubility In Water:	< 50 mg/l @ 20 °C negligible
Volatile Organic Content:	Not available
Flash Point:	114 °C 237 °F Setafash Closed Cup
Flammable Limits (% By Vol):	Not applicable
Autoignition Temperature:	390 °C 734 °F
Decomposition Temperature:	Not available
Partition coefficient (n-octanol/water):	2.4
Odor Threshold:	Not available
Viscosity (Kinematic):	Not available
Viscosity (Dynamic):	20000 - 50000 mPa.s @ 60 °C
Explosive Properties:	Not available
Oxidizing Properties:	Not available

10. STABILITY AND REACTIVITY

Reactivity:	No information available
Stability:	Stable.
Conditions To Avoid:	Prevent loss of dissolved oxygen. Avoid exposure to direct sunlight. Avoid friction with temperature increase as result.
Polymerization:	May occur
Conditions To Avoid:	Avoid exposure to strong UV sources. Excessive heat. Avoid contact with oxidizing agents, free radical initiators, bases or amines, heat. Do not heat above 48.9 C (120 F).
Materials To Avoid:	Peroxides, free radical initiators, strong alkalis reactive metals
Hazardous Decomposition Products:	oxides of carbon oxides of nitrogen smoke hydrocarbons soot

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure: Skin, Eyes, Oral, Respiratory System.

Acute toxicity - oral: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Acute toxicity - dermal: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Acute toxicity - inhalation: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin corrosion / irritation: Causes skin irritation

Serious eye damage / eye irritation: Causes serious eye irritation

Respiratory sensitization: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Skin sensitization: May cause an allergic skin reaction

Carcinogenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Germ cell mutagenicity: Not Classified - Based on available data and/or professional judgment, the classification criteria are not met.

Reproductive toxicity: May damage fertility or the unborn child

Specific target organ toxicity (STOT) - single exposure: May cause drowsiness or dizziness. May cause respiratory irritation.

Specific target organ toxicity (STOT) - repeated exposure: Not Classified. - Based on available data and/or professional judgment, the classification criteria are not met.

Aspiration hazard: Not Classified

PRODUCT TOXICITY INFORMATION

ACUTE TOXICITY DATA

oral	rat	Acute LD50	> 2000	mg/kg
dermal	rabbit	Acute LD50	> 2000	mg/kg
inhalation	rat	Acute LC50	4 hr	> 5 mg/l (Dust/Mist)

LOCAL EFFECTS ON SKIN AND EYE

Acute Irritation	Skin	Irritating
Acute Irritation	eye	Irritating

ALLERGIC SENSITIZATION

Sensitization	Skin	Sensitizing
Sensitization	respiratory	No data

GENOTOXICITY

Assays for Gene Mutations

Ames Salmonella Assay	No data
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OTHER INFORMATION

The product toxicity information above has been estimated.

The toxicological properties of this material have not been fully determined.

Prolonged or repeated contact with skin or mucous membrane may result in irritation symptoms such as redness, blistering, dermatitis, etc.

The inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract.

HAZARDOUS INGREDIENT TOXICITY DATA

The oral (rat) and dermal (rabbit) LD50 values of isobornylacrylate were found to be > 2000mg/kg bw. Rabbit studies indicate that IBOA is not irritating. However, IBOA is still classified as irritant because it's included in Annex VI of CLP. After exposure via inhalation, irritation of the respiratory tract is not excluded. Animal studies have shown the potential to elicit allergic reactions upon dermal exposure. Based on in vitro studies genotox effects are not expected. Severe target organ toxicity was not seen in repeated dose studies with structural analogues. No developmental toxicity was observed and reproductive parameters were not affected. Carcinogenicity has not been investigated.

Based on literature and actual test data, dibutyltin dilaurate (DBTL) has acute oral LD50 values ranging from less than 2000 to >2000 mg/kg. The acute dermal LD50 (rat) is >2000 mg/kg. Dibutyltin dilaurate (DBTL) may cause severe skin irritation. This substance may cause skin sensitization (allergic skin reactions). Repeated oral administration of DBTL has caused liver damage and death in animals. Neurotoxicity has also been observed in animals after oral exposure. DBTL may impair fertility, may cause harm to the unborn child and is suspected of causing genetic defects. Tumour formation was not observed in a 2-year chronic study conducted with mice and rats with a structural analogue. Organotin compounds are suspected of causing immunosuppressant effects.

12. ECOLOGICAL INFORMATION

TOXICITY, PERSISTENCE AND DEGRADABILITY, BIOACCUMULATIVE POTENTIAL, MOBILITY IN SOIL, OTHER ADVERSE EFFECTS

Overall Environmental Toxicity: Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

The ecological assessment for this material is based on an evaluation of its components.

RESULTS OF PBT AND vPvB ASSESSMENT

Not determined

HAZARDOUS INGREDIENT TOXICITY DATA

Component / CAS No.	Toxicity to Fish
Isobornyl acrylate (5888-33-5)	LC50 = 0.704 mg/L - Danio rerio (96hrs)
Dibutyltin dilaurate (77-58-7)	LC50 = 2 mg/L - Oryzias latipes (48h) LC50 = 3.1 mg/L - Brachydanio rerio (zebrafish)

Component / CAS No.	Toxicity to Water Flea
Isobornyl acrylate (5888-33-5)	NOEC = 0.092 mg/L - Daphnia magna (21d)
Dibutyltin dilaurate (77-58-7)	EC50 = 0.463 mg/L - Daphnia magna

Component / CAS No.	Toxicity to Algae
Isobornyl acrylate (5888-33-5)	EC50 = 1.98 mg/L - Pseudokirchnerella subcapitata (72hrs)
Dibutyltin dilaurate (77-58-7)	EC50 = 1 mg/L - Scenedesmus subspicatus (algae)

Component / CAS No.	Partition coefficient
Isobornyl acrylate (5888-33-5)	4.52
Dibutyltin dilaurate (77-58-7)	Log Kow = 4.44

13. DISPOSAL CONSIDERATIONS

The information on RCRA waste classification and disposal methodology provided below applies only to the product, as supplied. If the material has been altered or contaminated, or it has exceeded its recommended shelf life, the guidance may be inapplicable. Hazardous waste classification under federal regulations (40 CFR Part 261 et seq) is dependent upon whether a material is a RCRA "listed hazardous waste" or has any of the four RCRA "hazardous waste characteristics." Refer to 40 CFR Part 261.33 to determine if a given material to be disposed of is a RCRA "listed hazardous waste"; information contained in Section 15 of this SDS is not intended to indicate if the product is a "listed hazardous waste." RCRA Hazardous Waste Characteristics: There are four characteristics defined in 40 CFR Section 261.21-61.24: Ignitability, Corrosivity, Reactivity, and Toxicity. To determine Ignitability, see Section 9 of this SDS (flash point). For Corrosivity, see Sections 9 and 14 (pH and DOT corrosivity). For Reactivity, see Section 10 (incompatible materials). For Toxicity, see Section 3 (composition). Federal regulations are subject to change. State and local requirements, which may differ from or be more stringent than the federal regulations, may also apply to the classification of the material if it is to be disposed. The Company encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste. The Company recommends that organic materials classified as RCRA hazardous wastes be disposed of by thermal treatment or incineration at EPA approved facilities. The Company has provided the foregoing for information only; the person generating the waste is responsible for determining the waste classification and disposal method.

14. TRANSPORT INFORMATION

This section provides basic shipping classification information. Refer to appropriate transportation regulations for specific requirements.

US DOT

Dangerous Goods? X

PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazard Class: 9

Packing Group: III

UN/ID Number: UN3082

Transport Label Required: Marine Pollutant
Miscellaneous

Marine Pollutant

TECHNICAL NAME (N.O.S.): ISOBORNYL ACRYLATE

Comments: Marine Pollutants - DOT requirements specific to Marine Pollutants do not apply to non-bulk packagings transported by motor vehicles, rail cars or aircraft.

TRANSPORT CANADA

Dangerous Goods? X

PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazard Class: 9

Packing Group: III

UN Number: UN3082

Transport Label Required: Marine Pollutant
Miscellaneous

Marine Pollutant

TECHNICAL NAME (N.O.S.): ISOBORNYL ACRYLATE

ICAO / IATA

Dangerous Goods? X

UN PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport Hazard Class: 9

Packing Group: III

UN Number: UN3082

Transport Label Required: Miscellaneous

TECHNICAL NAME (N.O.S.): ISOBORNYL ACRYLATE

IMO

Dangerous Goods? X

UN PROPER SHIPPING NAME: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Transport Hazard Class: 9

UN Number: UN3082

Packing Group: III

Transport Label Required: Miscellaneous
Marine Pollutant

Marine Pollutant

TECHNICAL NAME (N.O.S.): ISOBORNYL ACRYLATE

SPECIAL PRECAUTIONS FOR USER

Protect against external heat sources higher than +40°C/104°F.

15. REGULATORY INFORMATION

Inventory Information

United States (USA): All components of this product are designated as "Active" on the TSCA Inventory or are not required to be listed.

Canada: One or more components of this product are NOT included on the Canadian Domestic Substances List (DSL).

European Economic Area (including EU): When purchased and shipped from an Allnex legal entity based in the EEA (EU or Norway), this product is compliant with the registration of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt and/or registered.

Australia: One or more components of this product have NOT yet been included in the Australian Inventory of Chemical Substances (AICS) or assessed by NICNAS.

New Zealand: This product is approved or exempt under the Hazardous Substances and New Organisms (HSNO) Act.

China: One or more components of this product are NOT included on the Chinese (IECSC) inventory. The company has obtained the required notification approvals from the Ministry of Environmental Protection (MEP) as per the "Environmental Administrative Measures for New Chemical Substance" for the component(s) not listed in the Chinese Inventory (IECSC). The product can be imported/manufactured in China ONLY under specific conditions.

Japan: All components of this product are included on the Japanese (ENCS and ISHL) inventories or are not required to be listed on the Japanese inventories.

Korea: One or more components of this product are NOT included on the Korean (ECL) inventory. The company has obtained the required notification approvals from Ministry of Environment (MOE) as per the "Act on the Registration and Evaluation of Chemical Substances of Korea" for the component(s) not listed in the Korean Inventory (ECL). The product can be imported/manufactured in Korea ONLY under specific conditions. When purchased from Allnex Korea or Chemart distributor this product is compliant with the ARECs (the Act on the Registration and Evaluation, etc. of Chemical Substances). All its components are either excluded, exempt, pre-notified and/or registered. When purchased from another allnex entity, please contact PSRA-KREACH@allnex.com to check the possibility to be covered by our Only Representative.

Philippines: One or more components of this product are NOT included on the Philippine (PICCS) inventory.

Taiwan: All components of this product are included in the Taiwan chemical substance inventory or are not required to be listed on the Taiwan chemical substance inventory (TCSI).

Switzerland: All components of this product are exempt from the new substance notification requirements for Switzerland (SR 813.11 art. 24-26).

OTHER ENVIRONMENTAL INFORMATION

The following components of this product may be subject to reporting requirements pursuant to Section 313 of CERCLA (40 CFR 372), Section 12(b) of TSCA, or may be subject to release reporting requirements (40 CFR 307, 40 CFR 311, etc.) See Section 13 for information on waste classification and waste disposal of this product.

This product does not contain any components regulated under these sections of the EPA

PRODUCT HAZARD CATEGORY UNDER SECTIONS 311 AND 312 OF EPCRA

Physical Hazards

Not applicable

Health Hazards

Reproductive toxicity
Skin Corrosion or Irritation
Respiratory or Skin Sensitization
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

16. OTHER INFORMATION**NFPA Hazard Rating (National Fire Protection Association)**

Health: 2 - Materials that, under emergency conditions, can cause temporary incapacitation or residual injury.

Fire: 1 - Materials that must be preheated before ignition can occur.

Instability: 1 - Materials that in themselves are normally stable, but that can become unstable at elevated temperatures and pressures.

Reasons for Issue: Revised Section 15

Date Prepared: 06/21/2020

Date of last significant revision: 06/20/2020

Component - Hazard Statements

Isobornyl acrylate

H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H335 - May cause respiratory irritation.
H400 - Very toxic to aquatic life.
H410 - Very toxic to aquatic life with long lasting effects.

Dibutyltin dilaurate

H314 - Causes severe skin burns and eye damage.
H317 - May cause an allergic skin reaction.
H318 - Causes serious eye damage.
H341 - Suspected of causing genetic defects.
H360FD - May damage fertility. May damage the unborn child.
H370 - Causes damage to organs.
H372 - Causes damage to organs through prolonged or repeated exposure.
H400 - Very toxic to aquatic life.
H410 - Very toxic to aquatic life with long lasting effects.

Emergency phone numbers for other regions**Asia Pacific**

Australia: +61 1800 022 037 (Allnex Australia)

China (PRC): +86(0)25 8547 7110 (Jiangsu registration center) / +86(0)532 8388 9090 (NRCC)

India: 000 800 100 7479 (toll free) or +65 3158 1198 (Carechem 24)

Indonesia: 007 803 011 0293 (Carechem 24)

Japan: +81 345 789 341 (Carechem 24)

Korea: +82 2 3479 8401 (Carechem 24)

Malaysia: +60 3 6207 4347 (Carechem 24)

New Zealand: +64 0800 803 002 (Allnex New Zealand)

Philippines: +63 2 231 2149 (Carechem 24)

Taiwan: +886 2 8793 3212 (Carechem 24)

Vietnam: +84 8 4458 2388 (Carechem 24)

All Others: +65 3158 1074 (Carechem 24)

Europe

+44 (0) 1235 239 670 (Carechem 24)

Middle East, Africa

+44 (0) 1235 239 671 (Carechem 24)

Latin America

Brazil: +55-800-707-7022 (toll free) or +55-11-98149-0850 (Suatrans 24)

Chile: +56 2 2582 9336 (Carechem 24)

Mexico and all others: +52-555-004-8763 (Carechem 24)

Prepared By: Product Stewardship & Regulatory Affairs Department, <http://www.allnex.com/contact>

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