

**IND HEMP fiber is the perfect starting point to connect "eco"** with industry. Hemp bast fiber from IND HEMP is decorticated, clean and ready for integration into textiles, non-wovens, bio composites and more. Hemp is the strongest natural fiber and is a good sustainable rotation for our farmers.



# Good for a variety of uses, in a variety of markets.

- Textiles
- Automotive
- Construction materials
- Composites
- Erosion Control
- Pulp & Paper

IND hemp contracts both purposegrown fiber as well as dual-purpose grain and fiber where we up cycle the residual straw from the super food grain crop.

# IND HEMP has a state-of-the-art hemp processing operation at Fort Benton, MT.

Hemp bast and hurd fiber are produced through *decortication*, the process where a hemp stalk is physically separated and cleaned.

Our IND HEMP processing line is capable of handling up to 5 tons of raw stalk per hour.



Contact us to discover how our hemp capabilities can help meet your goals.

IND HEMP BAST FIBER CAN BE PROCESSED IN A VARIETY OF FORMATS FOR USE IN DIFFERENT APPLICATIONS:

PLATINUM

GOLD

BRONZE

**SHORT FIBER BLEND** 

### **OVERVIEW**

The process starts by separating the outer bast fiber from the inner woody core of the stalk. The fiber is then cleaned and baled in preparation for a variety of uses.

## **Applications:**

- · Woven and knit; apparel, home furnishings
- Nonwovens
- · Insulation; building & freight
- Spunlace; wipes, feminine hygiene
- Erosion blankets, waddles & hydromulch / Felts
- · Specialty papers, molded fiber

## Benefits:

- · Strong and durable
- Rapidly renewable material
- High specific properties (composites)
- Sustainably grown &processed in the USA
- Absorbent, lightweight

### PRODUCT SPECIFICATION

## Source material: Hemp

	Unit
Bulk Density	4.5 - 7.5 lb/ft <sup>3</sup>
Moisture Content	6 - 10%
Hurd Content	< 5%



USDA Organic-Certified materials available

### **PRODUCT SPECIFICATIONS**

**Bale Size**: 54" x 48" x 28" • **Bale Weight**: ~500 lbs. bales Short Fiber Blend delivered in Supersacks

Organic	9041137	9041141	9041145	9041205
Natural	9091136	9091140	9091144	9091204
	Montana Platinum	Montana Gold	Montana Bronze	Short Fiber Blend
Retting Process/Level	Dew, Well Retted	Retted/Unretted	Unretted/Green	Mixed
Color Level	Brown/Gray	Tan/Golden/Green	Green	Mixed
Hurd Content	< 3%	3 - 5%	> 5%	5 - 20%
Average Fiber Length	63.5 mm (2.5")	76 mm (3")	76 mm (3")	4 mm
Fiber Length Range	50 - 76 mm (2 - 3")	63.5 – 114mm (2.5 - 4.5")	50 – 127 mm (2 - 5")	1.2 - 10 mm
Moisture Content	6 - 9%	6 - 9%	6 - 9%	6 - 9%
Dust	< 1%	< 1%	< 3%	< 5%
Fiber Ribbons (Straps & Coarse Bundles)	1-3%	3-7%	> 7%	< 1%



