

RILSAN®

BMN BLACK TLD

PA11, MHLR, 12-010

Rilsan® BMN BLACK TLD resin is a polyamide 11 produced from a renewable source. This black grade is designed for injection molding.

The percentage of renewable carbon according to ASTM D 6866 (calculated) is >94%.

MAIN CHARACTERISTICS

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Melt Volume-Flow Rate	36.5 / *	cm ³ /10min	ISO 1133
Temperature	235 / *	°C	-
Load	2.16 / *	kg	-
Molding Shrinkage, parallel	0.9 / *	%	ISO 294-4, 2577
Molding Shrinkage, normal	0.9 / *	%	ISO 294-4, 2577
MECHANICAL PROPERTIES			
Tensile Modulus	- / 1500	MPa	ISO 527-1/-2
Yield stress	- / 45	MPa	ISO 527-1/-2
Yield strain	- / 6	%	ISO 527-1/-2
Nominal Strain at Break	- / >50	%	ISO 527-1/-2
Shore D Hardness	72 / *	-	ISO 868
Charpy Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / 6	kJ/m ²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / 7	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	188 / *	°C	ISO 11357-1/-3
Temp. of Deflection Under Load, 1.80 MPa	50 / *	°C	ISO 75-1/-2
Temp. of Deflection Under Load, 0.45 MPa	145 / *	°C	ISO 75-1/-2
Vicat Softening Temperature, 50°C/h 50N	160 / *	°C	ISO 306
Coeff. of Linear Thermal Expansion, parallel	85 / *	E-6/K	ISO 11359-1/-2
Burning Behav. at Thickness h	V-2 / *	class	IEC 60695-11-10
Thickness Tested	3.2 / *	mm	-
Yellow Card available	yes / *	-	-
Oxygen Index	25 / *	%	ISO 4589-1/-2
ELECTRICAL PROPERTIES			

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Relative Permittivity, 100Hz	4 / -	-	IEC 60250
Relative Permittivity, 1MHz	3 / -	-	IEC 60250
Dissipation Factor, 100Hz	598 / -	E-4	IEC 60250
Dissipation Factor, 1MHz	262 / -	E-4	IEC 60250
Volume Resistivity	- / 1E12	Ohm*m	IEC 60093
Surface Resistivity	* / 1E14	Ohm	IEC 60093
Dielectric (Electric) Strength	- / 30	kV/mm	IEC 60243-1
Comparative Tracking Index	* / 600	-	IEC 60112
OTHER PROPERTIES			
Water Absorption	1.9 / *	%	Sim. to ISO 62
Humidity Absorption	0.8 / *	%	Sim. to ISO 62
Density	1030 / 1030	kg/m ³	ISO 1183
%Bio-Based	94	-	ASTM D6866

MAIN APPLICATIONS:

- Injected parts

PACKAGING:

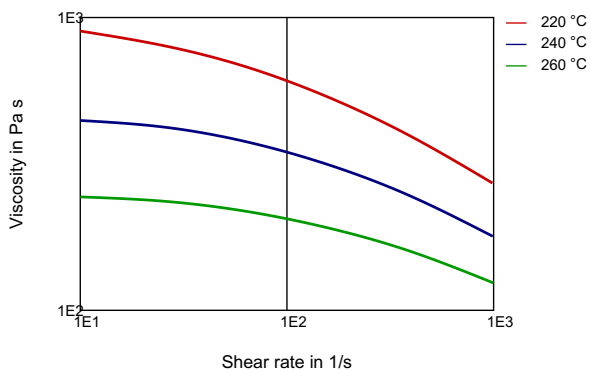
This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

SHELF LIFE:

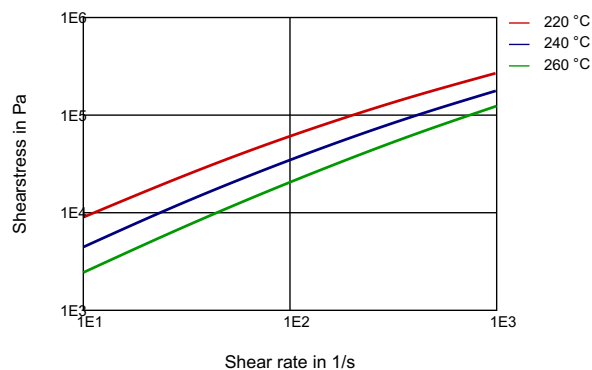
Two years from the delivery. For any use above this limit, please refer to our technical services.

DIAGRAMS

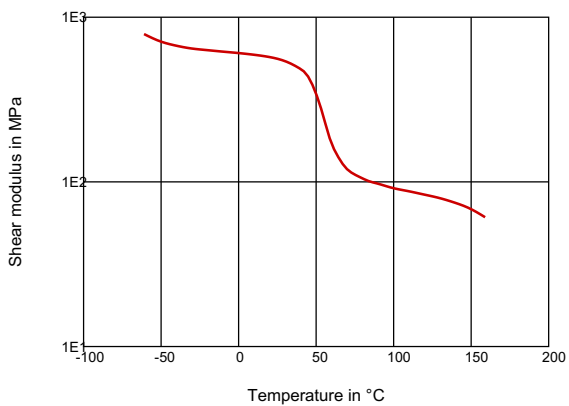
VISCOSITY-SHEAR RATE



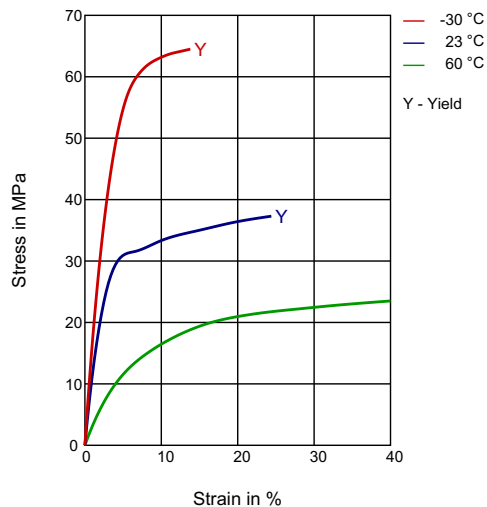
SHEARSTRESS-SHEAR RATE



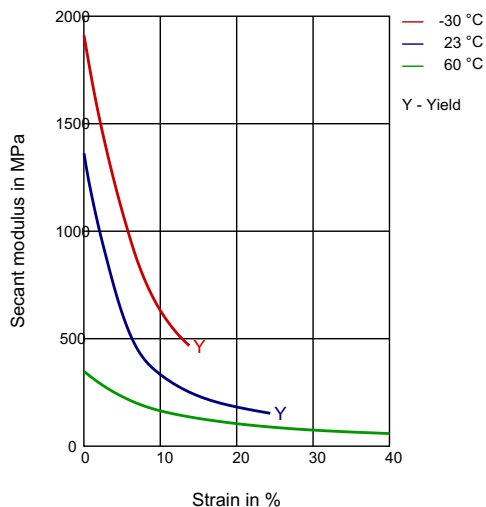
DYNAMIC SHEAR MODULUS-TEMPERATURE



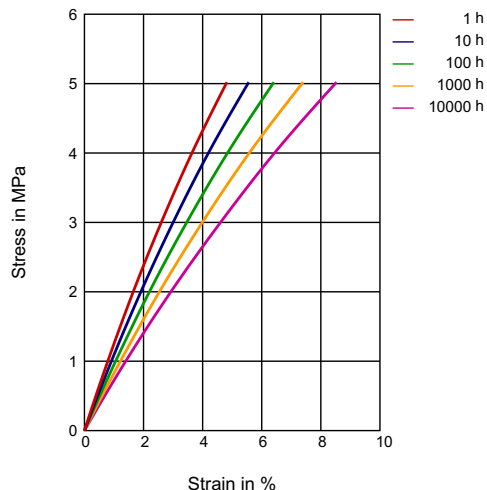
STRESS-STRAIN



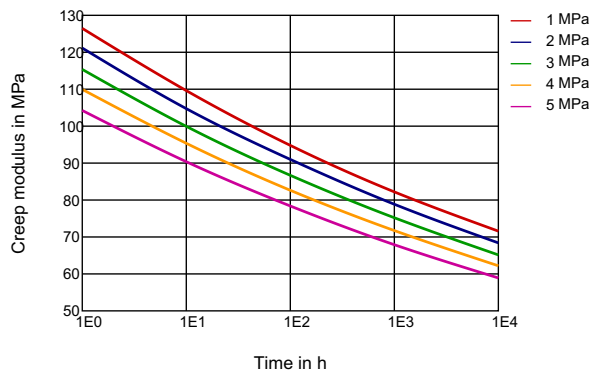
SECANT MODULUS-STRAIN



STRESS-STRAIN (ISOCHRONOUS) 120°C



CREEP MODULUS-TIME 120°C



Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 210°C / 230°C / 280°C.
- Mold temperature : 20 - 60°C

- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-6 hours at 80-90°C.

PROCESSING

Injection Molding

SPECIAL CHARACTERISTICS

Bio-Based, Heat Stabilized, Light Stabilized

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DELIVERY FORM

Pellets

ADDITIVES

Release agent

REGIONAL AVAILABILITY

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

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