

SAFETY DATA SHEET



BAYFERROX 6428 XF PIGMENT

Version 1.0 Revision Date: 10/26/2020 SDS Number: 203000002220 Date of last issue: -
Country / Language: US / EN

SECTION 1. IDENTIFICATION

Product name : BAYFERROX 6428 XF PIGMENT

Product code : 00000000002461084

Manufacturer or supplier's details

Company : LANXESS Corporation
Product Safety & Regulatory Affairs
111 RIDC Park West Drive
Pittsburgh, Pennsylvania 15275-1112

Responsible Department : (800) LANXESS
412 809 1000

Emergency telephone : CHEMTREC (800) 424 9300 or
(703) 527 3887 (Outside U.S.A) and mention CCN12916.
Lanxess Emergency Phone (800) 410-3063.

Recommended use of the chemical and restrictions on use

Recommended use : Colorants (pigments and dyestuffs), inorganic

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

If inhaled : Move to fresh air.
Get medical attention if symptoms occur.

SAFETY DATA SHEET



BAYFERROX 6428 XF PIGMENT

Version 1.0 Revision Date: 10/26/2020 SDS Number: 203000002220 Date of last issue: -
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- In case of skin contact : Wash off with plenty of water.
Continue to rinse for at least 10 minutes.
Wash contaminated clothing before re-use.
- In case of eye contact : Immediately flush eyes with plenty of water, occasionally lifting
the upper and lower eyelids.
If easy to do, remove contact lens, if worn.
Continue to rinse for at least 10 minutes.
Get medical attention if symptoms appear.
- If swallowed : Get medical attention if symptoms occur.

Most important symptoms and effects, both acute and delayed

- Symptoms : See Section 11 for more detailed information on health effects and symptoms.
Skin: May cause irritation with symptoms of reddening and itching.
Eye: Causes irritation with symptoms of reddening, tearing, stinging, and swelling.
- Effects : See Section 11 for more detailed information on health effects and symptoms.
May cause mechanical irritation (abrasion).
- Notes to physician : See Section 11 for more detailed information on health effects and symptoms.
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SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : In case of fire, use water spray (fog), foam, dry chemical or CO₂.
- Unsuitable extinguishing media : None known.
- Specific hazards during fire fighting : No information available.
- Hazardous combustion products : The product itself does not burn.
- Further information : Standard procedure for chemical fires.
Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment : Fire-fighters should wear appropriate protective equipment
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SAFETY DATA SHEET



BAYFERROX 6428 XF PIGMENT

Version 1.0 Revision Date: 10/26/2020 SDS Number: 203000002220 Date of last issue: -
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for fire-fighters and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : No action shall be taken involving any personal risk or without suitable training.
Keep unnecessary and unprotected personnel from entering.
Avoid breathing dust.
Use personal protective equipment.
Avoid dust formation.
- Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- Methods and materials for containment and cleaning up : Move containers from spill area.
Vacuum or sweep up material and place in a designated, labeled waste container.
Dispose of wastes in an approved waste disposal facility.
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SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.

Workers should wash hands and face before eating, drinking and smoking.
- Conditions for safe storage : Store in accordance with local regulations.
Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink.
Keep containers tightly closed in a dry, cool and well-ventilated place.
Electrical installations / working materials must comply with the technological safety standards.

Do not store near sources of heat (furnaces, kilns, boilers, etc.).
Exposure to excessive heat may cause this product to become unstable (slowly auto-oxidize) which generates additional heat. Under certain circumstances this heat generation may be sufficient to cause combustible materials to ignite. Do not store near strong oxidizers, sources of heat, or near flammable or combustible materials.
- Further information on storage stability : Keep in a dry place.
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SAFETY DATA SHEET

BAYFERROX 6428 XF PIGMENT



Version 1.0 Revision Date: 10/26/2020 SDS Number: 203000002220 Date of last issue: -
Country / Language: US / EN

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Iron (III) Oxide	1309-37-1	TWA (Respirable particulate matter)	5 mg/m ³	ACGIH
		TWA (Fumes)	10 mg/m ³	OSHA Z-1
		TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1
limestone (Dust containing < 1% SiO ₂)	1317-65-3	TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1

Engineering measures : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Personal protective equipment

- Respiratory protection : Dust-protection mask if there is a risk of dust formation.
- Hand protection
Material : Gloves
- Eye protection : Safety glasses with side-shields
- Skin and body protection : Wear suitable protective clothing.
- Hygiene measures : General industrial hygiene practice.
When using do not eat, drink or smoke.
Wash face, hands and any exposed skin thoroughly after handling.
Wash contaminated clothing before reusing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : powder, solid
- Color : brown
- Odor : odorless

SAFETY DATA SHEET

BAYFERROX 6428 XF PIGMENT



Version 1.0 Revision Date: 10/26/2020 SDS Number: 203000002220 Date of last issue: -
Country / Language: US / EN

Odor Threshold : No data available

pH : 4 - 8
Concentration: 5 %

Melting point/range : 1,832 °F / 1,000 °C

Boiling point/boiling range : No data available

Flash point : No data available

Evaporation rate : No data available

Self-ignition : No data available

Burning number : No data available

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Vapor pressure : No data available

Relative density : No data available

Density : No data available

Bulk density : 300 - 1,000 kg/m³

Solubility(ies)
Water solubility : insoluble
insoluble

Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Decomposition temperature : No data available

Viscosity
Viscosity, dynamic : No data available
Viscosity, kinematic : No data available

Explosive properties : No data available

SAFETY DATA SHEET

BAYFERROX 6428 XF PIGMENT



Version 1.0 Revision Date: 10/26/2020 SDS Number: 203000002220 Date of last issue: -
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Oxidizing properties : No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is chemically stable.

Possibility of hazardous reactions : No dangerous reaction known under conditions of normal use.

Conditions to avoid : Excessive temperatures. At temperatures greater than 176 F (80 C), this product may become unstable and slowly auto-oxidize into Fe₂O₃ which generates additional heat. Under certain conditions this heat may be sufficient to cause combustible materials to ignite.

Incompatible materials : No specific data.

Hazardous decomposition products : No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

The most important known symptoms and effects are described in Section 2 and/or Section 4.

Information on likely routes of exposure

Inhalation
Eye contact
Skin contact
Inhalation
Eye contact
Skin contact

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

SAFETY DATA SHEET



BAYFERROX 6428 XF PIGMENT

Version 1.0 Revision Date: 10/26/2020 SDS Number: 203000002220 Date of last issue: -
Country / Language: US / EN

Other adverse effects

Product:

Additional ecological information : Ecotoxicological data are not available.
No known significant effects or critical hazards.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

RCRA - Resource Conservation and Recovery Authorization Act : If discarded in its purchased form, this product would not be a hazardous waste either by listing or by characteristic. However, under RCRA, it is the responsibility of the product user to determine at the time of disposal, whether a material containing the product or derived from the product should be classified as a hazardous waste. (40 CFR 261.20-24)

Waste from residues : The generation of waste should be avoided or minimized wherever possible.
This material and its container must be disposed of in a safe way.
Empty containers retain product residue; observe all precautions for product.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Waste disposal should be in accordance with existing federal, state, provincial and/or local environmental controls.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

Hazard and Handling Notes. : Not dangerous cargo, Keep separated from foodstuffs

SAFETY DATA SHEET

BAYFERROX 6428 XF PIGMENT



Version 1.0 Revision Date: 10/26/2020 SDS Number: 203000002220 Date of last issue: -
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SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Massachusetts Right To Know

Iron (III) Oxide	1309-37-1
limestone (Dust containing < 1% SiO ₂)	1317-65-3
Crystalline Quartz Silica	14808-60-7

Pennsylvania Right To Know

C.I. Pigment Black 11	1317-61-9
Iron (III) Oxide	1309-37-1
limestone (Dust containing < 1% SiO ₂)	1317-65-3
Iron hydroxide oxide yellow	51274-00-1

California Prop. 65

WARNING: This product can expose you to chemicals including Crystalline Quartz Silica, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

TSCA inventory

TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

SAFETY DATA SHEET

BAYFERROX 6428 XF PIGMENT



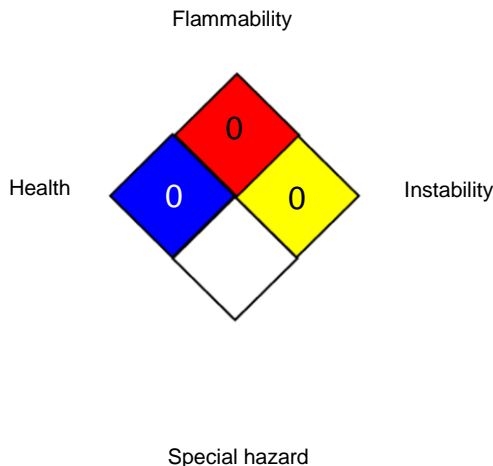
Version
1.0

Revision Date:
10/26/2020

SDS Number:
203000002220

Date of last issue: -
Country / Language: US / EN

NFPA 704:



HMIS® IV:

HEALTH	/	0
FLAMMABILITY		0
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA : 8-hour, time-weighted average
OSHA Z-1 / TWA : 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); EC_x - Concentration associated with x% response; EHS - Extremely Hazardous Substance; EL_x - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErC_x - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC₅₀ - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC₅₀ - Lethal Concentration to 50 % of a test population; LD₅₀ - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances;

SAFETY DATA SHEET



BAYFERROX 6428 XF PIGMENT

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(Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 10/26/2020

The data contained in this Safety Data Sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered to be a guidance for processing and does not contain any warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is the responsibility of the recipient of the product to ensure that any proprietary rights and existing laws and legislation are observed.