



TECHNICAL DATA SHEET

PRODUCT DESCRIPTION

Date : September 26, 2011

PRODUCT NAME : ALPATE XI 1227

TYPE : Aluminium paste - Non leafing

PRODUCT SPECIFICATION

Characteristics	Typical value	Unit	Test method
Non volatile content	64,00 Min 67,00 Max	%	Toyal n°49
Screen analysis 45 µm	0,20 Max	%	Toyal n°15
Colour	In accordance with our standard		Toyal n°119 + 191

INDICATIVE VALUES

Characteristics	Typical value	Unit	Test method
Volatile content	36,00 Max	%	Toyal n°49
Solvent	Mineral spirit and light aromatic solvent		
Non volatile composition	Aluminium flake and fatty acids		
Average particle size	15,50	µm	Toyal n°196 Malvern Mastersizer
Specific gravity	1,50	g/cm3	by calculation

SHELF LIFE

12 months (from production date)

ASSOCIATED SAFETY DATA SHEET

Refer to safety data sheet - MSDS code : Alp Ws/N

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