

WANNATE[®] HT-600

Application

WANNATE[®] HT-600 is a low viscosity solvent-free polyfunctional aliphatic polyisocyanate based on hexamethylene diisocyanate (HDI), colorless to slightly yellowish clear liquid.

Equivalent weight approx. 183

Density at 25 °C approx. 1.16 g/ml

Flash point approx. 158 °C

WANNATE[®] HT-600 can be used as the hardener component for lightfast two-component polyurethane coatings with high resistance to chemicals and weathering, very good gloss retention and outstanding mechanical properties.

Preferred co-reactants are polyacrylates or polyester polyols.

The main applications for coatings based on WANNATE[®] HT-600 are automotive OEM, automotive refinishing, transportation, industrial finishing and plastics.

Specification

Properties	Specification
NCO Content	23.0 ± 0.5%
Viscosity at 25 °C	1200 ± 300 mPa·s
Color value (Hazen)	≤ 40
Monomeric HDI	≤ 0.25%

Package(s)

20 Kg Metal drum

220 Kg Metal drum

Storage / Solubility

Storage in original container. Protect from moisture, heat and foreign material.

WANNATE[®] HT-600 is sensitive to moisture. Storage at higher temperatures will result in increasing of color and viscosity. Recommended storage temperature is -20 ~ 40 °C.

WANNATE[®] HT-600 can be thinned with esters, ketones and aromatic hydrocarbons such as ethyl acetate, butyl acetate, methoxypropylacetate, acetone, methyl ethyl ketone, methyl isobutyl ketone, cyclohexanone, toluene, xylene, solvent naphtha 100 and mixtures thereof. Generally speaking, it has good compatibility with the solvents listed. However, the solutions formed must be tested for their storage stability. Only PU grade solvents should be used (max.0.05% water, absence of reactive groups such as hydroxyl or amino groups). Aliphatic hydrocarbons are unsuitable as solvents.

WANNATE[®] HT-600 is not recommended to thin to a lower solid content. Prolonged storage of a solution with a lower content may result in turbidity and sedimentation, even condensation.

Compatibility

WANNATE[®] HT-600 can be mixed with the following products: aliphatic polyisocyanates, polyester polyols, aromatic polyisocyanates and polyacrylates.

Shelf Life

It can be stored at least for 6 months at room temperature if stored properly.

Safety Hazards identification

May cause sensitization by skin contact. Contains isocyanates. See information supplied by the manufacturer.

The product is used mainly as a hardener in coating materials or adhesives. The handling of coating materials or adhesives containing reactive polyisocyanates and residual monomeric HDI requires appropriate protective measures referred to in the safety data sheet. These products may therefore be used only in industrial or trade applications. They are not suitable for use in homemaker (DIY) applications.

The safety data sheet should be observed. This contains information on labeling, transport and storage as well as on handling, product safety and ecology.

Disclaimer

This information and our technical advice are in good faith but without warranty, and this also applied where proprietary rights of third parties are involved. We advise to test our products as to their suitability for the intended processes and uses. The application, use and processing of our products and the products manufactured by you on the basis of our technical advice are beyond our control and therefore, entirely your own responsibility.

For more information, please refer to our MSDS or contact our customer service center.

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